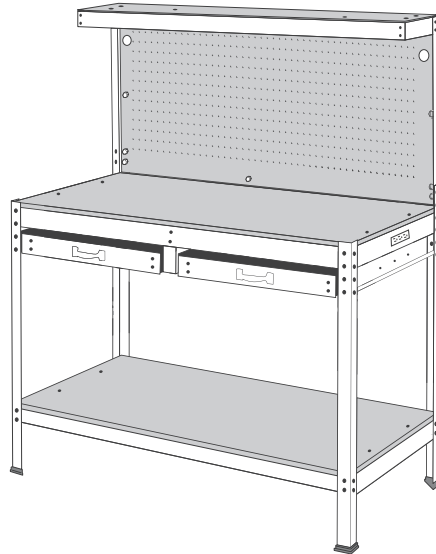




WORK STATION WITH LIGHT



For replacement parts visit
WENPRODUCTS.COM

Model # WB4723
bit.ly/wenvideo


IMPORTANT:

Your new tool has been engineered and manufactured to WEN's highest standards for dependability, ease of operation, and operator safety. When properly cared for, this product will supply you years of rugged, trouble-free performance. Pay close attention to the rules for safe operation, warnings, and cautions. If you use your tool properly and for its intended purpose, you will enjoy years of safe, reliable service.



NEED HELP? CONTACT US!

Have product questions? Need technical support?
Please feel free to contact us at:

 **800-232-1195** (M-F 8AM-5PM CST)

 **techsupport@wenproducts.com**

 **WENPRODUCTS.COM**

NOTICE: Please refer to wenproducts.com for the most up-to-date instruction manual.

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PRODUCT SPECIFICATIONS

Model Number:	WB4723
Maximum Weight Capacity:	Total - 514 lbs (Evenly Distributed) Table Top - 220 lbs Bottom Shelf - 200 lbs Each Drawer - 25 lbs Top Shelf - 44 lbs
Table Top Dimensions:	47-1/4 x 23-1/2 x 5/8 inch
Table Height:	35 inch
Drawer Dimensions:	20 x 17-3/4 x 2-1/2 inch
Power Outlet Rating:	3 Outlets, AC 120V, 60Hz, 13A
Power Cord Length:	80 inch
Replacement Bulb:	13W T5 Fluorescent
Assembled Product Dimensions:	47-3/8 x 25 x 61-3/4 inch
Product Net Weight:	88.5 lbs

IMPORTANT SAFETY RULES

Safety is a combination of common sense, staying alert and knowing how your item works.

SAVE THESE SAFETY INSTRUCTIONS.



WARNING: To avoid mistakes and serious injury, read and understand this entire instruction manual. Learn the tool's applications, limitations, and possible hazards. These safety rules cannot address every possible scenario you may encounter, so please use common sense and caution when using the tool.

WORK AREA SAFETY

1. Keep your work area clean, uncluttered, and well lit. Cluttered areas invite injuries and accidents. Keep the ground clear of tripping hazards. Do not work on floor surfaces that are slippery with sawdust or wax.
2. Observe work area conditions. Keep bystanders at a safe distance from the work area. Never allow children or pets near the tool.

PERSONAL SAFETY

1. Wear ANSI Z87.1-approved safety goggles, work gloves and closed-toe shoes during assembly and use. Wear additional safety gear as required by local, state and federal regulations.
2. Stay alert - watch what you're doing and use common sense when using the tool. Do not use while you are tired or under the influence of drugs, alcohol or medication that may affect your ability to properly use the tool. A moment of inattention may result in serious personal injury.
3. Do not overreach. Keep proper footing and balance at all times.

WORK STATION USE & CARE

1. For maximum stability, assemble and use the work station only on a flat, level surface.
2. Do not modify or use the tool to do a job for which it was not designed. Unauthorized modification may damage the tool and/or cause personal injuries.
3. Do not exceed the rated weight capacity (total - 514 lbs, table top - 220 lbs, bottom shelf - 200 lbs, each drawer - 25 lbs, top shelf - 44 lbs). Make sure the weight is evenly distributed. Be aware of dynamic loading, as sudden movement may briefly create excess load, causing product to fail.
4. Do not step, climb or sit on the work table.
5. Assemble and use the work station indoors only. Do not expose power tools to rain or wet conditions. Water entering the electrical system will increase the risk of electric shock.
6. Always check for damaged or worn out parts before using the tool. Check for alignment of moving parts, jamming, breakage, improper mounting, or any other conditions that may affect the tool's operation. Any part that is damaged should be properly repaired or replaced before use.
7. Maintain tools properly. Always keep tools clean and in good working order. Store the unit in a dry, secure place out of the reach of children. Inspect the tool for good working condition prior to storage and before re-use.
8. Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools. Unmodified plugs and matching outlets will reduce risk of electric shock.

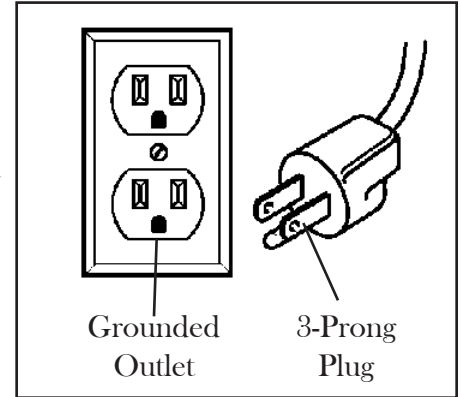
ELECTRICAL INFORMATION

GROUNDING INSTRUCTIONS

In the event of a malfunction or breakdown, grounding provides the path of least resistance for an electric current and reduces the risk of electric shock.

This tool is equipped with an electric cord that has an equipment grounding conductor and a grounding plug. The plug **MUST** be plugged into a matching outlet that is properly installed and grounded in accordance with **ALL** local codes and ordinances.

Do not modify the plug provided. If it will not fit the outlet, have the proper outlet installed by a licensed electrician.



IMPROPER CONNECTION of the equipment grounding conductor can result in electric shock. The conductor with the green insulation (with or without yellow stripes) is the equipment grounding conductor. If repair or replacement of the electric cord or plug is necessary, do not connect the equipment grounding conductor to a live terminal.

In all cases, make certain the outlet in question is properly grounded. If you are not sure, have a licensed electrician check the outlet.

GUIDELINES FOR USING EXTENSION CORDS

When using an extension cord, be sure to use one heavy enough to carry the current your product will draw. An undersized cord will cause a drop in line voltage resulting in loss of power and overheating. The table below shows the correct size to be used according to cord length and nameplate ampere rating. When in doubt, use a heavier cord. The smaller the gauge number, the heavier the cord.

AMPERAGE	REQUIRED GAUGE FOR EXTENSION CORDS			
	25 ft.	50 ft.	100 ft.	150 ft.
13A	14 gauge	12 gauge	Not Recommended	

Make sure your extension cord is properly wired and in good condition. Always replace a damaged extension cord or have it repaired by a qualified person before using it. Protect your extension cords from sharp objects, excessive heat and damp/wet areas.

USE ONLY THREE-WIRE EXTENSION CORDS that have three-pronged plugs and outlets that accept the tool's plug as shown in Fig. A. Repair or replace a damaged or worn cord immediately.

Use a separate electrical circuit for your tools. This circuit must not be less than a #12 wire and should be protected with a 15 A time-delayed fuse. Before connecting the motor to the power line, make sure the switch is in the OFF position and the electric current is rated the same as the current stamped on the motor nameplate. Running at a lower voltage will damage the motor.



WARNING: This tool is for indoor use only. Do not expose to rain or use in damp locations.



WARNING: Do not abuse the cord. Never use the cord for carrying or pulling. Keep cord away from heat, oil, sharp edges or moving parts. Damaged or entangled cords increase the risk of electric shock.

MAINTENANCE



WARNING: To avoid accidents, make sure the power switch is in the OFF position and unplug the tool from the electrical outlet before assembly, cleaning or performing any maintenance.

1. Before each use, inspect the general condition of the tool. Check for:

- Loose hardware,
- Misalignment or binding of moving parts,
- Damaged cord/electrical wiring,
- Cracked or broken parts, and
- Any other condition that may affect its safe operation.

2. After every use, wipe the external surfaces with a clean cloth. Do not let water enter the electrical system.

PRODUCT DISPOSAL

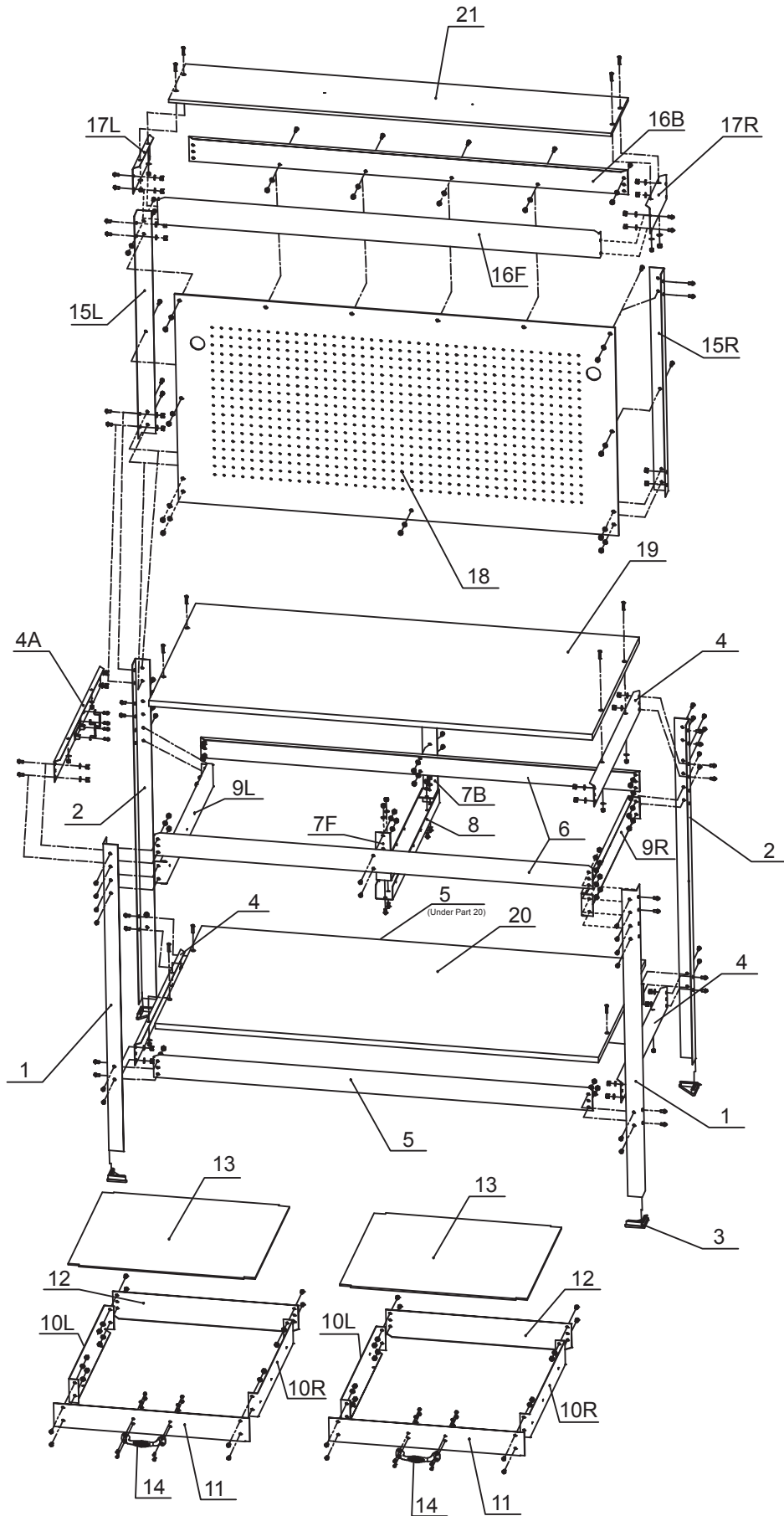
The tool, accessories and packaging should be sorted for recycling, instead of disposed of with household waste. Please take them to your local recycling facility for responsible disposal and to minimize the environmental impact.

EXPLODED VIEW & PARTS LIST

Unpack and remove all parts from the box. Check all components and organize them according to the parts list below. If any part is damaged or missing, please contact our customer service at (800) 232-1195, M-F 8-5 CST or email us at techsupport@wenproducts.com.

No.	Part No.	Description	Qty.
1	WB4723-001	Front Post	2
2	WB4723-002	Back Post	2
3	WB4723-003	Rubber Foot	4
4	WB4723-004	Side Beam	3
4A	WB4723-004A	Side Beam with Power Strip Opening	1
5	WB4723-005	Bottom Beam	2
6	WB4723-006	Top Beam	2
7F	WB4723-007F	Front Drawer Bracket	1
7B	WB4723-007B	Back Drawer Bracket	1
8	WB4723-008	Middle Drawer Mount	1
9L	WB4723-009L	Left Drawer Mount	1
9R	WB4723-009R	Right Drawer Mount	1
10L	WB4723-010L	Left Drawer Panel	2
10R	WB4723-010R	Right Drawer Panel	2
11	WB4723-011	Front Drawer Panel	2
12	WB4723-012	Back Drawer Panel	2
13	WB4723-013	Drawer Bottom	2
14	WB4723-014	Drawer Handle	2
15L	WB4723-015L	Left Back Upper Post	1
15R	WB4723-015R	Right Back Upper Post	1
16F	WB4723-016F	Front Shelf Beam	1
16B	WB4723-016B	Back Shelf Beam	1
17L	WB4723-017L	Left Shelf Beam	1
17R	WB4723-017R	Right Shelf Beam	1
18	WB4723-018	Pegboard	1
19	WB4723-019	Bench Top	1
20	WB4723-020	Bottom Shelf	1
21	WB4723-021	Top Shelf	1
22	WB4723-022	Power Strip (not shown)	1
23	WB4723-023	Light Fixture (not shown)	1
A	WB4723-024	Bolt (M4x10), Washer, Nut (not shown)	8
B	WB4723-025	Bolt (M6x10), Washer, Nut (not shown)	78
C	WB4723-026	Bolt (M6x16), Washer, Nut (not shown)	13
D	WB4723-027	Bolt (M5x25), Washer, Nut (not shown)	12
E	WB4723-028	Screw (ST4x9.5) (not shown)	4
F	WB4723-029	U Bracket (not shown)	2
G	WB4723-030	Bolt (M4x16) (not shown)	2

EXPLODED VIEW & PARTS LIST



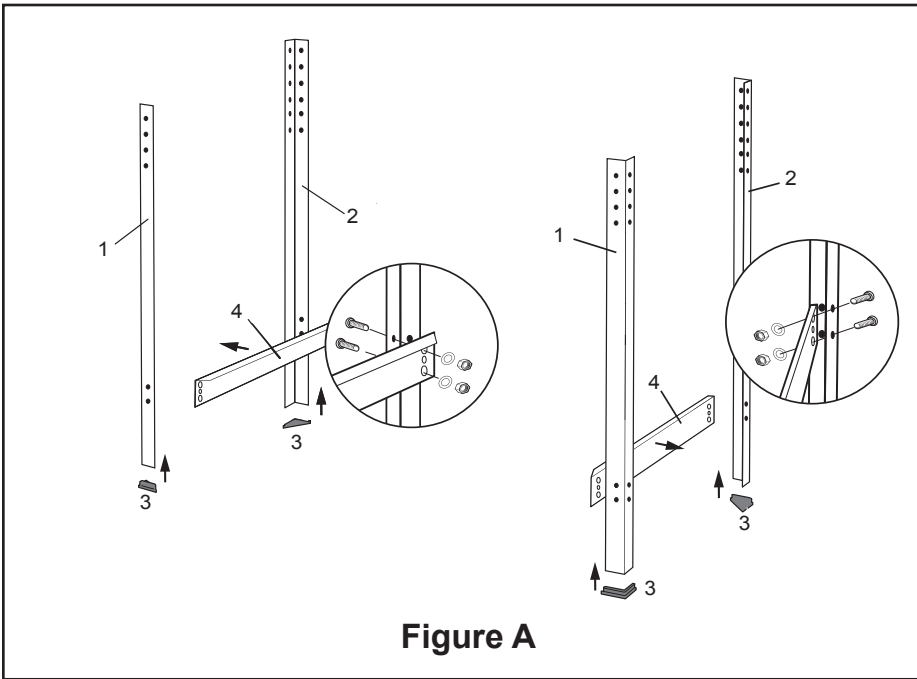
ASSEMBLY & ADJUSTMENTS

Assembly of the work station requires two people. Get a good buddy (or a trustworthy foe) to help you.

Before assembly: Each part should have been labeled with its corresponding number/letter. Organize all the parts according to the exploded view and parts list on page 6 & 7, so you can find the parts you need for each step. Allocate sufficient space on a flat, level, and hard surface for assembly.

Tools required (not included): Phillips head screwdriver, medium drive, and 7mm, 8mm, and 10mm socket.

NOTE: Only finger tighten all fasteners during assembly to allow for adjustments. Level all components at the end of the assembly, and THEN fully tighten all fasteners using the appropriate tools.



1. Installing Bottom Side Beams (1, 2, 4)

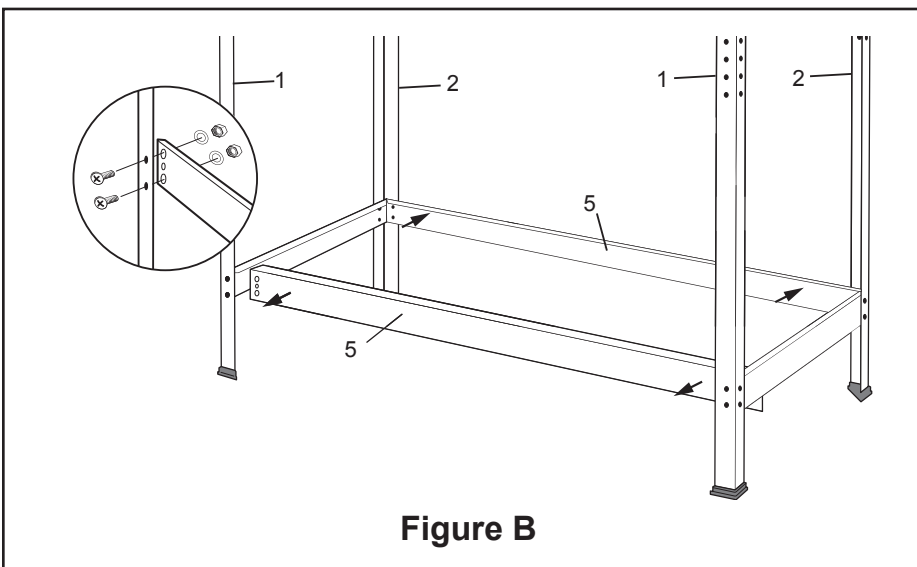
Attach the bottom side beams (4) to the inside of the front (1) and back posts (2), using M6x10 bolts, washers and nuts (B). See Figure A.

2. Attaching Rubber Feet (3)

Attach the rubber feet (3) to the bottom of all 4 posts (1 & 2). See Figure A.

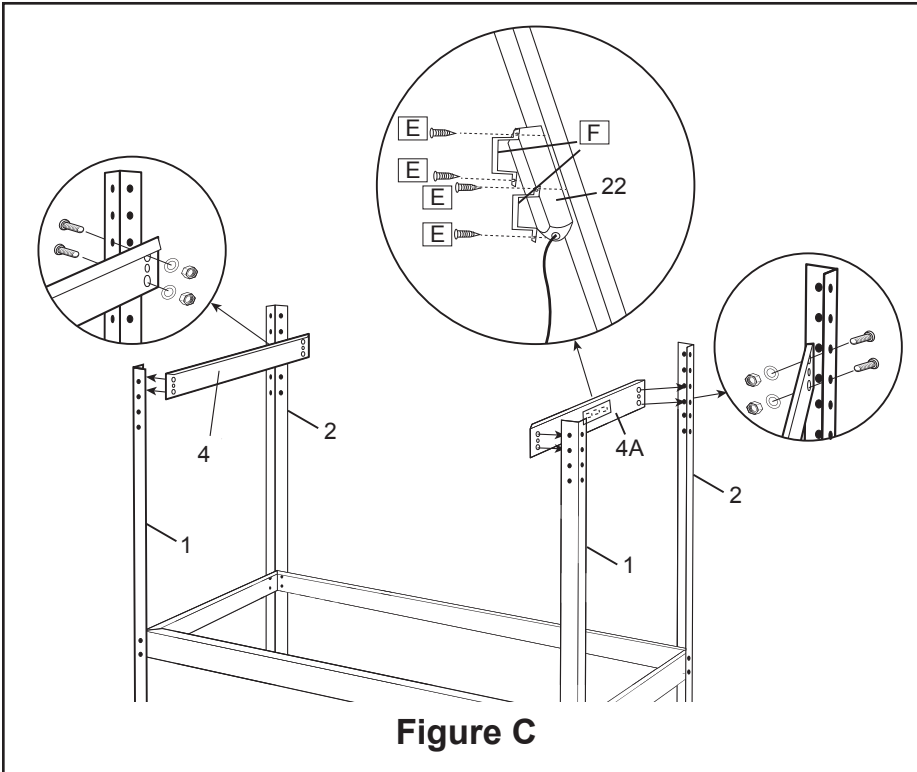
3. Installing Bottom Front & Back Beams (5)

Attach the bottom beams (5) to the inside of the front (1) and back (2) posts, using M6x10 bolts, washers and nuts (B). See Figure B.



NOTE: All beams (4, 5) should be mounted inside of the posts (1, 2). All flanges on the beams should be facing upwards.

ASSEMBLY & ADJUSTMENTS



4. Installing

Upper Side Beams (4, 4A)

Attach one side beam (4) and the side beam with power strip opening (4A) to the top 2 holes on the front posts (1) and middle 2 holes on the back posts (2), using M6x10 bolts, washers and nuts (B). See Figure C.

NOTE: The side beam with power strip opening can be attached to either the right or left side.

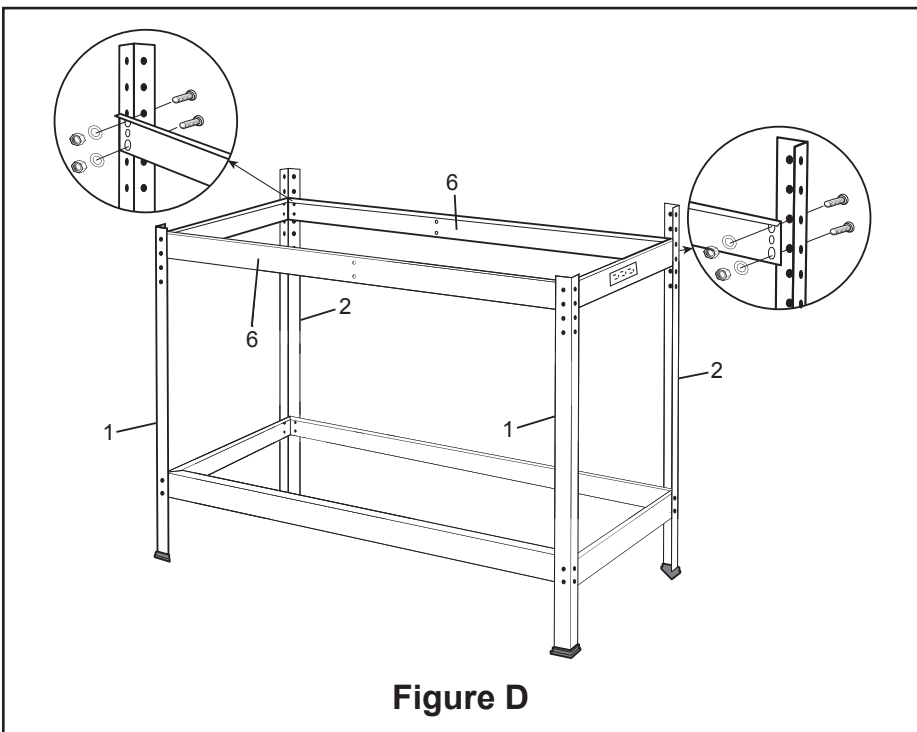
5. Attaching Power Strip (22)

Attach the power strip (22) to the side beam power strip opening (4A), using U brackets (F) and ST4 x 9.5 screws (E). See Figure C.

6. Installing Upper Front & Back Beams (6)

Attach the upper beams (6) to the top 2 holes on front posts (1) and the middle 2 holes on the back posts (2), using M6x10 bolt, washer and nut (B). See Figure D.

NOTE: All beams (4, 4A, 6) should be mounted inside of the posts (1, 2). All flanges on the beams should be facing upwards.



ASSEMBLY & ADJUSTMENTS

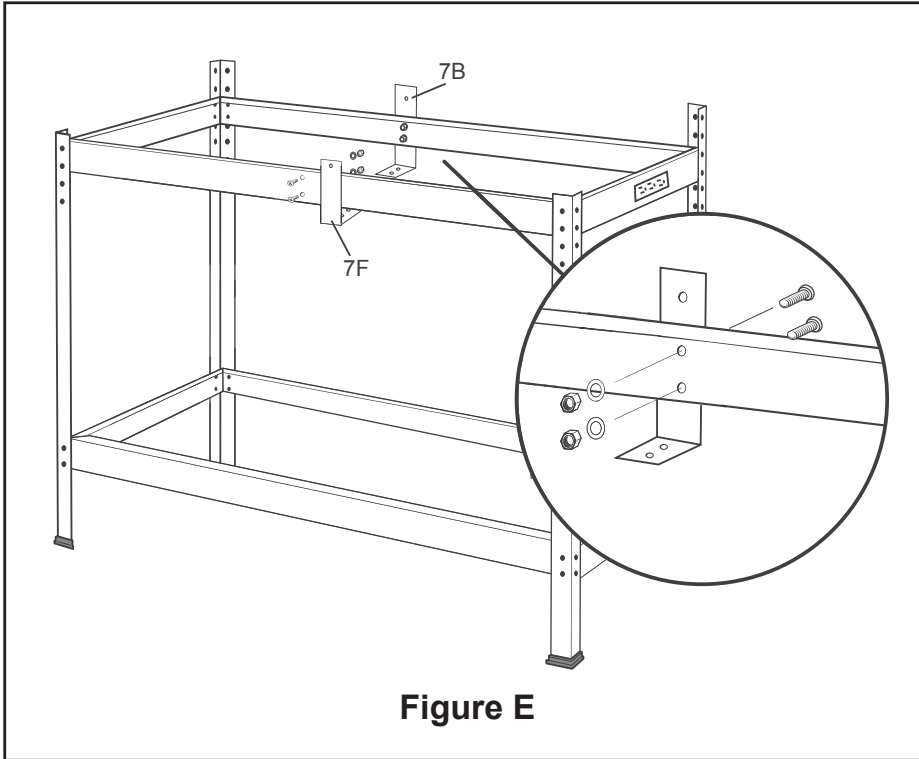


Figure E

7. Mounting

Drawer Brackets (7F, 7B)

Attach the front (7F) and back (7B) drawer brackets to the outside of the top beams (6), using M6x10 bolts, washers and nuts (B). See Figure E.

8. Attaching Middle Drawer Mount (8)

Attach the middle drawer mount (8) to the front (7F) and back (7B) drawer brackets, using M6x10 bolts, washers and nuts (B). See Figure F.

NOTE: The open end of the drawer mount should be facing towards the front so the drawers can be assembled later.

9. Attaching Left & Right Drawer Mounts (9L, 9R)

Attach the left (9L) and right (9R) drawer mounts to the inside of the front (1) and back (2) posts, using M6x10 bolts, washers and nuts (B). See Figure F.

NOTE: The open end of the drawer mounts should be facing towards the front so the drawers can be assembled later.

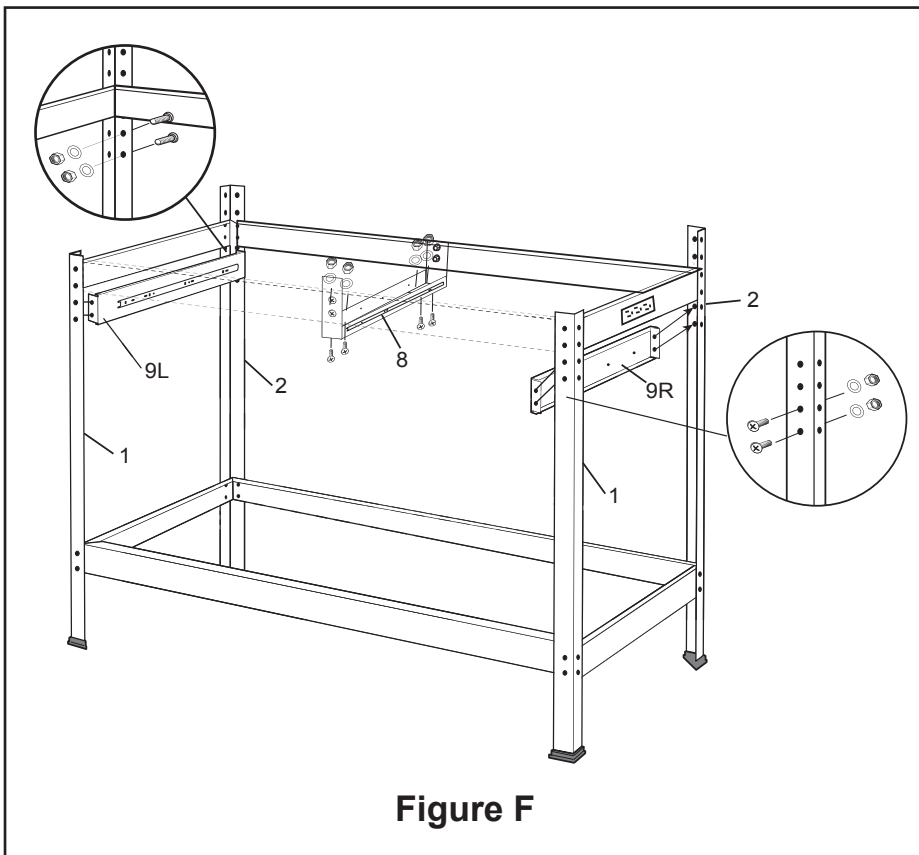


Figure F

10. Attaching Drawer Handles (14)

Attach one drawer handle (14) to the front drawer panel, using M4x10 bolts, washers and nuts (A). See Figure G on next page.

Repeat for attaching the other handle to the second front drawer panel.

ASSEMBLY & ADJUSTMENTS

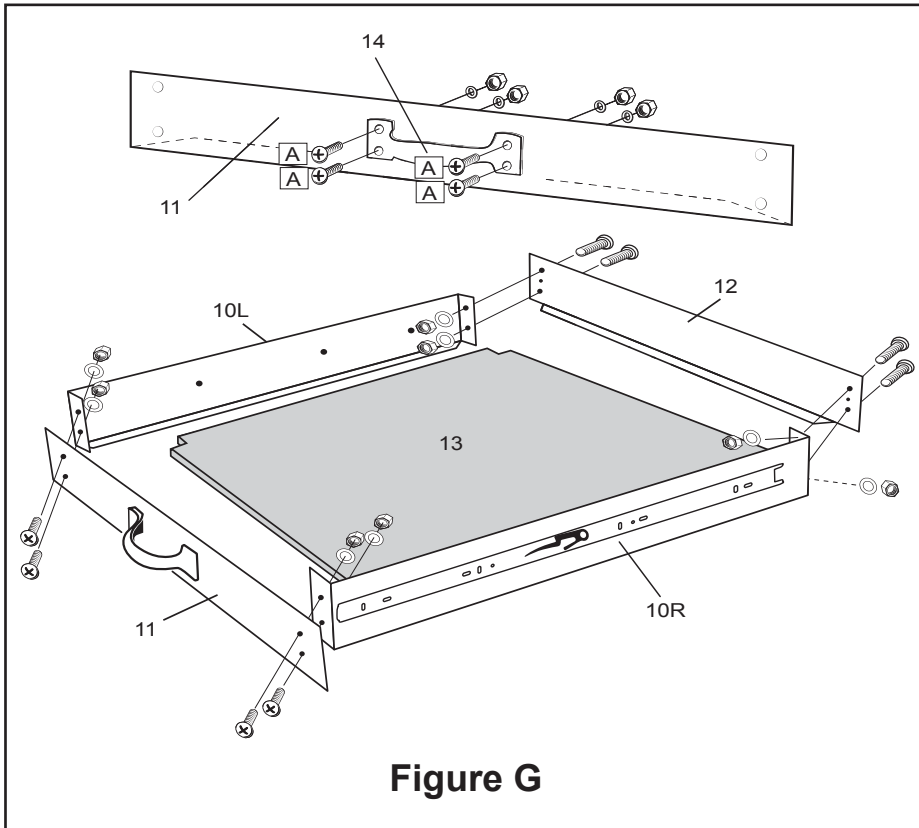


Figure G

11. Attaching Drawer Panels (10L, 10R, 11, 12, 13)

Lay one drawer bottom (13) down on a flat surface. Attach the right (10R) and left (10L) drawer panels to the inside of the front (11) and back (12) drawer panels. See Figure G. Repeat for second drawer.

12. Installing Drawers

Install the drawers, making sure the runners on the drawers are level with the drawer mounts (8, 9L, 9R). Check the drawers' run (you may have to swap the drawers side to side to get a better fit).

13. Attaching Back Upper Posts (15)

Attach the left and right back upper posts (15) to inside of the left and right back posts (2), at the left and right side mounting holes (not the back mounting holes), using M6x10 bolts, washers and nuts (B). See Figure H.

14. Attaching Back Shelf Beam (16B)

Attach the back shelf beam (16B) to the inside the back upper posts, at the uppermost mounting holes, using M6x10 bolts, washers and nuts (B). See Figure H.

15. Left & Right Shelf Beam (17L, 17R)

Attach the left shelf beam (17L) and right shelf beam (17R) to the back shelf beam (16B) and back upper posts (15), using M6x10 bolts, washers and nuts (B). See Figure H.

16. Attaching Front Shelf Beam (16F)

Attach the front shelf beam (16F) to the inside of the left and right shelf beams (17L, 17R), using M6x10 bolts, washers and nuts (B). See Figure H.

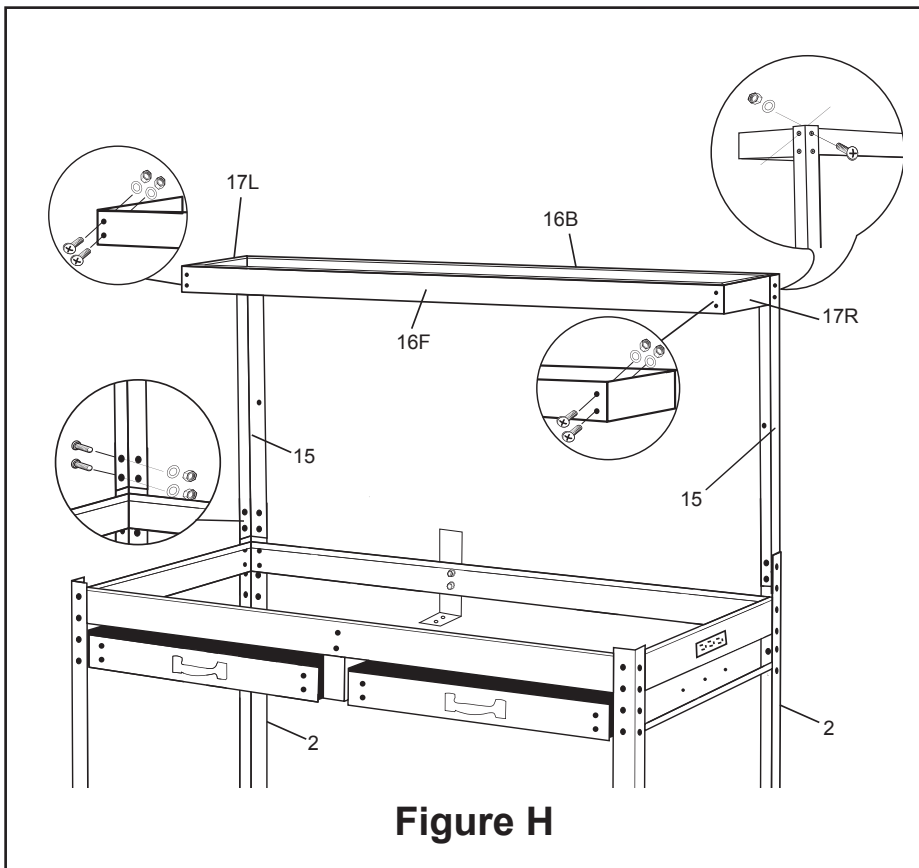
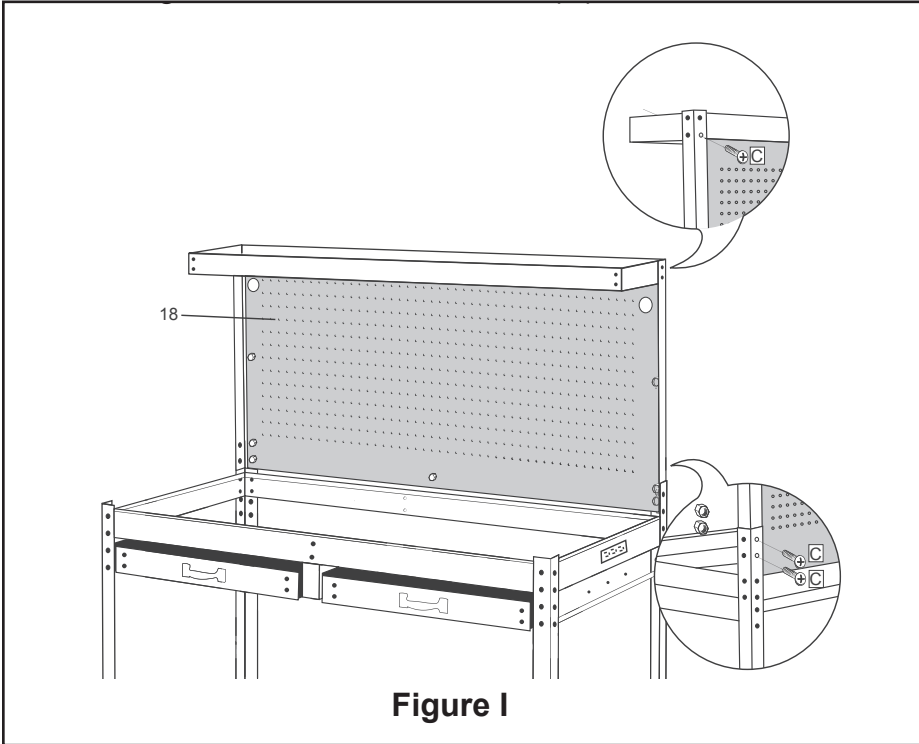


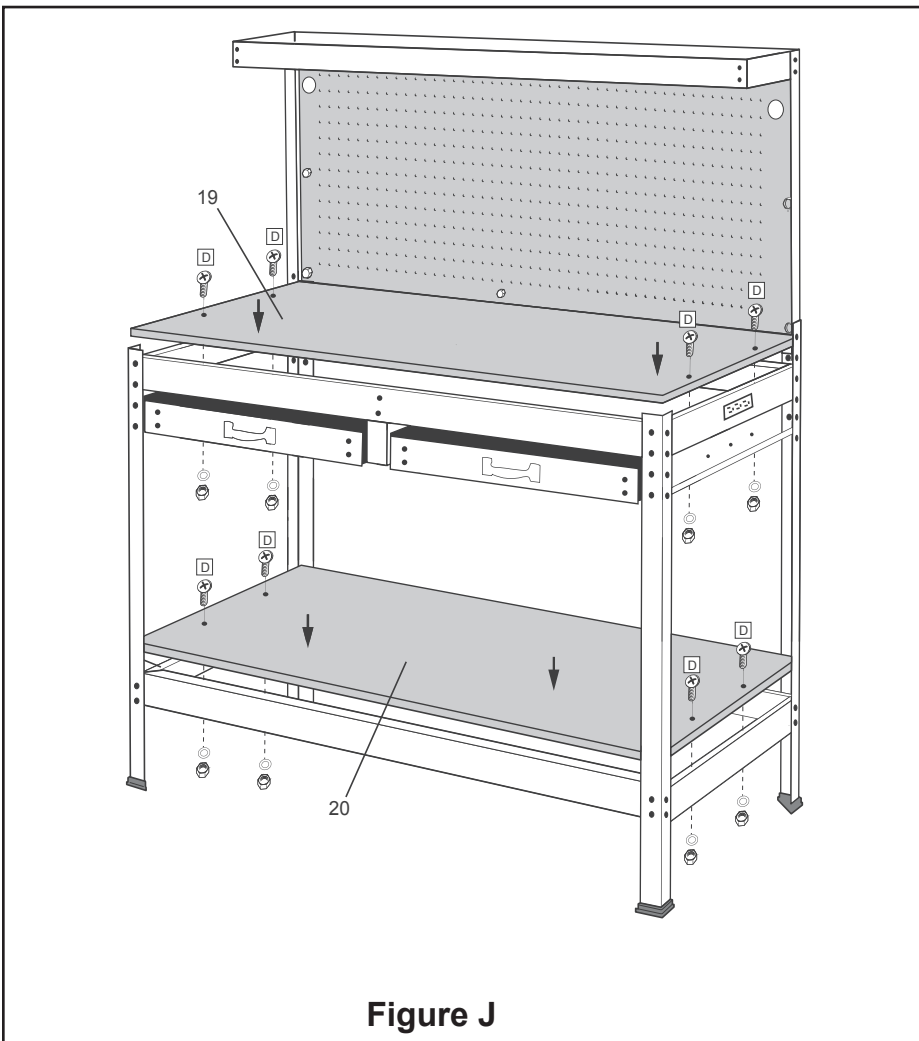
Figure H

ASSEMBLY & ADJUSTMENTS

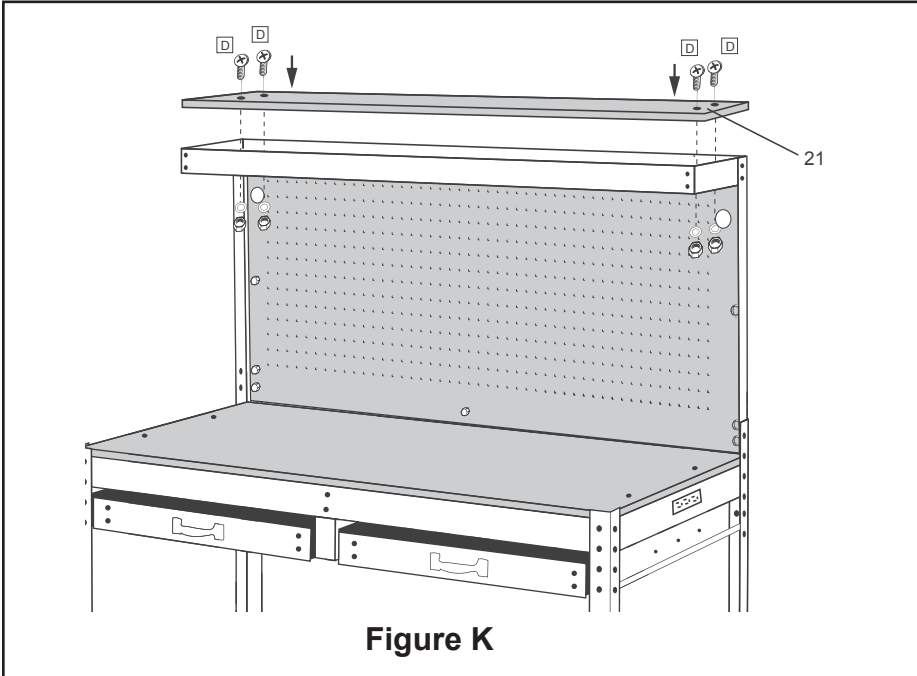


17. Attaching Pegboard (18)
Attach the pegboard (18) to the back upper posts (15), using M6x16 bolts, washers, nuts (C). See Figure I.

18. Attaching Bench Top & Bottom Shelf (19, 20)
Attach the bench top (19) to the upper side beams (4, 4A) and the bottom shelf (20) to the lower side beams (4), using M5x25 bolts, washers and nuts (D). See Figure J.



ASSEMBLY & ADJUSTMENTS



19. Attaching Top Shelf (21)

Attach the top shelf (21) to the shelf beams (17L, 17R) using bolts, washers and nuts (D). See Figure K.

20. Attaching Light Fixture (23)

Attach the light fixture (23) to the underside of the top shelf (21) using M4x16 screws (G).

a. Insert a screw through each of the light fixture clips.

b. Thread screws through the holes on the underside of the top shelf.

c. Push the light fixture up into the clips. See Figure L.



21. Tighten Fasteners

Make sure all shelves are level and check square. Then, tighten all bolts and screws securely using the appropriate tools, EXCEPT the middle drawer brackets (7F, 7B).

Check the drawers' run (you may have to swap the drawers side to side to get a better fit). Once everything runs smoothly, tighten the middle drawer brackets.

Check that the work station is stable.

22. Light Fixture Power Cord

Attach the light fixture power cord to the receptacle at the end of the fixture. It will only connect one way. Route the cord through the hole in the pegboard.

LIMITED TWO YEAR WARRANTY

WEN Products is committed to build tools that are dependable for years. Our warranties are consistent with this commitment and our dedication to quality.

LIMITED WARRANTY OF WEN CONSUMER POWER TOOLS PRODUCTS FOR HOME USE

GREAT LAKES TECHNOLOGIES, LLC (“Seller”) warrants to the original purchaser only, that all WEN consumer power tools will be free from defects in material or workmanship for a period of two (2) years from date of purchase. Ninety days for all WEN products, if the tool is used for professional use.

Seller’s sole obligation and your exclusive remedy under this Limited Warranty and, to the extent permitted by law, any warranty or condition implied by law, shall be the repair or replacement of parts, without charge, which are defective in material or workmanship and which have not been misused, carelessly handled, or misrepaired by persons other than Seller or Authorized Service Center. To make a claim under this Limited Warranty, you must make sure to keep a copy of your proof of purchase that clearly defines the Date of Purchase (month and year) and the Place of Purchase. Place of purchase must be a direct vendor of Great Lakes Technologies, LLC. Third party vendors such as garage sales, pawn shops, resale shops, or any other secondhand merchant void the warranty included with this product. Contact techsupport@wenproducts.com or 1-800-232-1195 to make arrangements for repairs and transportation.

When returning a product for warranty service, the shipping charges must be prepaid by the purchaser. The product must be shipped in its original container (or an equivalent), properly packed to withstand the hazards of shipment. The product must be fully insured with a copy of the warranty card and/or the proof of purchase enclosed. There must also be a description of the problem in order to help our repairs department diagnose and fix the issue. Repairs will be made and the product will be returned and shipped back to the purchaser at no charge.

This limited warranty does not apply to accessory items that wear out from regular usage over time including belts, brushes, blades, etc.

Any implied warranties shall be limited in duration to one (1) year from date of purchase. Some states in the U.S., Some Canadian provinces do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you.

In no event shall seller be liable for any incidental or consequential damages (including but not limited to liability for loss of profits) arising from the sale or use of this product. Some states in the U.S. And some Canadian provinces do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.

This limited warranty gives you specific legal rights, and you may also have other rights which vary from state to state in the U.S., province to province in Canada and from country to country.

This limited warranty applies only to portable electric tools, bench power tools, outdoor power equipment and pneumatic tools sold within the united states of America, Canada and the commonwealth of Puerto Rico. For warranty coverage within other countries, contact the wen customer support line.

**THANKS FOR
REMEMBERING**

