



Owner's Manual

PHD 200 Dehumidifier

Model F515

DRI-EAZ PRODUCTS, INC.

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The Dri-Eaz® PHD 200 Dehumidifier reduces humidity in enclosed environments by removing water vapor from the air. The PHD 200 is ideal for water damage restoration, structural drying, construction, and many other applications requiring temporary, high-performance dehumidification.

Patents: <http://www.LBpatents.com>

READ AND SAVE THESE INSTRUCTIONS

WARNING

Read and understand manual before operating.



WARNING! Do not alter or modify your PHD 200 in any way. Use only replacement parts authorized by Dri-Eaz Products, Inc. Modifications or use of unapproved parts could create a hazard and will void your warranty. Contact your authorized Dri-Eaz distributor for assistance.

WARNING! Electric shock hazard, rotating fan, hot surface hazards. Unplug unit before opening cover for cleaning or servicing.

WARNING! Unit must be grounded.

- Keep motor and wiring dry. Keep out of standing water and do not install in area likely to be subject to water intrusion. Do not expose to rain, water or snow.
- Insert three-prong plug on power cord into a matching electrically grounded outlet. Do not use adapter. Never cut off third prong.
- Do not use an extension cord.
- To reduce the risk of fire or electric shock, do not use this unit with any solid-state speed control device.

FIRE HAZARD

- Keep away from open flames and heat sources.
- Do not use or store where vapors from gasoline, solvents, thinners or other flammable materials may be present.

WARNING! Unplug unit before cleaning or servicing.

- Turn off unit and unplug before lifting or moving.
- Handle the unit carefully. Always operate the unit on a stable, level surface. Do not drop, throw, or place where it could fall. Rough treatment can damage the unit, and may create a hazardous condition or void the warranty.
- Inspect the power cord before use. If cord is damaged, do not use. Always grasp the plug (not the cord) to unplug.
- The unit must be operated on a 115V/60 Hz circuit protected by a Ground Fault Circuit Interrupter (GFCI) device.
- Do not attempt to repair the unit. For Authorized Service Centers, call Dri-Eaz Service at 800-932-3030.

BEFORE YOU BEGIN

Warranty registration

Visit warranty.drieaz.com to register your purchase. Registration allows us to better assist you with using, maintaining or servicing your equipment and to contact you in case we have important safety information concerning your Dri-Eaz product. If you determine service is required, have your equipment model, serial number and original proof of purchase available and call your distributor for assistance with obtaining a return material authorization (RMA).

INTRODUCTION

The PHD 200 Dehumidifier reduces humidity in enclosed structural environments by removing water vapor from the air. With proper use, the PHD 200 can help to dry out damp structural materials, insulation, and contents, and maintain a healthy level of humidity. Using the PHD 200 may also prevent secondary damage caused by high humidity.

How the PHD 200 works

The PHD 200 refrigerant dehumidifier uses a fan to draw moist air in and condenses it into water that collects in a tray and is automatically pumped out through a drain hose. The unit can be set to operate continuously or the user may select Humidistat Mode. In Humidistat Mode, the PHD 200 will turn on and off automatically to maintain the inlet humidity level the user has selected. Note that the fan will operate continuously when the unit is in Humidistat Mode.

Features:

- Industrial-quality dehumidifier removes up to 134 pints (63 liters) of water per day.
- Automatic humidistat to set and maintain desired humidity level.
- Recessed feet indents ensure secure stacking of up to three PHD 200 units for storage and transport.
- Designed for convenient stacking and transporting on a handtruck.
- Recessed handles for easy positioning in confined spaces.
- Quiet operation and low power consumption.

CONTROLS AND OPERATING INSTRUCTIONS

Set unit upright

NOTICE: Always store, transport, and use the unit in a horizontal position. If the unit is ever placed in a vertical position, return it to the horizontal position and let it stand for at least 30 minutes before turning it on.

Positioning a Dehumidifier

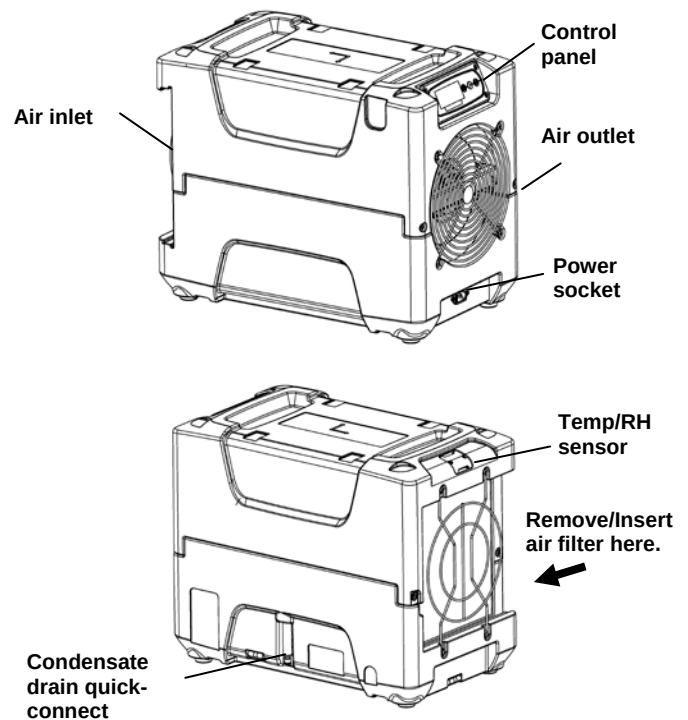
For best results, operate your dehumidifiers in an enclosed area. Place your dehumidifier away from obstructions, and keep it away from anything that could block airflow into and out of the unit. For more information about creating an optimum drying environment, contact Dri-Eaz at 800-932-3030.

TIP: Before installing in a crawlspace or other difficult to access location, plug in the unit and run it for approximately half an hour to ensure proper operation.

Set up drain hose

The PHD 200 condensate pump connects to a 20 ft. (6 m) plastic drain hose equipped with a quick-connect fitting for quick attachment to the unit. To set up the hose, unwrap the entire hose and place the unattached end in a sink, drain, bucket or outdoors – anywhere that water can drain out safely. Connect the other end of the hose to the PHD 200. If you use a bucket or other container for water collection, check it regularly to prevent overflows.

Fig. A: Parts Identification



NOTICE: Uncoil and straighten the entire drain hose. Do not leave any part of the hose coiled and do not place the end of the hose higher than 20 ft. (6 m) above the bottom of the unit. Also check for kinks or other obstructions that might restrict the flow of water. Obstructions may cause a water backup and result in overflows.

Plug in electrical cord

The PHD 200 should be plugged into a GFCI-protected 115 volt outlet rated for at least 15 amps. Always plug the cord firmly into the unit first, and then plug the other end into a suitable outlet.

Startup display and normal display modes

When unit is first plugged in to AC power, the control panel display will briefly cycle through a series of readouts. This is part of the unit's self-diagnosis procedure and no user intervention is required.

Turn the unit on

The control panel on the PHD 200 dehumidifier has a display and a touchpad with four keys. Press the ①

ON/OFF to turn the unit on. The unit will now go through a compressor delay countdown (up to sixty seconds in duration) and a self diagnostics process.

Once the compressor delay countdown and self-diagnostics are complete, the display will switch to **normal display mode**.

UNIT ON 00 HRS
INLET 00°F / INLET 00%

The **first line** of the display shows the total number of hours the unit has been in operation. This value may be reset to zero to track job hours (see "Job Hours Reset" below). The **second line** of the display alternates between inlet temperature and inlet humidity.

User Settings Menu

A number of display settings may be changed by the user. System information can also be displayed. These items are accessed by pressing  DISPLAY MENU. Each press of the key will display the next parameter. When you reach the parameter you wish to adjust, press  MENU SELECTION to increase the value. Press  DISPLAY MENU again to accept the setting and re-start the display cycle. If no keys are selected for 5 minutes the display will automatically reset and return to the normal display mode.

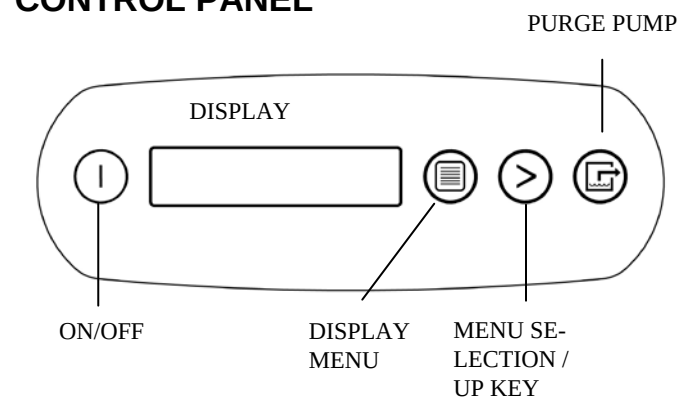
Note that only menu items followed by a greater-than symbol (>) may be adjusted.

All settings and modes are discussed in detail in Control Panel Guide, below.

Error messages

If the PHD 200 onboard diagnostics discover a problem, the unit will display an error message. See "System Messages," p. 6 for an explanation of each message.

CONTROL PANEL



ON/OFF

Press and release to turn unit on or off.

DISPLAY MENU

Press to select next item in menu. Menu item will show in display.

MENU SELECTION / UP KEY

Press to toggle or select values in menu displayed.

PURGE PUMP

Press and release to start purge. Display will count down seconds remaining until purge is complete.

Control Panel Guide

 **ON/OFF.** Press to turn the unit on or off. When the machine is turned on, the display normally reads PLEASE WAIT COMP. DELAY and performs a numeral countdown for a maximum of 60 seconds to 0. This delay allows time for refrigerant pressures to equalize for easier starting. Once the unit completes the compressor delay, the display shows UNIT ON XX HRS and cycles between INLET XX°F and INLET XX%. NOTE: If no compressor delay countdown is displayed, a delay is not necessary and the machine will begin operation immediately.

 **DISPLAY MENU.** Press to cycle through the display of additional dehumidifier conditions and User Settings. To return to the main menu, press the ON/OFF key once.

 **MENU SELECTION.** Press to change the values of the "User Defined" settings. The MENU SELECTION key acts as the UP key for adjusting the setpoint for Humidistat mode operation. See User Settings Menu (below) for details.

 **PURGE.** Press to empty water from the condensate pump reservoir. The display will read PUMP PURGING with a numeral countdown. NOTE: During normal operation, the pump purges automatically every six minutes, or whenever the reservoir is full.

Changing settings and viewing system information

Display setting changes and system information can be accessed by pressing  DISPLAY MENU. Each press of the key will display the next parameter (see list below). When you reach the parameter you wish to adjust, press  MENU SELECTION to increase the value. Press  DISPLAY MENU again to accept the setting and re-start the display cycle. If no keys are selected for 5 minutes the display will automatically reset and return to the normal display mode.

Note that only menu items followed by a greater-than symbol (>) may be adjusted.

JOB HOURS RESET? >

Press  MENU SELECTION to reset hours to zero. NOTE: When in Humidistat mode, the unit will display HUMIDISTAT on the top line during normal operation rather than JOB HOURS.

LIFE HOURS 00 HRS

Shows total unit operating hours. Value cannot be modified.

INLET OUTLET
00° 00% 00° 00%

Shows current temperature and RH of inlet and outlet.

Normal Operation

The PHD 200 is preset to operate in Humidistat Mode at 50% RH level. To change this setting, see the instructions below.

Humidistat Mode

**HUMIDISTAT MODE
ON/OFF >**

In ON mode, unit will maintain the humidistat setpoint (see below). Press  MENU SELECTION to toggle between ON and OFF. NOTE: When in Humidistat mode, the unit will display HUMIDISTAT on the top line during normal operation rather than JOB HOURS.

**HUMIDISTAT
SETPOINT 00% >**

Sets humidity level when unit is in Humidistat Mode. Press  MENU SELECTION to change RH value. Each press of the button increases the setting by 5% increments, cycling through 90%RH and starting again at 40%RH.

**TEMP UNITS
F° >**

Shows current temperature scale. Press  MENU SELECTION to select Fahrenheit or Centigrade scale.

**LANGUAGE
ENGLISH >**

Shows current display panel language. Press  MENU SELECTION to select Spanish, German, French or English.

**COIL TEMP
00°F**

Displays the cold (evaporator) coil temperature.

**SENSOR ID >
00000000**

This function is not used on the PHD 200.

**COMPRSSR CURRENT
0.0 A**

Shows compressor current draw in amps.

AT THE END OF THE JOB

To reduce the possibility of drips when moving the unit, follow these additional steps to ensure that all water is removed from the unit.

NOTICE: To ensure the condensate tank empties completely while purging, make sure the unit is positioned horizontally on a flat surface.

1. If the unit is in a defrost cycle, wait until the unit has returned to normal operating mode before proceeding.

To check, review the control panel. The control panel will show one of the following:

Defrost in progress:

**UNIT ON 00 HRS
DEFROST XX**

Display mode when unit is in defrost mode. XX indicates the minutes remaining on the defrost cycle.

Shutdown Sequence

**WAIT FOR
DEFROST XX**

Display mode when unit is in defrost and is powered down by the user. Unit will complete the defrost cycle to remove any built-up ice and then purge the pump. XX indicates the minutes remaining on the defrost cycle.

Normal Display:

**UNIT ON 00 HRS
INLET XX° F**

Wait until the control shows the *normal display* before proceeding.

2. Gently rock the machine to ensure any water remaining on interior surfaces falls into the sump area.
3. Press the  PURGE key. When the purge cycle is complete, turn the unit off.
4. Remove the external drain hose and drain it carefully before storing it.
5. Unplug power cord from power supply and from base of the machine.

TRANSPORTATION AND STORAGE

NOTICE: Handle the unit carefully. Do not drop, throw, or place the unit where it could fall. Rough treatment can damage this equipment and may create a hazardous condition or void warranty.

- Do not expose the control panel to moisture, snow or rain.
- Protect from freezing.
- Store and transport securely to avoid any damaging impact to internal parts.
- Secure during transport to prevent sliding and possible injury to vehicle occupants.

MAINTENANCE SCHEDULE

WARNING! ELECTRIC SHOCK HAZARD. Unplug unit before cleaning or servicing.

WARNING: Risk of dust and contaminants exposure. Use of respirator mask and gloves is recommended. If unit has been exposed to potentially dangerous contaminants, clean thoroughly and sanitize before reuse.

NOTICE: The unit is fitted with sensitive electronic sensors. Protect the sensors and their lead wires from damage and do not expose them to water or cleaning solution.

The following tools and supplies are needed to complete the maintenance procedures described in this manual:

- Philips screwdriver
- 10 mm wrench
- 6 mm hex bit
- ¼ in. nut driver
- Cleaning cloths
- HEPA vacuum cleaner with soft brush nozzle and crevice nozzle.

Recommended

Cordless drill, small knife, small-jaw pliers, coil cleaning solution, rotomolded housing cleaning solution.

Before each use

Inspect the electrical cord for damage. Look for fraying, cuts, etc. Replace the cord if you find any damage.

Inspect filter. The PHD 200 filter should be replaced when the accumulation of dust is visible.

Monthly

Inspect and clean coils and interior surfaces. In normal use, dust can accumulate and can restrict airflow, reducing performance and causing the unit to overheat. Clean when dust accumulation is visible. Remove grills and cover as shown in Fig. B. Use a vacuum cleaner with a brush tool and a soft cloth to remove any debris. Take care not to damage any interior components.

To maintain appearance, wipe interior and exterior surfaces with a damp cloth. For deep cleaning and a lasting, protective shine, use an automotive interior cleaner.

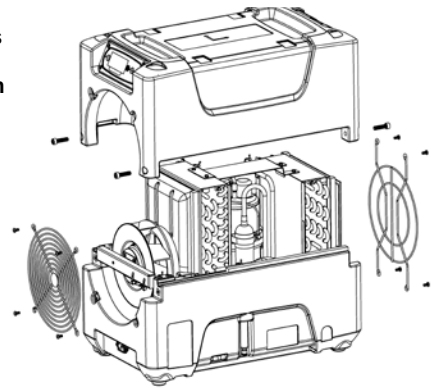
As Needed

Clean pump check valve and basin. If the unit displays the message “ER9 PUMP BLOCKED CHECK PUMP & HOSE”, the pump check valve and pump basin may need to be cleaned. Remove grills and cover as shown in Fig. B. Remove screws from pump base and lift out pump. Wipe out pump basin with a damp cloth. Unthread barbed fitting with check valve and rinse fitting and check valve with clean water. Reinstall barbed fitting into pump. Do not overtighten. Reinstall pump on base. Reinstall cover and grills.

Clean coils. With the cover removed, inspect both coils. If excessive dust and debris is present, vacuum thoroughly and/or clean with coil cleaner.

Fig. B: Disassembly for Cleaning

Remove the 4 screws from housing and 2 top screws each from inlet and outlet grills and lift off cover.



System messages

The PHD 200 control system constantly monitors internal operating conditions. If the system detects a problem, it will produce an error ("ER") message. If the display shows an ER message, first unplug the unit and then plug it back in. This will usually reset the electronics, and the unit will begin operating normally. If the error message reappears, refer to the explanation and solution shown below. If this still does not fix the problem, contact your local authorized service center or call the Dri-Eaz Service Department at 800-932-3030.

NOTE: The message "POWER FAILURE" is not a system error. When this message is displayed, it indicates that power to unit was interrupted and then restored. To clear the message, press the  MENU SELECTION key.

CONTROL PANEL MESSAGE	EXPLANATION AND SOLUTION
ER1 CONTACT SERVICE CENTER	Voltage error. Confirm that unit is connected to a suitable AC power supply and that the circuit is not overloaded. If supply is correct, the electronic control panel may require replacement. If error persists, contact service.
ER2 CONTACT SERVICE CENTER	Control panel error. The electronic control panel may require replacement. If error persists, contact service.
ER3 CONTACT SERVICE CENTER	Unit in defrost too long. Check defrost sensor cable for proper connection. If error persists, sensor assembly may require replacement. Contact service.
ER4 ✓ DEFROST SENSOR CONNECT – <i>alternate message</i> – ER4 ✓ OUTLET SENSOR CONNECT	Sensor error. Check defrost sensor cable for proper connection. If error persists, sensor assembly may require replacement. Contact service.
ER5 ✓ SENSOR CONNECTION ON BD	Check inlet Temp/RH sensor for proper connection. If error persists, contact service.
ER6 CONTACT SERVICE CENTER	High voltage error. The high voltage board may require replacement. If error persists, contact service.
ER7 INVALID MODEL SETTING	Control board DIP switch settings or firmware version may be incorrect. If error persists, contact service. Service may ask you to verify DIP switch settings.
ER8 BUTTON STUCK ✓ ALL BUTTONS	Press each membrane key and check for proper operation. If a key doesn't function, or if the error persists, the membrane overlay may require replacement. Contact service.
ER9 PUMP BLOCKED ✓ CHECK PUMP & HOSE	Check for obstructions in drain hose. If clogged, remove hose from unit and blow hose out with compressed air. Inspect and clean the pump check valve and pump basin. See "Clean pump check valve and basin" p. 5.

TROUBLESHOOTING

FAULT	CAUSE	SOLUTION
Water drips out when moving unit	Unit was unplugged before purging was complete.	Purge unit before moving. See "At the End of the Job," p. 4.
Unit does not operate	Unit not switched on. No power to machine.	Switch unit on. Plug in unit; check power cord connection at wall outlet and at base of unit.
Unit operating, but room not dry	Not enough time to dry. Poor air movement in room. Excessive moist air infiltration.	Allow more time for drying. Increase air movement with air movers. Seal off area to reduce infiltration.
Unit collects too little water	Room air is dry. Room temperature is too low. Filter is clogged. Coils are clogged.	Confirm humidity level with hygrometer. Increase room temperature. Check filter. Clean or replace as necessary. Check coils. Clean as necessary.
<i>If the problem you are experiencing is not listed here, call your local distributor or contact our Service Department toll-free at 800-932-3030 for further assistance.</i>		

SPECIFICATIONS

Name	PHD 200 Dehumidifier Model F515
Dimensions (W × H × D)	12.5 × 17.6 × 21.5 in. 31.8 × 44.7 × 130.8 cm
Weight (w/ cord & hose)	65 lbs. 29.5 kg
Amps	6.2 amps at 80°F/60% RH
Power	115V / 60Hz
Air movement	121–180 CFM 2.4–5.4 CMM
Water removal	80 pts/day 38 L/day at 80°F/60% RH (AHAM) 134 pts/day 63 L/day at 90°F/90% RH
Operating temperature range	33–100°F 1–38°C
<i>Specifications are subject to change without notice. Some values may be approximate.</i>	

PARTS INCLUDED

20 ft. (6 m) of drain hose with quick-connect fitting.
6 ft. (1.8 m) detachable power cord.
1 disposable air filter

Optional

Joist Mounting Kit (Order F525)

ADDITIONAL PRODUCT INFORMATION and current documentation is available at <http://Revo.DriEaz.com>.

FOR PARTS AND SERVICE CALL YOUR LOCAL DISTRIBUTOR or Dri-Eaz at 800-932-3030.
www.dri-eaz.com

Visit warranty.DriEaz.com and register your purchase to ensure you receive any important product releases.