293513 RKSOLID KIT GARAGE COATING GRAY 2.5 CAR is a multi component product composed of the following individual chemical components:

- 300433 S HI GRY BR RKSOLID GARAGE GRAY BASE
- 300675 RKSOLID CLR TOP COAT ACTIVATOR
- 60168 RKSOLID CITRIC ACID ETCH

SDSs for each component follow this cover sheet.

### Transportation Information

<table>
<thead>
<tr>
<th></th>
<th>Domestic (USDOT)</th>
<th>International (IMDG)</th>
<th>Air (IATA)</th>
<th>TDG (Canada)</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>UN Number:</strong></td>
<td>N.A.</td>
<td>3066</td>
<td>3066</td>
<td>N.A.</td>
</tr>
<tr>
<td><strong>Proper Shipping Name:</strong></td>
<td>Paint Products in Limited Quantities</td>
<td>Paint and Paint Related Products</td>
<td>Paint and Paint Related Products</td>
<td>Paint Products in Limited Quantities</td>
</tr>
<tr>
<td><strong>Hazard Class:</strong></td>
<td>N.A.</td>
<td>8</td>
<td>8</td>
<td>N.A.</td>
</tr>
<tr>
<td><strong>Packing Group:</strong></td>
<td>N.A.</td>
<td>III</td>
<td>III</td>
<td>N.A.</td>
</tr>
<tr>
<td><strong>Limited Quantity:</strong></td>
<td>Yes</td>
<td>Yes</td>
<td>No</td>
<td>Yes</td>
</tr>
</tbody>
</table>

Finished Good Schedule B Harmonized Tariff Code: 3907.30.0000

Revision Date: 1/22/2016

Rust-Oleum Rocksolid Multi Component Product
Information Sheet
# Safety Data Sheet

## 1. Identification

**Product Name:** S HI GRY BR RKSOLID GARAGE GRAY BASE  
**Revision Date:** 1/22/2016

**Product Identifier:** 300433  
**Supercedes Date:** New SDS

**Product Use/Class:** Epoxy Floor Coating/Base

**Supplier:** Rust-Oleum ROCKSOLID  
11 Hawthorn Parkway  
Vernon Hills, IL  60061  
USA

**Manufacturer:** Rust-Oleum ROCKSOLID  
11 Hawthorn Parkway  
Vernon Hills, IL  60061  
USA

**Preparer:** Regulatory Department

**Emergency Telephone:** 24 Hour Hotline: 847-367-7700

## 2. Hazard Identification

**Classification**

**Symbol(s) of Product**

⚠️

**Signal Word**

Warning

**GHS HAZARD STATEMENTS**

Skin Irritation, category 2  
H315  
Causes skin irritation.

Skin Sensitizer, category 1  
H317  
May cause an allergic skin reaction.

**GHS LABEL PRECAUTIONARY STATEMENTS**

P261  
Avoid breathing dust, fumes, gases, mists, vapors, or spray.

P280  
Wear protective gloves/protective clothing/eye protection/face protection.

P302+P352  
IF ON SKIN: Wash with plenty of soap and water.

P333+P313  
If skin irritation or rash occurs: Get medical advice/attention.

P362  
Take off contaminated clothing.

**GHS SDS PRECAUTIONARY STATEMENTS**

P363  
Wash contaminated clothing before reuse.

## 3. Composition/Information On Ingredients

### HAZARDOUS SUBSTANCES

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS-No.</th>
<th>Wt. % Range</th>
<th>GHS Symbols</th>
<th>GHS Statements</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bisphenol A Epoxy Resin</td>
<td>25085-99-8</td>
<td>50-75</td>
<td>Not Available</td>
<td>Not Available</td>
</tr>
<tr>
<td>Titanium Dioxide</td>
<td>13463-67-7</td>
<td>10-25</td>
<td>Not Available</td>
<td>Not Available</td>
</tr>
</tbody>
</table>
4. First-aid Measures

FIRST AID - EYE CONTACT: Immediately flush eyes with plenty of water for at least 15 minutes holding eyelids open. Get medical attention. Do NOT allow rubbing of eyes or keeping eyes closed.

FIRST AID - SKIN CONTACT: Wash skin with soap and water. Remove contaminated clothing. Get medical attention if irritation develops or persists.

FIRST AID - INHALATION: Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get immediate medical attention. Do NOT use mouth-to-mouth resuscitation. If you experience difficulty in breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical assistance immediately.

FIRST AID - INGESTION: If swallowed, rinse mouth with water. If feeling unwell, get medical attention. Swallowing less than an ounce will not cause significant harm. For larger amounts, do not induce vomiting, but give one or two glasses of water to drink and get medical attention.

5. Fire-fighting Measures

EXTINGUISHING MEDIA: Alcohol Film Forming Foam, Carbon Dioxide, Dry Chemical, Dry Sand, Water Fog

UNUSUAL FIRE AND EXPLOSION HAZARDS: Keep containers tightly closed. FLASH POINT IS TESTED TO BE GREATER THAN 200 DEGREES F. No unusual fire or explosion hazards noted.

SPECIAL FIREFIGHTING PROCEDURES: Water may be used to cool closed containers to prevent buildup of steam. If water is used, fog nozzles are preferred.

6. Accidental Release Measures

STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED: If spilled, contain spilled material and remove with inert absorbent. Dispose of contaminated absorbent, container, and unused contents in accordance with local, state, and federal regulations. Do not incinerate closed containers.

7. Handling and Storage

HANDLING: Wash thoroughly after handling. Wash hands before eating. Remove contaminated clothing and launder before reuse. Use only with adequate ventilation. Follow all MSDS/label precautions even after container is emptied because it may retain product residues. Avoid breathing fumes, vapors, or mist. Avoid contact with eyes, skin and clothing.

STORAGE: Store in a dry, well ventilated place. Keep container tightly closed when not in use.

8. Exposure Controls/Personal Protection

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS-No.</th>
<th>Weight % Less Than</th>
<th>ACGIH TLV-TWA</th>
<th>ACGIH TLV-STEL</th>
<th>OSHA PEL-TWA</th>
<th>OSHA PEL-CEILING</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bisphenol A Epoxy Resin</td>
<td>25085-99-8</td>
<td>65.0</td>
<td>N.E.</td>
<td>N.E.</td>
<td>N.E.</td>
<td>N.E.</td>
</tr>
<tr>
<td>Titanium Dioxide</td>
<td>13463-67-7</td>
<td>15.0</td>
<td>10 mg/m3</td>
<td>N.E.</td>
<td>15 mg/m3</td>
<td>N.E.</td>
</tr>
<tr>
<td>Neopentyl Glycol Diglycidyl Ether</td>
<td>17557-23-2</td>
<td>15.0</td>
<td>N.E.</td>
<td>N.E.</td>
<td>N.E.</td>
<td>N.E.</td>
</tr>
<tr>
<td>1-Chloro-4-(Trifluoromethyl)Benzene</td>
<td>98-56-6</td>
<td>10.0</td>
<td>N.E.</td>
<td>N.E.</td>
<td>N.E.</td>
<td>N.E.</td>
</tr>
<tr>
<td>2,6-Dimethyl-4-Heptanone</td>
<td>108-83-8</td>
<td>1.0</td>
<td>25 ppm</td>
<td>N.E.</td>
<td>50 ppm</td>
<td>N.E.</td>
</tr>
<tr>
<td>Stoddard Solvent</td>
<td>8052-41-3</td>
<td>1.0</td>
<td>100 ppm</td>
<td>N.E.</td>
<td>500 ppm</td>
<td>N.E.</td>
</tr>
</tbody>
</table>

PERSONAL PROTECTION
ENGINEERING CONTROLS: Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Prevent build-up of vapors by opening all doors and windows to achieve cross-ventilation.

RESPIRATORY PROTECTION: A respiratory protection program that meets OSHA 1910.134 and ANSI Z88.2 requirements must be followed whenever workplace conditions warrant a respirator's use.

SKIN PROTECTION: Use gloves to prevent prolonged skin contact. Nitrile or Neoprene gloves may afford adequate skin protection.

EYE PROTECTION: Use safety eyewear designed to protect against splash of liquids.

OTHER PROTECTIVE EQUIPMENT: Refer to safety supervisor or industrial hygienist for further guidance regarding types of personal protective equipment and their applications.

HYGIENIC PRACTICES: Wash thoroughly with soap and water before eating, drinking or smoking. Remove contaminated clothing immediately and launder before reuse.

9. Physical and Chemical Properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Liquid</td>
</tr>
<tr>
<td>Odor</td>
<td>Solvent Like</td>
</tr>
<tr>
<td>Relative Density</td>
<td>1.257</td>
</tr>
<tr>
<td>Freeze Point, °C</td>
<td>N.D.</td>
</tr>
<tr>
<td>Solubility in Water</td>
<td>Slight</td>
</tr>
<tr>
<td>Decomposition Temp., °C</td>
<td>N.D.</td>
</tr>
<tr>
<td>Boiling Range, °C</td>
<td>139 - 220</td>
</tr>
<tr>
<td>Flammability</td>
<td>Does not Support Combustion</td>
</tr>
<tr>
<td>Evaporation Rate</td>
<td>Slower than Ether</td>
</tr>
<tr>
<td>Vapor Density</td>
<td>Heavier than Air</td>
</tr>
<tr>
<td>Odor Threshold</td>
<td>N.E.</td>
</tr>
<tr>
<td>pH</td>
<td>N.A.</td>
</tr>
<tr>
<td>Viscosity</td>
<td>No Information</td>
</tr>
<tr>
<td>Partition Coefficient, n-octanol/water</td>
<td>N.D.</td>
</tr>
<tr>
<td>Explosive Limits, vol%</td>
<td>0.9 - 10.5</td>
</tr>
<tr>
<td>Flash Point, °C</td>
<td>96</td>
</tr>
<tr>
<td>Auto-ignition Temp., °C</td>
<td>N.D.</td>
</tr>
<tr>
<td>Vapor Pressure</td>
<td>N.D.</td>
</tr>
</tbody>
</table>

(See "Other information" Section for abbreviation legend)

10. Stability and Reactivity

CONDITIONS TO AVOID: Avoid contact with strong acid and strong bases.

INCOMPATIBILITY: Incompatible with strong oxidizing agents, strong acids and strong alkalies.

HAZARDOUS DECOMPOSITION: When heated to decomposition, it emits acrid smoke and irritating fumes.

HAZARDOUS POLYMERIZATION: Will not occur under normal conditions.

STABILITY: This product is stable under normal storage conditions.

11. Toxicological information

EFFECTS OF OVEREXPOSURE - EYE CONTACT: Irritating, and may injure eye tissue if not removed promptly.

EFFECTS OF OVEREXPOSURE - SKIN CONTACT: Low hazard for usual industrial handling or commercial handling by trained personnel.

EFFECTS OF OVEREXPOSURE - INHALATION: High gas, vapor, mist or dust concentrations may be harmful if inhaled. Avoid breathing fumes, spray, vapors, or mist.

EFFECTS OF OVEREXPOSURE - INGESTION: Substance may be harmful if swallowed.

EFFECTS OF OVEREXPOSURE - CHRONIC HAZARDS: Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain and nervous system damage. Contains Titanium Dioxide. Titanium Dioxide is listed as a Group 2B—"Possibly carcinogenic to humans" by IARC. No significant exposure to Titanium Dioxide is thought to occur during the use of products in which Titanium Dioxide is bound to other materials, such as in paints during brush application or drying. Risk of overexposure depends on duration and level of exposure to dust from repeated sanding of surfaces or spray mist and the actual concentration of Titanium Dioxide in the formula. (Ref: IARC Monograph, Vol. 93, 2010)

PRIMARY ROUTE(S) OF ENTRY: Eye Contact, Ingestion, Inhalation, Skin Absorption, Skin Contact

ACUTE TOXICITY VALUES
The acute effects of this product have not been tested. Data on individual components are tabulated below:

<table>
<thead>
<tr>
<th>CAS-No.</th>
<th>Chemical Name</th>
<th>Oral LD50</th>
<th>Dermal LD50</th>
<th>Vapor LC50</th>
</tr>
</thead>
<tbody>
<tr>
<td>25085-99-8</td>
<td>Bisphenol A Epoxy Resin</td>
<td>&gt;5000</td>
<td>&gt;20000</td>
<td>&gt;20</td>
</tr>
<tr>
<td>13463-67-7</td>
<td>Titanium Dioxide</td>
<td>&gt;10000 mg/kg Rat</td>
<td>2500 mg/kg</td>
<td>N.I.</td>
</tr>
<tr>
<td>17557-23-2</td>
<td>Neopentyl Glycol Diglycidyl Ether</td>
<td>4500 mg/kg Rat</td>
<td>N.I.</td>
<td>N.I.</td>
</tr>
<tr>
<td>98-56-6</td>
<td>1-Chloro-4-(Trifluoromethyl)Benzene</td>
<td>13000 mg/kg Rat</td>
<td>&gt;2684 mg/kg Rabbit</td>
<td>33 mg/L Rat</td>
</tr>
<tr>
<td>108-83-8</td>
<td>2,6-Dimethyl-4-Heptanone</td>
<td>5750 mg/kg Rat</td>
<td>N.I.</td>
<td>N.I.</td>
</tr>
</tbody>
</table>
N.I. - No Information

12. Ecological Information

ECOLOGICAL INFORMATION: Product is a mixture of listed components.

13. Disposal Information

DISPOSAL INFORMATION: Dispose of material in accordance to local, state, and federal regulations and ordinances. Do not allow to enter waterways, wastewater, soil, storm drains or sewer systems.

14. Transport Information

<table>
<thead>
<tr>
<th>Domestic (USDOT)</th>
<th>International (IMDG)</th>
<th>Air (IATA)</th>
<th>TDG (Canada)</th>
</tr>
</thead>
<tbody>
<tr>
<td>UN Number:</td>
<td>N.A.</td>
<td>N.A.</td>
<td>N.A.</td>
</tr>
<tr>
<td>Proper Shipping Name:</td>
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<td>Not Regulated</td>
<td>Not Regulated</td>
</tr>
<tr>
<td>Hazard Class:</td>
<td>N.A.</td>
<td>N.A.</td>
<td>N.A.</td>
</tr>
<tr>
<td>Packing Group:</td>
<td>N.A.</td>
<td>N.A.</td>
<td>N.A.</td>
</tr>
<tr>
<td>Limited Quantity:</td>
<td>No</td>
<td>No</td>
<td>No</td>
</tr>
</tbody>
</table>

15. Regulatory Information

U.S. Federal Regulations:

CERCLA - SARA Hazard Category

This product has been reviewed according to the EPA 'Hazard Categories' promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

Fire Hazard, Acute Health Hazard, Chronic Health Hazard

Sara Section 313:

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendment and Reauthorization Act of 1986 and 40 CFR part 372:

No Sara 313 components exist in this product.

Toxic Substances Control Act:

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(b) if exported from the United States:

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS-No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>1-Chloro-4-(Trifluoromethyl)Benzene</td>
<td>98-56-6</td>
</tr>
</tbody>
</table>
16. Other Information

HMIS RATINGS
Health: 2* Flammability: 1 Physical Hazard: 0 Personal Protection: X

NFPA RATINGS
Health: 2 Flammability: 1 Instability 0

VOLATILE ORGANIC COMPOUNDS, g/L: 1

SDS REVISION DATE: 1/22/2016

REASON FOR REVISION:

Legend: N.A. - Not Applicable, N.E. - Not Established, N.D. - Not Determined

The manufacturer believes, to the best of its knowledge, information and belief, the information contained herein to be accurate and reliable as of the date of this safety data sheet. However, because the conditions of handling, use, and storage of these materials are beyond our control, we assume no responsibility or liability for personal injury or property damage incurred by the use of these materials. The manufacturer makes no warranty, expressed or implied, regarding the accuracy or reliability of the data or results obtained from their use. All materials may present unknown hazards and should be used with caution. The information and recommendations in this material safety data sheet are offered for the users’ consideration and examination. It is the responsibility of the user to determine the final suitability of this information and to comply with all applicable international, federal, state, and local laws and regulations.
1. Identification

Product Name: RKSOLID CLR TOP COAT ACTIVATOR
Product Identifier: 300675
Product Use/Class: Epoxy Coating Part B Activator
Supplier: Rust-Oleum ROCKSOLID
11 Hawthorn Parkway
Vernon Hills, IL  60061
USA
Preparer: Regulatory Department
Emergency Telephone: 24 Hour Hotline: 847-367-7700

2. Hazard Identification

Classification

Symbol(s) of Product

Signal Word
Danger

GHS HAZARD STATEMENTS
Acute Toxicity, Inhalation, category 4 H332 Harmful if inhaled.
Acute Toxicity, Oral, category 4 H302 Harmful if swallowed.
Reproductive Toxicity, category 2 H361 Suspected of damaging fertility or the unborn child.
Skin Corrosion, category 1B H314 Causes severe skin burns and eye damage.
Skin Sensitizer, category 1 H317 May cause an allergic skin reaction.

GHS LABEL PRECAUTIONARY STATEMENTS
P201 Obtain special instructions before use.
P260 Do not breathe dust, fumes, gases, mists, vapors, or spray.
P280 Wear protective gloves/protective clothing/eye protection/face protection.
P301+P330+P331 IF SWALLOWED: rinse mouth. Do NOT induce vomiting.
P302+P352 IF ON SKIN: Wash with plenty of soap and water.
P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308+P313 IF exposed or concerned: Get medical advice/attention.
P310 Immediately call a POISON CENTER or doctor/physician.
P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

GHS SDS PRECAUTIONARY STATEMENTS
P270 Do not eat, drink or smoke when using this product.
P363 Wash contaminated clothing before reuse.
3. Composition/Information On Ingredients

<table>
<thead>
<tr>
<th>HAZARDOUS SUBSTANCES</th>
<th>Chemical Name</th>
<th>CAS-No.</th>
<th>Wt. % Range</th>
<th>GHS Symbols</th>
<th>GHS Statements</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Isophorone diamine</td>
<td>2855-13-2</td>
<td>50-75</td>
<td>GHS05-GHS07</td>
<td>H302-314-317</td>
</tr>
<tr>
<td></td>
<td>Benzyl Alcohol</td>
<td>100-51-6</td>
<td>25-50</td>
<td>GHS07</td>
<td>H302-312-332</td>
</tr>
<tr>
<td></td>
<td>Nonylphenol</td>
<td>25154-52-3</td>
<td>10-25</td>
<td>GHS05-GHS07-GHS08</td>
<td>H302-314-361</td>
</tr>
<tr>
<td></td>
<td>Trimethylolpropane polyoxypropylene triamine</td>
<td>39423-51-3</td>
<td>10-25</td>
<td>GHS05-GHS06</td>
<td>H300-318</td>
</tr>
</tbody>
</table>

4. First-aid Measures

**FIRST AID - EYE CONTACT:** Immediately flush eyes with plenty of water for at least 15 minutes holding eyelids open. Get medical attention. Do NOT allow rubbing of eyes or keeping eyes closed.

**FIRST AID - SKIN CONTACT:** Wash skin with soap and water. Remove contaminated clothing. Get medical attention if irritation develops or persists. Immediately flush skin with plenty of water for at least 15 minutes while removing clothing. Get medical attention immediately. Wash clothing separately before reuse. Destroy contaminated shoes.

**FIRST AID - INHALATION:** Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get immediate medical attention. Do NOT use mouth-to-mouth resuscitation. If you experience difficulty in breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical assistance immediately.

**FIRST AID - INGESTION:** If swallowed, do not induce vomiting. If victim is conscious and alert, give 2 to 4 cupfuls of water or milk. Call a physician or poison control center immediately. Never give anything by mouth to an unconscious person. Treat symptomatically and supportively. Do not induce vomiting unless advised by a physician. Call nearest Poison Control Center or Physician immediately.

5. Fire-fighting Measures

**EXTINGUISHING MEDIA:** Alcohol Film Forming Foam, Carbon Dioxide, Dry Chemical, Dry Sand, Water Fog

**UNUSUAL FIRE AND EXPLOSION HAZARDS:** Keep containers tightly closed. No unusual fire or explosion hazards noted.

**SPECIAL FIREFIGHTING PROCEDURES:** Containers can rupture and release highly toxic material if exposed to heat. Substance is non-combustible but reacts with many metals to form explosive hydrogen gas. Use water spray to keep fire-exposed containers cool. Containers may explode when heated.

6. Accidental Release Measures

**STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED:** Avoid runoff into sewers and waterways. Provide ventilation and approach spill from upwind using proper personal protective equipment as indicated in Section 8. Carefully neutralize spill with sodium bicarbonate (NaHCO3). Contain spilled liquid with sand or earth. DO NOT use combustible materials such as sawdust. Dispose of according to local, state (provincial) and federal regulations. Do not incinerate closed containers.

7. Handling and Storage

**HANDLING:** Wash thoroughly after handling. Wash hands before eating. Remove contaminated clothing and launder before reuse. Use only with adequate ventilation. Follow all MSDS/label precautions even after container is emptied because it may retain product residues. Avoid breathing fumes, vapors, or mist. Avoid contact with eyes, skin and clothing.

**STORAGE:** Store in a dry, well ventilated place. Keep container tightly closed when not in use.

8. Exposure Controls/Personal Protection

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS-No.</th>
<th>Weight % Less Than</th>
<th>ACGIH TLV-TWA</th>
<th>ACGIH TLV-STEL</th>
<th>OSHA PEL-TWA</th>
<th>OSHA PEL-CEILING</th>
</tr>
</thead>
<tbody>
<tr>
<td>Isophorone diamine</td>
<td>2855-13-2</td>
<td>55.0</td>
<td>N.E.</td>
<td>N.E.</td>
<td>N.E.</td>
<td>N.E.</td>
</tr>
</tbody>
</table>
PERSONAL PROTECTION

ENGINEERING CONTROLS: Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Provide general dilution of local exhaust ventilation in volume and pattern to keep TLV of hazardous ingredients below acceptable limits. Prevent build-up of vapors by opening all doors and windows to achieve cross-ventilation.

RESPIRATORY PROTECTION: A respiratory protection program that meets OSHA 1910.134 and ANSI Z88.2 requirements must be followed whenever workplace conditions warrant a respirator's use.

SKIN PROTECTION: Use gloves to prevent prolonged skin contact. Use impervious gloves to prevent skin contact and absorption of this material through the skin. Nitrile or Neoprene gloves may afford adequate skin protection.

EYE PROTECTION: Use safety eyewear designed to protect against splash of liquids.

OTHER PROTECTIVE EQUIPMENT: Refer to safety supervisor or industrial hygienist for further guidance regarding types of personal protective equipment and their applications.

HYGIENIC PRACTICES: Wash thoroughly with soap and water before eating, drinking or smoking. Remove contaminated clothing immediately and launder before reuse.

9. Physical and Chemical Properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Liquid</td>
</tr>
<tr>
<td>Odor</td>
<td>Amine</td>
</tr>
<tr>
<td>Relative Density, g/ml</td>
<td>1.00</td>
</tr>
<tr>
<td>Freeze Point, °C</td>
<td>N.D.</td>
</tr>
<tr>
<td>Solubility in Water</td>
<td>Slight</td>
</tr>
<tr>
<td>Decomposition Temp., °C</td>
<td>N.D.</td>
</tr>
<tr>
<td>Boiling Range, °C</td>
<td>204 - 204</td>
</tr>
<tr>
<td>Flammability</td>
<td>Does not Support Combustion</td>
</tr>
<tr>
<td>Evaporation Rate, °C</td>
<td>Slower than Ether</td>
</tr>
<tr>
<td>Vapor Density</td>
<td>Heavier than Air</td>
</tr>
<tr>
<td>Odor Threshold</td>
<td>N.E.</td>
</tr>
<tr>
<td>pH</td>
<td>N.A.</td>
</tr>
<tr>
<td>Viscosity</td>
<td>No Information</td>
</tr>
<tr>
<td>Partition Coefficient, n-octanol/ water</td>
<td>N.D.</td>
</tr>
<tr>
<td>Explosive Limits, vol%</td>
<td>1.0 - 13.0</td>
</tr>
<tr>
<td>Flash Point, °C</td>
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<td>Auto-ignition Temp., °C</td>
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<td>Vapor Pressure</td>
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(See "Other information" Section for abbreviation legend)

10. Stability and Reactivity

CONDITIONS TO AVOID: Avoid contact with strong acid and strong bases. Avoid contact with metals.

INCOMPATIBILITY: Incompatible with strong oxidizing agents, strong acids and strong alkalies. Product slowly corrodes copper, aluminum, zinc, and galvanized surfaces.

HAZARDOUS DECOMPOSITION: Decomposition produces hydrogen chloride, chlorine and hydrogen gases.

HAZARDOUS POLYMERIZATION: Will not occur under normal conditions.

STABILITY: This product is stable under normal storage conditions.

11. Toxicological information

EFFECTS OF OVEREXPOSURE - EYE CONTACT: Substance causes severe eye irritation. Injury may be permanent.

EFFECTS OF OVEREXPOSURE - SKIN CONTACT: Severely irritating; may cause permanent skin damage.

EFFECTS OF OVEREXPOSURE - INHALATION: Harmful if inhaled. High gas, vapor, mist or dust concentrations may be harmful if inhaled. Avoid breathing fumes, spray, vapors, or mist. High vapor concentrations are irritating to the eyes, nose, throat and lungs.

EFFECTS OF OVEREXPOSURE - INGESTION: Corrosive and may cause severe and permanent damage to mouth, throat and stomach. Substance may be harmful if swallowed.

EFFECTS OF OVEREXPOSURE - CHRONIC HAZARDS: Repeated exposure to low concentrations of HCl vapor or mist may cause bleeding of nose and gums.

PRIMARY ROUTE(S) OF ENTRY: Eye Contact, Ingestion, Inhalation, Skin Absorption, Skin Contact
12. Ecological Information

ECOLOGICAL INFORMATION: Product is a mixture of listed components.

13. Disposal Information

DISPOSAL INFORMATION: Dispose of material in accordance to local, state, and federal regulations and ordinances. Do not allow to enter waterways, wastewater, soil, storm drains or sewer systems.

14. Transport Information

<table>
<thead>
<tr>
<th>UN Number:</th>
<th>Domestic (USDOT)</th>
<th>International (IMDG)</th>
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<tbody>
<tr>
<td>Yes</td>
<td>Yes</td>
<td>No</td>
<td>Yes</td>
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</table>

15. Regulatory Information

U.S. Federal Regulations:

CERCLA - SARA Hazard Category

This product has been reviewed according to the EPA 'Hazard Categories' promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

- Fire Hazard
- Acute Health Hazard
- Chronic Health Hazard

Sara Section 313:

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendment and Reauthorization Act of 1986 and 40 CFR part 372:

- No Sara 313 components exist in this product.

Toxic Substances Control Act:

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(b) if exported from the United States:

- No TSCA 12(b) components exist in this product.
### 16. Other Information

<table>
<thead>
<tr>
<th>HMIS RATINGS</th>
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<th></th>
<th></th>
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<td>Health</td>
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<td>Flammability</td>
<td>1</td>
<td>Physical Hazard</td>
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<td>Personal Protection</td>
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<th>NFPA RATINGS</th>
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<td>Health</td>
<td>2</td>
<td>Flammability</td>
<td>1</td>
<td>Instability</td>
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</table>

**VOLATILE ORGANIC COMPOUNDS, g/L:** 1

**SDS REVISION DATE:** 1/21/2016

**REASON FOR REVISION:**

Legend: N.A. - Not Applicable, N.E. - Not Established, N.D. - Not Determined

The manufacturer believes, to the best of its knowledge, information and belief, the information contained herein to be accurate and reliable as of the date of this safety data sheet. However, because the conditions of handling, use, and storage of these materials are beyond our control, we assume no responsibility or liability for personal injury or property damage incurred by the use of these materials. The manufacturer makes no warranty, expressed or implied, regarding the accuracy or reliability of the data or results obtained from their use. All materials may present unknown hazards and should be used with caution. The information and recommendations in this material safety data sheet are offered for the users’ consideration and examination. It is the responsibility of the user to determine the final suitability of this information and to comply with all applicable international, federal, state, and local laws and regulations.
1. Identification

Product Name: RKSOLID CITRIC ACID ETCH  
Revision Date: 1/21/2016  
Product Identifier: 60168  
Supercedes Date: New SDS  
Product Use/Class: Concrete Etch/ Citric Acid  
Supplier: Rust-Oleum ROCKSOLID  
Manufacturer: Rust-Oleum ROCKSOLID  
11 Hawthorn Parkway  
Vernon Hills, IL  60061  
USA  
Preparer: Regulatory Department  
Emergency Telephone: 24 Hour Hotline: 847-367-7700

2. Hazard Identification

Classification  
Symbol(s) of Product  
Not a hazardous substance or mixture.  
Signal Word  
No Signal Word has been assigned.

3. Composition/Information On Ingredients

HAZARDOUS SUBSTANCES

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS-No.</th>
<th>Wt. % Range</th>
<th>GHS Symbols</th>
<th>GHS Statements</th>
</tr>
</thead>
<tbody>
<tr>
<td>Citric Acid, Anhydrous</td>
<td>77-92-9</td>
<td>75-100</td>
<td>Not Available</td>
<td>Not Available</td>
</tr>
</tbody>
</table>

4. First-aid Measures

FIRST AID - EYE CONTACT: Immediately flush eyes with plenty of water for at least 15 minutes holding eyelids open. Get medical attention. Do NOT allow rubbing of eyes or keeping eyes closed.

FIRST AID - SKIN CONTACT: Wash skin with soap and water. Remove contaminated clothing. Get medical attention if irritation develops or persists.

FIRST AID - INHALATION: Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get immediate medical attention. Do NOT use mouth-to-mouth resuscitation. If you experience difficulty in breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical assistance immediately.

FIRST AID - INGESTION: If swallowed, rinse mouth with water. If feeling unwell, get medical attention. Swallowing less than an ounce will not cause significant harm. For larger amounts, do not induce vomiting, but give one or two glasses of water to drink and get medical attention.
5. Fire-fighting Measures

EXTINGUISHING MEDIA: Alcohol Film Forming Foam, Carbon Dioxide, Dry Chemical, Dry Sand, Water Fog

UNUSUAL FIRE AND EXPLOSION HAZARDS: Keep containers tightly closed. FLASH POINT IS TESTED TO BE GREATER THAN 200 DEGREES F. No unusual fire or explosion hazards noted.

SPECIAL FIREFIGHTING PROCEDURES: Water may be used to cool closed containers to prevent buildup of steam. If water is used, fog nozzles are preferred.

6. Accidental Release Measures

 STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED: If spilled, contain spilled material and remove with inert absorbent. Dispose of contaminated absorbent, container, and unused contents in accordance with local, state, and federal regulations. Do not incinerate closed containers.

7. Handling and Storage

HANDLING: Wash thoroughly after handling. Wash hands before eating. Remove contaminated clothing and launder before reuse. Use only with adequate ventilation. Follow all MSDS/label precautions even after container is emptied because it may retain product residues. Avoid breathing fumes, vapors, or mist. Avoid contact with eyes, skin and clothing.

STORAGE: Store in a dry, well ventilated place. Keep container tightly closed when not in use.

8. Exposure Controls/Personal Protection

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS-No.</th>
<th>Weight % Less Than</th>
<th>ACGIH TLV-TWA</th>
<th>ACGIH TLV-STEL</th>
<th>OSHA PEL-TWA</th>
<th>OSHA PEL-CEILING</th>
</tr>
</thead>
<tbody>
<tr>
<td>Citric Acid, Anhydrous</td>
<td>77-92-9</td>
<td>100.0</td>
<td>N.E.</td>
<td>N.E.</td>
<td>N.E.</td>
<td>N.E.</td>
</tr>
</tbody>
</table>

PERSONAL PROTECTION

ENGINEERING CONTROLS: Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Prevent build-up of vapors by opening all doors and windows to achieve cross-ventilation.

RESPIRATORY PROTECTION: A respiratory protection program that meets OSHA 1910.134 and ANSI Z88.2 requirements must be followed whenever workplace conditions warrant a respirator’s use.

SKIN PROTECTION: Use gloves to prevent prolonged skin contact. Nitrile or Neoprene gloves may afford adequate skin protection.

EYE PROTECTION: Use safety eyewear designed to protect against splash of liquids.

OTHER PROTECTIVE EQUIPMENT: Refer to safety supervisor or industrial hygienist for further guidance regarding types of personal protective equipment and their applications.

HYGIENIC PRACTICES: Wash thoroughly with soap and water before eating, drinking or smoking. Remove contaminated clothing immediately and launder before reuse.

9. Physical and Chemical Properties

- **Appearance:** Particulate Solid
- **Odor:** Solvent Like
- **Relative Density:** 1.668
- **Freeze Point, °C:** N.D.
- **Solubility in Water:** Soluble
- **Decomposition Temp., °C:** N.D.
- **Boiling Range, °C:** 175 - 537
- **Flash Point, °C:** 94
- **Auto-ignition Temp., °C:** N.D.
- **Explosive Limits, vol%:** N.A. - N.A.
- **Partition Coefficient, n-octanol/water:** N.D.
- **Flammability:** Does not Support Combustion
- **Evaporation Rate:** Slower than Ether
- **Vapor Density:** Heavier than Air

(See "Other information" Section for abbreviation legend)

10. Stability and Reactivity
CONDITIONS TO AVOID: Avoid contact with strong acid and strong bases.

INCOMPATIBILITY: Incompatible with strong oxidizing agents, strong acids and strong alkalies.

HAZARDOUS DECOMPOSITION: When heated to decomposition, it emits acrid smoke and irritating fumes.

HAZARDOUS POLYMERIZATION: Will not occur under normal conditions.

STABILITY: This product is stable under normal storage conditions.

11. Toxicological information

EFFECTS OF OVEREXPOSURE - EYE CONTACT: Can cause severe eye irritation. Irritating, and may injure eye tissue if not removed promptly.

EFFECTS OF OVEREXPOSURE - SKIN CONTACT: Contact causes skin irritation. Low hazard for usual industrial handling or commercial handling by trained personnel.

EFFECTS OF OVEREXPOSURE - INHALATION: High gas, vapor, mist or dust concentrations may be harmful if inhaled. Avoid breathing fumes, spray, vapors, or mist.

EFFECTS OF OVEREXPOSURE - INGESTION: Substance may be harmful if swallowed. May cause nausea.

EFFECTS OF OVEREXPOSURE - CHRONIC HAZARDS: No Information

PRIMARY ROUTE(S) OF ENTRY: Eye Contact, Ingestion, Inhalation, Skin Contact

ACUTE TOXICITY VALUES
The acute effects of this product have not been tested. Data on individual components are tabulated below:

<table>
<thead>
<tr>
<th>CAS-No.</th>
<th>Chemical Name</th>
<th>Oral LD50</th>
<th>Dermal LD50</th>
<th>Vapor LC50</th>
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<tbody>
<tr>
<td>77-92-9</td>
<td>Citric Acid, Anhydrous</td>
<td>3000 mg/kg Rat</td>
<td>N.I.</td>
<td>N.I.</td>
</tr>
</tbody>
</table>

N.I. - No Information

12. Ecological Information

ECOLOGICAL INFORMATION: Product is a mixture of listed components.

13. Disposal Information

DISPOSAL INFORMATION: Dispose of material in accordance to local, state, and federal regulations and ordinances. Do not allow to enter waterways, wastewater, soil, storm drains or sewer systems.

14. Transport Information

<table>
<thead>
<tr>
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<tr>
<td>Proper Shipping Name:</td>
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<tr>
<td>Limited Quantity:</td>
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<td>No</td>
<td>No</td>
</tr>
</tbody>
</table>

15. Regulatory Information

U.S. Federal Regulations:

CERCLA - SARA Hazard Category

This product has been reviewed according to the EPA 'Hazard Categories' promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

Acute Health Hazard

Sara Section 313:

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendment and Reauthorization Act of 1986 and 40 CFR part 372:

No Sara 313 components exist in this product.
**Toxic Substances Control Act:**

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(b) if exported from the United States:

No TSCA 12(b) components exist in this product.

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**16. Other Information**

**HMIS RATINGS**

- Health: 2
- Flammability: 1
- Physical Hazard: 0
- Personal Protection: X

**NFPA RATINGS**

- Health: 2
- Flammability: 1
- Instability: 0

**VOLATILE ORGANIC COMPOUNDS, g/L:** 0

**SDS REVISION DATE:** 1/21/2016

**REASON FOR REVISION:**

Legend: N.A. - Not Applicable, N.E. - Not Established, N.D. - Not Determined

The manufacturer believes, to the best of its knowledge, information and belief, the information contained herein to be accurate and reliable as of the date of this safety data sheet. However, because the conditions of handling, use, and storage of these materials are beyond our control, we assume no responsibility or liability for personal injury or property damage incurred by the use of these materials. The manufacturer makes no warranty, expressed or implied, regarding the accuracy or reliability of the data or results obtained from their use. All materials may present unknown hazards and should be used with caution. The information and recommendations in this material safety data sheet are offered for the users’ consideration and examination. It is the responsibility of the user to determine the final suitability of this information and to comply with all applicable international, federal, state, and local laws and regulations.