CARE & MAINTENANCE

1. Keep body face clean; prevent liquid material from getting into slider to destroy electronics.
2. Face should be cleaned with a clean, dry, lint-free cloth. Lubricate body with a few drops of clock oil. Acetone & alcohol must not be used.
3. Keep battery compartment clean and free of corrosion.

TROUBLESHOOTING

<table>
<thead>
<tr>
<th>PROBLEM:</th>
<th>SOLUTION:</th>
</tr>
</thead>
<tbody>
<tr>
<td>Every second 5 digits</td>
<td>Battery voltage is under 1.45V. Remove cover and replace battery.</td>
</tr>
<tr>
<td>Jump Simultaneously</td>
<td>Faulty circuit. Remove battery, after 30 sec, put battery back into compartment.</td>
</tr>
<tr>
<td>Display cannot count.</td>
<td>Function buttons and sliders signal end may have shorted out. Remove the cover, put the button springs in place with rubber covers. Contact must be unobstructed.</td>
</tr>
<tr>
<td>Display shows 000.00</td>
<td>Function buttons not active</td>
</tr>
<tr>
<td>Or IN 00.00</td>
<td>Springs or rubber covers may be out of shape due to excessive pressing. See solution above for tips.</td>
</tr>
<tr>
<td>Reading error for full length is ≥0.1 mm</td>
<td>Sensor may have dirt or deposits in it. Remove cover and slider assembly. Blow off sensor face with clean pressurized air (≥51kg/cm squared), clean with a dry, lint-free cloth.</td>
</tr>
<tr>
<td>No display on LCD screen</td>
<td>1. Poor battery contact. Check battery compartment, clean if necessary. 2. Battery voltage is under 1.3V. Replace with correct battery.</td>
</tr>
</tbody>
</table>

FEATURES

1. EXTERNAL MEASURING JAWS
2. INTERNAL MEASURING JAWS
3. DEPTH BLADE
4. STEP MEASURING FACES
5. BEAM
6. SAE & METRIC SCALE
7. BATTERY COMPARTMENT
8. LCD DISPLAY
9. SLIDER CLAMP SCREW
10. THUMB ROLLER
11. ON/OFF SWITCH
12. ZERO SWITCH
13. SAE & METRIC CONVERSION SWITCH

FOR YOUR SAFETY, CARE OF THIS TOOL
Please read these instructions carefully and retain them for future use.

In accordance with the European Directive ROHS 2002/95/CE
D4 06 07 60503 001