



GRONOMICS® RUSTIC SERIES  
 “TOOL FREE ASSEMBLY”

**24” x 48” x 30” RUSTIC ELEVATED GARDEN BED**  
**Parts Check List and Assembly Instructions**

**STEP I**

A) Unpack all of the parts and organize them in ‘like’ stacks. Please read the instructions in its entirety before beginning assembly.

**You should have:**

**Model #REGB24-48**

QUANTITY	PART DESCRIPTION	PART #
4	4” x 4” x 30” Corner Post w/11” Dovetail Depth	R7012
4	4” x 4” x 1½” Post Cap	R3100
Parts for the Sides		
4	21” x 5½” x 1” Side Rails	R7007
2	45” x 5½” x 1” Side Rails with Cleat	R7011
2	45” x 5½” x 1” Side Rail (One w/Logo)	R4501, R4501L
Parts for the Bottom		
2	22” x 5½” x 1” Corner Notched Bottom Board	R1201
6	22” x 5½” x 1” Bottom Board	R1200
1	18” x 48” Fabric Liner	2003
Packaged & Inspected by: _____ Date: _____		

**NOTE:** If you need assistance with parts or have assembly questions, please contact Customer Service either via email or at [info@gronomics.com](mailto:info@gronomics.com) or phone at 763-753-7374.



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## STEP II

- A) Start by standing up two of the four 4" x 4" x 30" posts.
- B) Slide a 45" x 5½" x 1" side rail with cleat on bottom between the posts. (see figure 1)
- C) Repeat the same process with the other two 4" x 4" x 30" posts and 45" x 5½" x 1" side rail with cleat.

*Soil depth options: The directions as printed will provide an elevated bed with a soil depth of approximately 10". If you want a soil depth of approximately 6", just reverse the position of the lower side rail with the cleat on top.*

(Figure1)



## STEP III

- A) Slide both of the 21" x 5½" x 1" side rails between the posts on both sides. Slide the two 45" x 5½" x 1" in next, do the same with the two 21" x 5½" x 1" side rails. Note: Placement of 45" x 5½" x 1" side rail w/logo. (see figure 3)

(Figure2)



## STEP IV

- A) Place the two 22" x 5½" x 1" corner notched bottom boards on the end cleats. Make sure the corner cut-out notches are in the corners.
- B) Place the remaining 22" x 5½" x 1" bottom boards on the cleats. (Gap between boards to allow water drainage.)

(Figure 3)



## STEP V

- A) Carefully remove the screw covers that are protecting the cap screws. Place the cap on the center of the screw utilizing the pre-drilled hole in bottom of the cap. - Do not over tighten. (see figure 3)
- B) Place the fabric liner on the bottom.

**1-Year Warranty:** All Gronomics® products are warranted against all manufacturing defects of material or craftsmanship for a period of ONE full year from date of purchase. Warranty does not cover cracking, damage caused by negligence, alterations or abuse in any way.