IMPORTANT:
Read all safety rules and operating Instructions carefully before starting the product.
Keep this Manual for future reference.

Residual Risks
Even when the tool is used as prescribed it is not possible to eliminate all residual risk factors.
The following hazards may arise in connection with the tool's construction and design:

Safety alert

CE conformity

Wear eye protection.
Wear ear protection.

Lubricate with air tool oil daily.
TABLE OF CONTENTS:
- TECHNICAL SPECIFICATIONS
- SAFETY GUIDELINES
- UNPACKING
- KEY PARTS DIAGRAM
- IMPORTANT INFORMATION
- TYPES OF FASTENERS
- OPERATING INSTRUCTIONS
- MAINTENANCE
- TROUBLESHOOTING
- EXPLODED VIEW
- PARTS LIST

### TECHNICAL SPECIFICATIONS:

<table>
<thead>
<tr>
<th>Magazine capacity (QTY.)</th>
<th>100pcs</th>
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<tr>
<td>Nailier</td>
<td></td>
</tr>
<tr>
<td>Drives</td>
<td>1</td>
</tr>
<tr>
<td>16Ga</td>
<td>6</td>
</tr>
<tr>
<td>Straight Finish Nails</td>
<td>1~2-1/2</td>
</tr>
</tbody>
</table>

| Operating pressure:     | 70 to 110 PSI (4.8 to 7.5 bar) |
| Maximum pressure:       | 120 PSI (8.3 bar)               |
| Air inlet:              | 1/4" (6.35 mm)                  |
| Dimensions:             | 80 x 280 x 303 mm              |
| Weight:                 | 2.3 kgs (5.0 lb)                |

SCFM: Standard Cubic feet per minute (the volumetric flow rate of air corrected to standardized conditions of temperature and pressure).

Environmental Responsibilities
Please recycle unwanted materials instead of disposing of them as waste. All tools, hoses and packaging should be sorted, taken to the local recycling centre and disposed of in an environmentally safe way.

### SAFETY GUIDELINES
This manual contains information that relates to protecting personal safety and preventing equipment problems. It is very important to read this manual carefully and understand it thoroughly before using the product. The symbols listed below are used to indicate this information.

**DANGER!**
Potential hazard that will result in serious injury or loss of life.

**WARNING!**
Potential hazard that could result in serious injury or loss of life.

**CAUTION!**
Potential hazard that may result in moderate injury or damage to equipment.

Note: The word “note” is used to inform the reader of something he/she needs to know about the tool.

**PERSONAL SAFETY**

These precautions are intended for the personal safety of the user and others working with the user. Please take time to read and understand them.

**DANGER!**
Potential hazard that will result in serious injury or loss of life.

- Keep children away from the work area. Do not allow children to handle power tools.
- Keep air hose away from heat, oil, and sharp edges. Check air hose for wear before each use and ensure that all connections are proper. Always ensure that the workpiece is firmly secured leaving both hands free to control the tool. Always ensure that the tool has stopped before putting it down after use, in the interest of safety and to prevent possible damage to the tool/user.
- Keep proper footing at all times in order to ensure correct balance.

**Do not use oxygen or any other combustible or bottled gas** to power air-powered tools. Failure to observe this warning can cause explosion and serious personal injury or death. Use only the compressed air to power the air-powered tools. Use a minimum of 25' (7.6m) of hose to connect the tools to the compressor. Failure to comply will result in serious injury or loss of life.

**Risk of electric shock:** Do not expose a compressor to rain. Store it indoors. Disconnect the compressor from power source before servicing. Compressor must be grounded. Do not use grounding adaptors.

**Risk of personal injury:** Do not direct compressed air from the air hose toward the user or other personnel.

**Risk of inhalation:** Never directly inhale the air produced by the compressor.

**Risk of bursting:** Do not adjust the pressure switch or safety valve for any reason. They have been preset at the factory for this compressor’s maximum pressure. Tampering with the pressure switch or the safety valve may cause personal injury or property damage.

**Risk of burns:** The pump and the manifold generate high temperatures. In order to avoid burns or other injuries, do not touch the pump, the manifold or the transfer tube while the compressor is running. Allow the parts to cool down before handling or servicing. Keep children away from the compressor at all times.

**Risk of bursting:** Make sure the regulator is adjusted so that the compressor outlet pressure is set lower than the maximum operating pressure of the tool. Before starting the compressor, pull the ring on the safety valve to make sure the valve moves freely. Drain water from tank after each use. Do not weld or repair tank.

**WARNING!**
Potential hazard that could result in serious injury or loss of life.

- Do not allow unskilled or untrained individuals to operate the air powered tools.
- Do not use the air powered tools for any task other than that it is designed to perform.
- Do not use the air tools unless you have been trained to do so. Only a qualified person should use the tool.
- Locate the compressor in a well-ventilated area for cooling, and must be a minimum of 12" (31cm) away from the nearest wall.
-Protect the air hose and the power cord from damage and puncture. Inspect them for weak or worn spots every week, and replace them if necessary.
-Always wear hearing protection when using the air compressor. Failure to do so may result in hearing loss.
-Do not carry the compressor while it is running.
-Do not operate the compressor if it is not in a stable position.
-Do not operate the compressor on a rooftop or in an elevated position that could allow the unit to fall or be tipped over.
Always replace a damaged gauge before operating the unit again.

CAUTION!
Potential hazard that may result in moderate injury or damage to equipment.
-Always ensure that the tool has stopped before connecting to the air supply.
-Do not wear watches, rings, bracelets, or loose clothing when using any air tool.
-Do not overload the tool. Allow the tool to operate at its optimum speed for maximum efficiency.
-Do not use a tool that is leaking air, with missing or damaged parts, or that requires repairs. Verify that all screws are securely tightened.
-For optimal safety and tool performance, inspect the tool daily in order to ensure free movement of the trigger, safety mechanisms, and springs.
-Always keep your air tools clean and lubricated. Daily lubrication is essential to avoid internal corrosion and possible failures.
-Ensure the floor is not slippery and wear non-slip shoes. Floors should be kept clean and clear.
-Always follow all workshop safety rules, regulations, and conditions when using the tools.
-Carry the tool by the handle only. Do not carry the tools with a finger on the trigger. Do not carry the tool by the hose, magazine or any other parts.
-Do not use the tool near or below freezing temperatures, as doing so may cause tool failure.
-Do not store the tool in a freezing environment to prevent ice formation on the operating valves of the tool, as doing so may cause tool failure.
-Handling and storage of oil: Use with adequate ventilation. Avoid contact of oil with eyes, skin, and clothing. Avoid breathing spray or mist. Store in a tightly closed container in a cool, dry, well-ventilated area free from incompatible substances.

CAUTION!
Potential hazard that may result in moderate injury or damage to equipment.
Disconnect tool from the air supply and turn off the compressor before performing any maintenance, or changing accessories, when the tool is not in use, when it is being handed to another person, and when it is left unattended. Failure to comply may result in moderate injury or damage to equipment.

Use safety goggles and ear protection:
-Wear safety glasses with side shields when operating the tool/compressor and verify that others in the work area are also wearing safety glasses.
-Requirements and must provide protection from flying particles from the front and the sides.
-Air powered tools are loud and the sound can cause hearing damage. Always wear ear protection to prevent hearing damage and loss. Failure to comply may result in moderate injury.
NOTE: Recycle unwanted materials rather than disposing of them as waste. Sort the tools, hoses, and package into specific categories and take to the local recycling centre or dispose of them in an environmentally safe way.
UNPACKING

- If you discover the nailer is damaged after you have signed for delivery, please immediately where you buy for advice.
- Save the containers and all packing materials for possible inspection by the carrier or its agent. Otherwise, filing a freight claim can be difficult. When you are completely satisfied with the condition of the shipment, you should inventory the equipment.
- After you open the nailer box, you should find the following. Model T64C Inventory (Figure 1)

  A. T64C Finish Nailer............................. 1
  B. Safety Goggles .............................. 1
  C. Bottle for Oil.................................. 1
  D. Hex Wrench 3mm.............................. 1
  E. Hex Wrench 4mm.............................. 1
  F. Carrying Case.................................. 1

KEY PARTS DIAGRAM

<table>
<thead>
<tr>
<th>No.</th>
<th>Description</th>
<th>No.</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Magazine</td>
<td>4</td>
<td>Trigger</td>
</tr>
<tr>
<td>2</td>
<td>Gun Body</td>
<td>5</td>
<td>Air inlet plug</td>
</tr>
<tr>
<td>3</td>
<td>Cylinder Cap</td>
<td></td>
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</table>

IMPORTANT INFORMATION

Compatible compressors

GUIDELINES FOR PROPER USE AND OPERATION

Be sure to use a proper air compressor with air powered tools.

General use

This nailer drives 16Ga Finish Nails 1”~2-1/2”, If feature a die-cast aluminum housing and a comfortable handle for optimal control and comfort, even during extended use. It is well balanced for stability, and ergonomically designed with a longer handle for ease of operation. It also features a hardened driver blade for longer life, and economical air consumption with low noise. This air powered nailer is specifically designed for professional work.

Air system

- Always use clean, dry, regulated, compressed air at 4.8 to 7.5 bar (70 to 110psi).
- Do not exceed the maximum or minimum pressures. Operating the tool at the wrong pressure (too low or too high) will cause excessive noise or rapid wear of tool.
WARNING!
Potential hazard that could result in serious injury or loss of life.

- Keep hands and other parts of the body away from the tools discharge and working areas when connecting the air supply. Failure to comply could lead to serious injury or loss of life.
- It is recommended that a filter-regulator-lubricator is used and located as close to the tool as possible.
- If a filter-regulator-lubricator in not installed, place up to 6 drops of compressor oil into the inlet plug before each use.
- If a filter-regulator-lubricator is installed, keep the air filter clean. A dirty filter will reduce the air pressure to the tool, which will cause reduction in power, efficiency, and general performance.
- For optimal performance, install a quick connector to the tool and a quick coupler on the hose, if applicable.
- Verify that all of the connections in the air supply system are sealed in order to prevent air from leaking.

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<table>
<thead>
<tr>
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<th>Description</th>
<th>NO.</th>
<th>Description</th>
<th>NO.</th>
<th>Description</th>
</tr>
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<td>1</td>
<td>VALU-AIR Air powered 2 in 1 nailer</td>
<td>4</td>
<td>Air Hose</td>
<td>7</td>
<td>Filter</td>
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<td>2</td>
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<td>5</td>
<td>Lubricator</td>
<td>8</td>
<td>Cut-off valve</td>
</tr>
<tr>
<td>3</td>
<td>Quick coupler</td>
<td>6</td>
<td>Regulator(0 to 8.3 Bar)</td>
<td>9</td>
<td>Air compressor</td>
</tr>
</tbody>
</table>

---

WARNING!
Potential hazard that could result in serious injury or loss of life.

Do not use the tool if it is not in proper working order.
Do not use oxygen, carbon dioxide or any other combustible, or bottled gas to power this tool.
Do not use this tool in the presence of any flammable liquids or gases.
Keep hands and other parts of the body away from the firing head during use.
Do not point the tool towards the operator or other people.
Never attempt to clear a jammed fastener while the air hose is connected.
Do not drive a fastener on top of an existing fastener. Failure to comply could lead to serious injury or loss of life.

- TYPES OF FASTENERS
Please see the TECHNICAL SPECIFICATIONS.

WARNING!
Potential hazard that could result in serious injury or loss of life.

The use of any other types of fasteners will cause the tool to jam. Failure to comply could lead to serious injury or loss of life.
OPERATING INSTRUCTIONS

To load your nailer:

1. DISCONNECT NAILER FROM THE AIR SUPPLY!
2. Pull pusher (B) back to magazine rail until it locked into Pusher hook (B-1).

![Image 1](image1.png)

Figure 3. Catch lever engaged and magazine pusher retracted.

3. Insert a strip of Finish nailer, pointed-end down, into the magazine as shown in Figure 4. Be sure the fasteners are pointed DOWNWARD. Only those fasteners specified under TECHNICAL DATA may be used.

![Image 2](image2.png)

Figure 4. Loading nails into magazine.

4. Press the pusher hook (B-1), then slowly release the pusher (B), it slides back to the magazine. Then pusher will stop when it rests against the end of fasteners.
➢ Operating

If you have not read the safety instructions in this manual, do not operate the nailer.
Before you operate your nailer, place two to three drops of the included oil into the quick connect fitting where the nailer connects to the air supply.

To operate your nailer:
1. Connect the air supply to the quick connect fitting.
2. To test for proper nail penetration, hold the nailer perpendicular to the surface of a piece of clean scrap wood that is thick enough for the length of nails you have loaded.
3. Depress the safety yoke mechanism on your workpiece.
4. Before pulling the trigger, make sure your free hand and other body parts are positioned out of the way of a potential path of a nail in case of deflection.
   - Deflection is caused when grain irregularities, knots or foreign objects inside the wood cause the nail to change its path, resulting in the nail puncturing the surface of the workpiece, as shown in Figure 5.
   - Besides damaging your workpiece, deflection can cause injury if your free hand is securing the workpiece in the location that the nail deflects.

5. Pull the trigger.
   — If the nail drove into the wood far enough, continue with your intended operations.
   — If the nail either went too far or not far enough, then go to the Adjusting Depth sub-section on this page.

DANGER! Potential hazard that could result in serious injury or loss of life.
Disconnect the tool from the compressed air source before loading fasteners.
Do not point the tool towards the operator or other people while changing fasteners.
Do not hold the tool with the trigger depressed while changing the fasteners. Failure to comply will lead to serious injury or loss of life.

WARNING! Potential hazard that could result in serious injury or loss of life.

CAUTION!
Potential hazard that may result in moderate injury or damage to equipment.
Operate the tool with the utmost care when connected with the air compressor.
Failure to comply may result in moderate injury or damage to equipment.

➢ Adjusting Depth

A depth adjustment knob is attached to the nose for setting the nail depth.

To adjust the depth:
1. DISCONNECT NAILER FROM THE AIR SUPPLY!
2. Turn the depth wheel left or right to change the driving depth.
3. Reconnect the tool to the air source.
4. Drive a test nail after each adjustment until the desired depth is set.
Single Fire Operation

SINGLE SEQUENTIAL MODE

The tool is specially designed for single sequential mode. This mode requires the trigger to be pulled each time a fastener is driven. The tool can be actuated by depressing the work contact element against the work surface followed by pulling the trigger.

The trigger must be released to reset the tool before another fastener can be driven.

Clearing Jammed Nails

A jammed nail must be cleared before using the nailer again.

♦ To clear a jammed nail from the magazine:

1. DISCONNECT THE NAILER FROM THE AIR SUPPLY!
2. Unlock the catch lever and pull the magazine pusher back completely.
3. Locate and remove the jammed nail with a pair of needle nose pliers.
4. Throw the damaged nail away.
5. Inspect the nail stick. If it is bent or damaged, throw it away and insert a new stick that only contains clean, undamaged nails. DO NOT use dirty or damaged nails!
6. Push the magazine pusher forward to the front of the magazine until the catch lever locks.

♦ To clear a jammed nail from the discharge area:

1. DISCONNECT NAILER FROM THE AIR SUPPLY!
2. Remove fasteners from the tool. Failure to do so will cause the fasteners to eject from the front of the tool.
3. Pull up on the latch(D) and open the jam release(E).
4. Using caution not to bend or damage the driver blade, using pliers or a screwdriver if required to clear the jammed fastener.
5. Close the jam release and latch.
6. Reconnect the tool to the air source.
7. Reload the tool with fasteners.

Figure 7. Opening cover to clear a jam.

WARNING!
Potential hazard that could result in serious injury or loss of life.
Disconnect the magazine from the tool and remove the non-jammed fasteners from the tool before clearing a jammed fastener. The fasteners are under pressure and failure to comply will cause them to be fired out of the tool causing serious injury.
Do not point the tool towards the operator or other people. Serious personal injury could result if these instructions are not followed.

Replacing Pistons/O-Rings

If you use your nailer day in and day out, repair pistons are cheap insurance against wasted down time and lost profits, in the event that a piston or piston shaft becomes worn out. A replacement piston and O-ring kit, you can contact with where you buy.

![Always disconnect air from nailer/stapler whenever servicing! During maintenance, a nailer/stapler connected to air may fire accidentally, causing serious personal injury!](image)
To replace a piston and O-ring:
1. DISCONNECT NAILER FROM THE AIR SUPPLY!
2. Remove all nails from the magazine.
3. Remove the four cap screws on the head of the nailer, near the exhaust port.
4. Remove the cap.
5. The top of the piston should now be visible inside the cylinder, which is housed in the head of the nailer.
6. Open the nose cover as if to clear a jammed nail.
7. Watch the discharge area and push the top of the piston with your finger. You will see the piston shaft slide down the discharge area.
8. With a long flathead screwdriver or similarly shaped tool, push the piston shaft back inside the nailer until you can grip the piston head and remove it from the cylinder. (Be careful not to scratch the discharge area when pushing the piston shaft with the screwdriver.)
9. Place a new O-ring on the new piston and apply a thin film of the nailer lubricating oil on the O-ring.
10. Insert the new piston in the cylinder. Make sure that the grooves on the piston shaft line up with those on the guide at the bottom of the cylinder. The new piston should easily slide into the cylinder. DO NOT force the piston into the cylinder! If the piston is not easily inserted, double-check the alignment of the piston shaft with the grooves on the guide.
11. After the piston is inserted correctly, close the magazine pusher. Replace the rear cap assembly and tighten the 4 cap screws.
12. For more assistance, or to install a complete O-ring set, refer to the appropriate breakdown diagram in the back of this manual for component locations.

**MAINTENANCE**

- **Cleaning**
  Disconnect the nailer from the air supply before cleaning. Use a good solvent to clean the nose assembly of the nailer. Always be sure that the nailer is dry before using it again.
  Do not allow dust, chips, sand, etc. into the air connectors or into the body of the nailer; this may result in leaks and damage to the nailer and the air couplings.

  Never use gasoline or other flammable liquids to clean this tool. Vapors in the tool may ignite, causing the tool to explode. Ignoring this warning may lead to serious personal injury or even death!

- **Lubricating**
  - Place 2 to 6 drops of pneumatic tool oil in the nailer air inlet (as shown in Figure 8) every 2 hours of continuous use. Wipe off any excess oil near the nailer exhaust to avoid dust build-up.
  - Another option to manual oiling would be to simply install a lubricator in your air compressor line. If your air compressor line already has a lubricator, then regular lubrication of your nailer will not be necessary. Just make sure there is always oil in the lubricator.

![Figure 8. Lubricating nailer via air inlet.](image)
The following chart lists common operating system issues and solutions. Please read it carefully and follow all instructions closely.

**DANGER! Potential hazard that could result in serious injury or loss of life.**

If any of the following symptoms appear while the tool is in use, turn it off and disconnect it from the air supply immediately. Failure to comply will lead to serious injury or loss of life.

Disconnect the tool from the air supply before making any adjustments.

Repairs must be performed by a qualified service technician only.

<table>
<thead>
<tr>
<th>SYMPTOM</th>
<th>PROBLEM</th>
<th>SOLUTIONS</th>
</tr>
</thead>
</table>
| Air leak near top of tool or in trigger area | 1. O-ring in trigger valve are damaged.  
2. Trigger valve head are damage.  
3. Trigger valve stem, seal or O-ring are damaged. | 1. Check and replace O-ring.  
2. Check and replace.  
3. Check and replace trigger valve stem, seal or O-ring |
| Air leak near bottom of tool.           | 1. Loose screws.  
2. Worn or damaged O-rings or bumper. | 1. Tighten screws.  
2. Check and replace O-rings or bumper. |
| Air leak between body and cylinder cap. | 1. Loose screws.  
2. Worn or damaged O-rings or seals. | 1. Tighten screw.  
2. Check and replace O-rings or bumper. |
| Blade driving fastener too deep.        | 1. Worn bumper.  
2. Air pressure is too high. | 1. Replace bumper.  
2. Adjust the air pressure. |
| Tool does not operate well: can not drive fastener or operate sluggishly. | 1. Inadequate air supply.  
2. Inadequate lubrication.  
3. Worn or damaged O-rings or seals.  
4. Exhaust port in cylinder head is blocked. | 1. Verify adequate air supply.  
2. Place 2 or 6 drops of oil into air inlet.  
3. Check and replace O-rings or seal.  
4. Replace damaged internal parts. |
| Tool skips fasteners.                   | 1. Worn bumper or damaged spring.  
2. Dirt in front plate.  
3. Dirt or damage prevents fasteners from moving freely in magazine.  
4. Worn or dry O-ring on piston or lack of lubrication.  
5. Cylinder cover seal leaking. | 1. Replace bumper or pusher spring.  
2. Clean drive channel on front plate.  
3. Magazine needs to be cleaned.  
4. O-ring need to be replaced. And lubricate.  
5. Replace Sealing washer. |
| Tool jams.                             | 1. Incorrect or damaged fasteners.  
2. Damaged or worn driver guide.  
3. Magazine or nose screw loose.  
2. Check and replace the driver.  
3. Tighten the magazine.  
4. Clean the magazine. |
<table>
<thead>
<tr>
<th>No.</th>
<th>Figure number</th>
<th>Description</th>
<th>Qty</th>
<th>No.</th>
<th>Figure number</th>
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Note: If you need spare parts of this model, please feel free to contact us or the distributor where you bought this tool. Tks!