SEASCOOTER™ - UNDERWATER PROPULSION

RS SERIES
UNDERWATER PROPULSION REDEFINED

LI-ION DISTILLED

US USER MANUAL

- When passing on this device, include the user manual and all relevant warning information and parts.
- It is the responsibility of the owner to give proper instruction and precaution (regarding the risk associated with this device) when lending the device to other people.

| Seascooter™ RS1 | SD15001 |
| Seascooter™ RS2 | SD15002 |
| Seascooter™ RS3 | SD15003 |

CAUTION
ELECTRICALLY OPERATED PRODUCT
Not recommended for children under 14 years of age. As with all electrical products, precautions should be observed during handling to reduce the risk of electric shock.

www.seadooseascooter.com
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Discarded electrical appliances are recyclable and should not be discarded in the domestic waste! Please actively support us in conserving resources and protecting the environment by returning this appliance to the collection centers (if available).
INTRODUCTION

| DISCOVER |
There is nothing ordinary about the way it looks....
Or the way it glides for that matter.....
You submerge and it reacts and adapts.....
You toggle into gear, it comes to life....

THE NEW SEA-DOO® SEASCOOTER™ RS-SERIES!

LI-ION

The Seascooter RS introduces the first LI-ION battery system in a lightweight recreational DPV that can be charged inside the unit, but that is also removable for external charging and simple battery replacements required for back-to-back dives or snorkel runs.

| OTHER FEATURES |

BUOYANCY
The Seascooter RS contains a self-filling ballast hull to achieve neutral buoyancy almost instantly in seawater. Strategically placed drain holes allow water to freely enter and exit the ballast space making the Seascooter RS assume neutral buoyancy when submerged, and expel it as soon as it hits the surface.

The Seascooter is designed for use in seawater. It will have less buoyancy in fresh water and pool and may sink in such waters.

FINS
The strategically placed front foil and pectoral glide fins prevent upward skidding of the Seascooter RS when accelerating and allow for the fastest straight-line forward navigation underwater. The fins allow you to rest your arms while you use the Seascooter in the water.

HANDLEBAR + LED BATTERY STATUS INDICATOR
The handlebar of the Seascooter RS is the user’s main navigation tool and is made of the best impact resistant material. It features smart ergonomically positioned triggers for a natural thumb position during trigger operation, accessory D-ring attachment points and a dashboard-style LED battery status indicator for an accurate voltage display during use.
WARNING

• This is not a life saving device. DO NOT use it as a buoyancy aid.

• Always inspect the swimming area to ensure it is free of hazards or obstacles such as boats or swimmers before using the Seascooter.

• A child under 14 years old should never operate this product. The Seascooter is designed for 1 person use.

• Read the user manual carefully before using this product.

• Be careful when you are transporting the Seascooter and setting it down to avoid crushing hazard on hands, foot or toes.

• Crushing / Cutting Hazard

• Do not attach your body, clothing, other equipment to the seascooter in any way.

• ALWAYS wear a life vest (personal floatation device - PFD) approved by your local authorities for Snorkeling: (U.S. Coast Guard Type III vest in the US or Canadian Coast Guard approved life vest in Canada or SAI Approval PFD in Australia or CE Approved PFD in Europe).

• Never stick body parts, clothing or other objects in the vicinity of the propeller. Do not wear loose or flowing clothing or equipment that could be drawn into the propeller.

• Particular care should be exercised when using the Seascooter near anybody with long hair. Users with long hair should tie it up or wear a swimming cap when using the Seascooter.

• Be aware of appropriate water levels, tidal changes, dangerous currents, weather change and strong offshore winds. ALWAYS scout unfamiliar water before venturing out.

• Always ensure sufficient charge remains in the battery to return to the shore surface before using the Seascooter.

• Do not use alcohol or drugs prior to and during use of this product.
CAUTION:
• NEVER remove the grilles except for maintenance.
• Familiarize yourself with the Seascooter functions and battery life before embarking on any dives or excursions.
• Always charge battery to its fullest before using the Seascooter.
• Do not allow sun tan oils or lotions to be in prolonged contact with the Seascooter plastic as it may cause the plastic to become brittle and break apart.
• If the propeller becomes intermittent, and/or a buzzer is heard, water has entered the housing(s). If safe to do so, turn OFF the master switch, remove the Seascooter from the water and check it for water ingress. ALWAYS observe safe diving practice if this occurs during a dive.
• ALWAYS keep the Seascooter out of direct sunlight when not in use. HEAT KILLS BATTERIES AND IT MAY EXPLODE OR LEAK.
• Never open the Nose Cone of the Seascooter in the water.
• When not in use, always turn the Master Switch to the OFF position.
• Do not use the Seascooter RS1 and RS2 below the recommended maximum depth of 40m/130ft.
• Do not use the Seascooter RS3 below the recommended maximum depth of 30m/100ft.
• Use appropriate equipment such as wetsuit, BCD (Buoyancy Control Device), fins, mask & snorkel, surface signaling devise, regulator(s) approved life jacket etc. when using the Seascooter.
• The Seascooter shall not be used in reverse direction.
• Adequate lighting shall be used when using the Seascooter in dark waters and during night diving.
• This machine is not intended for mixing or working with sand, concrete and material with similar physical characteristics. This machine is only intended for swimming and diving in the water.
• Do not use the unit if it is damaged in any way.
• Replace the battery immediately if it is damaged.
• The Seascooter should only be used for scuba diving by qualified divers.
• When using the Seascooter for scuba diving, ascents and descents should be made in accordance with recognized diving practices.
• Due to safety considerations those who have not obtained a C-Card (attesting to completion of training) from an entity providing diving instruction must not under any circumstances use this product for diving.
• In different waters (seawater, lake, pool) and conditions such as currents, temperature and pressure can affect the buoyancy of the unit which may cause the unit to sink if accidentally released.
• DO NOT release or leave the Seascooter in the water. Always take the unit out of water when not in use.
1 Outer Nose Cone Protector
2 Outer Nose Cone
3 Front Foil
4 Vent Plug
5 Inner Nose Cone
6 Battery Pod Handle
7 Battery Pod
8 Side Latches
9 Base Latch
10 PCB (Printed Circuit Board) Box Assembly
11 Rear Foil
12 Triggers
13 Handle
14 LED Battery Status Indicator
15 Master Switch
16 Front Grille
17 Nozzle Support
18 Propeller
19 Nozzle
20 Rear Grille
21 Fin x 2 (NOT included with RS3)
22 Charger
23 Extended Charging Cable
24 Rubber Ring x 2
25 Pump
26 Pump Nozzle
27 Ballast weight x 4 (NOT included with RS3)
28 Silicone Grease
BATTERY CAUTION

RS 1  Battery: Suitable for use in the RS1 / RS2 / RS3 Seascooter
RS 2  Battery: Only suitable for use in the RS2 / RS3 Seascooter
RS 3  Battery: Only suitable for use in the RS3 Seascooter

• Replace the battery immediately if it is damaged.
• Use the specified charger only.
• Must be disposed of properly.
• Always store the battery in well ventilated areas where it is out of the reach of children and away from heat and ignition sources.
• Do not incinerate, disassemble, damage, short-circuit or expose to heat.
• The battery contains safety and protection devices which, if damaged, may cause the battery to generate heat, rupture or ignite.
• Do not place the battery in fire, direct sunlight or apply heat to the battery; it may explode or leak.
• Do not leave the battery in direct sunlight or use or store the battery inside high temperature containers. Doing so may cause the battery to generate heat, rupture, or ignite. Using the battery in this manner may also result in a loss of performance and a shortened life expectancy.
• Do not place the battery on or near fires, stoves, or other high temperature locations.
• DO NOT THROW WATER ON A BURNING LI-ION BATTERY. If an exposed battery does ignite, it will burn even more violently if it comes into contact with water or even the moisture in air. A fire extinguisher must be used.
• Do not expose the battery to water or salt water, or allow the battery to get wet.
• Do not subject the battery to strong impacts or shocks.
• Do not pierce the battery with nails, strike the battery with a hammer, step on the battery, or otherwise damage the outer casing.
CHARGING THE BATTERY

To remove the Nose Cone and charge the Battery Pod, user MUST follow these instructions to avoid any injury.

1. ALWAYS ensure that the Master Switch is in OFF position. (see Fig. 2)
2. ALWAYS ensure that the Seascooter is out of the water, dry and placed in a dry area.
3. Pull the three Latches down and remove the outer nose cone (see Fig. 3 & 4)
4. Release the Vent Plug on top of the Nose Cone. (see Fig. 5)
5. Connect the extended charging cable to the charging plug of the charger. (see Fig. 6)
6. Plug the extended charging cable into the battery pod through the vent plug hole and then plug the Charger into the mains (wall socket), and turn on the supply. (see Fig. 7)
7. Charging will take around 3-5 hours for a fully discharged RS3 battery, 4-6 hours for a fully discharged RS2 battery and 7-9 hours for a fully discharged RS1 battery. When the Battery Pod is charging, the LED light of the charger turns RED. When the battery is fully charged, the LED light turns GREEN (see Fig. 8)
8. Once the battery pod is fully charged, unplug the Charger from the mains (wall socket).
9. Unplug the extended charging cable from the battery pod.
10. MAKE SURE the seals and sealing surface are clean and fully lubricated with the supplied grease EVERYTIME (you can also buy this at your local hardware store) before replacing the vent Plug (see Fig. 9 & Fig. 10) and CLOSE THE VENT PLUG TIGHTLY. (see Fig. 11). MAKE SURE the plastic link of the vent plug is not jammed in between the vent plug and the o-ring when tighten the vent plug.
11. Close the outer nose cone with the 3 latches
REPLACING THE BATTERY

To remove the Inner Nose Cone and replace the Battery Pod, user MUST follow these instructions to avoid any injury.

1. ALWAYS ensure that the Master Switch is in OFF position. (see Fig. 12)
2. ALWAYS ensure that the Seascooter is out of the water, dry and placed in a dry area.
3. Pull the three Latches down and remove the outer nose cone. (see Fig. 13 & 14)
4. Release the Vent plug on top of the Nose Cone. (see Fig. 15)
5. Tie up the rubber rings together and pull them through the slots of the inner nose cone and attach both ends around the handle and bottom latch hinge as shown in Fig. 16.
6. Remove the pump nozzle from the pump, and screw it to the vent chamber.
7. Connect the pump to the Pump nozzle and pump air in until the Nose Cone pops off (see Fig. 17).
   IMPORTANT: ALWAYS attach the Rubber Ring before using the pump. The Nose Cone can pop off and cause injury if the Rubber Ring is not attached and tightly secured.
8. Remove the Rubber Ring and the Inner Nose Cone. (see Fig. 18)
9. Take out the Battery Pod from the unit. (see Fig. 19)
10. Replace with a new suitable battery pod.

   IMPORTANT: RS1 battery pod is suitable for use in the RS1, RS2 and RS3 Seascooter. RS2 battery pod is only suitable for use in the RS2 & RS3 Seascooter. RS3 Battery pod is only suitable for use in RS3 Seascooter.)
11. MAKE SURE the seals and sealing surface are clean and fully lubricated with the supplied grease EVERYTIME (you can also buy this at your local hardware store) before replacing the Inner Nose Cone. (see Fig. 20 and 21)

12. Align the arrow marking and close the inner nose cone by pushing all the way down. (see Fig. 22)

13. MAKE SURE the seals and sealing surface are clean and lubricated before replacing the vent Plug and CLOSE THE VENT PLUG TIGHTLY. MAKE SURE the plastic link of the vent plug is not jammed in between the vent plug and the o-ring when tighten the vent plug.

14. Close the outer nose cone and the three latches.
Before you use the RS series Seascooter for the first time, the battery needs to be charged. Follow the Battery Cautions on page 6 and Charging instructions on page 7.

Your Seascooter RS1 & RS2 can be used for swimming, snorkeling or diving up to 40m/130ft (by qualified divers).
Your Seascooter RS3 can be used for swimming, snorkeling or diving up to 30m/100ft (by qualified divers).

To use the Seascooter, follow these instructions.

1. Follow instructions on page 7 and charge the battery just before use.
2. Place the Seascooter into the water and rock gently to release trapped air.
3. The RS unit automatically assumes neutral buoyancy. Use the accessory lead ballast weights for making small buoyancy adjustments (see Fig. 23).
4. Slide both clip-on accessory fins onto the rear grille fixture points of your RS unit (see Fig. 24).
5. When ready to set off, switch the Master Switch to the ON position (see Fig. 25).
6. The RS unit can be operated by pushing only one trigger or both triggers at the same time. Push the left or right Trigger to start the Propeller (see Fig. 26). The Seascooter will accelerate up to speed 1. (There is a short delay before the Propeller begins to rotate).
7. To increase speed at any time, simply pulse the left or right trigger off and on again within half a second. The Seascooter will accelerate up to the next speed level.
8. When at maximum speed, further pulses will have no effect.
   (RS1 & RS2 - 3 speeds, RS3 - 2 speeds)
9. To stop the Propeller, simply release both Triggers.
10. Always set the Master Switch to the OFF position when the RS unit is out of the water. (see Fig. 27)
11. Maintain proper posture to achieve the maximum speed when using the Seascooter.
   – see Fig. 28 for the correct position of the Seascooter when using it.
1. User should always try and assume the most horizontal body position for the best performance results. (see Fig. 28)

LED battery status indicator (operates when Master Switch is on)

Your Seascooter has a Battery Status Indicator (see Fig. 1 “Parts Diagram” - part 15), which can be seen through the LED Window located in the Handle. When the battery is full, 3 green LEDs are on. When 2 LEDs are on, 2/3 of power remains. When 1 LED is on and flashing, about 1/3 of power remains. When all 3 LEDs are off, the machine will run 3 minutes and then will automatically shut down.
CARE & MAINTENANCE

Washing and Care
• DO NOT leave the Seascooter in the water. Always take the unit out of water when not in use.
• Always rinse the Seascooter with fresh water and allow it to dry before storage.
• Whenever possible rinse the Seascooter with fresh water immediately after use.
• To clean the Seascooter do not use detergents; only use a damp cloth to wipe the unit clean.
• The battery housing interior should be kept dry at all times.
• If the battery housing interior gets wet, see page 14, “Flooding Events” for procedure.

BUYING PARTS

Additional battery pods, chargers or RS series accessories can be purchased separately. Please contact your Local Customer Service Center / Distributor, or visit www.seadooseascooter.com to purchase them.

Using the Optional Extended Life Battery for RS2 and RS3

An optional extended life battery is available through your Local Customer Service Center / Distributor (or visit www.seadooseascooter.com). The battery fits into the Battery housing in the same position as the Normal battery, and can be charged the same way as the standard battery.

Optional Extended Life Battery Running Time (Normal Use)

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<th>RS2</th>
<th>RS3</th>
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<tr>
<td>RS1 battery</td>
<td>90 minutes</td>
<td>120 minutes</td>
<td>160 minutes</td>
</tr>
<tr>
<td>RS2 battery</td>
<td>NA</td>
<td>75 minutes</td>
<td>100 minutes</td>
</tr>
<tr>
<td>RS3 battery</td>
<td>NA</td>
<td>NA</td>
<td>60 minutes</td>
</tr>
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CAUTION:
The Seascooter RS2 and RS3 will assume slight negative buoyancy when using the extended life RS1 Battery, because this battery is heavier than the standard batteries included with the RS2 and RS3 Seascooter.
TROUBLESHOOTING

Unit does not function
If the Propeller does not start when the trigger(s) is/are pressed, make sure:
1. The Master Switch is ON.
2. The Battery Pod is fully charged. (see page 7, Charging The Battery)
3. The battery compartment is dry.

Blocked Propeller
If the Propeller becomes blocked, it will be necessary to open the Protective Grilles to remove the obstacle.
UNDER NORMAL USE the grilles must not be opened.
NEVER turn the propeller ON when it is blocked; it would cause serious damage to the gear box.

Opening the Grilles to Remove Obstruction

⚠️ WARNING
Crushing / Cutting Hazard
Before opening the grille for maintenance purposes, make sure the master switch is in off position, and the battery is disconnected.
1. Take the Seascooter out from the water.
2. Make sure the Master Switch is in the OFF position.
3. Disconnect and remove the Battery Pod - see page 8, step 1 - 9.
4. Unscrew the five Rear Grille screws to remove the rear grille. (see Fig. 33)
5. While holding the Propeller, use an M6 socket wrench to remove the nut from the Propeller shaft as shown in Fig. 34.
6. Slide the Propeller off the shaft, taking care not to lose the drive pin or washers.
7. Remove the blockage from the Propeller or Propeller Shaft.
8. Replace the drive pin (if removed), see Fig. 35, and Propeller. Turn the Propeller slowly until you locate the pin and push the Propeller fully on.
Sand or Grit on O-ring Seal
Ensure that sand/grit does not get on the seals as correct maintenance and care is essential. To remove sand or grit from the O-ring Seal, rinse the O-ring Seals with fresh water and apply fresh lubricant. If there is sand inside the Battery Housing, gently brush the sand from the unit, taking care not to scratch the sealing surfaces.
If an O-ring Seal is damaged, replace it with a new one and apply fresh lubricant before use.

Flooding Events
Be sure to keep the O-ring Seal sand and grit free to ensure it keeps water out and to close the latches fully after accessing the battery chamber. However, should the O-ring Seal not be clean or the latches not fully closed and water enters the battery chamber, your Seascooter will not be damaged as it is designed for protection against accidental flooding.

Water Leakage Sensor (operates when propeller is turning)
Your Seascooter has a built-in water leakage sensor – when the unit experiences accidental flooding, the motor will stop momentarily every 10 seconds. At the same moment, a buzzer will beep every 10 seconds.

If water enters the battery chamber:
1. Remove the Seascooter from the water if safe to do so. Always observe safe diving practices.
2. Remove outer and inner nose cone and tip out any excess water.
3. Remove battery pod.
4. If salt water has entered, rinse battery, battery pod and housing with fresh water.
5. Dry housing and battery pod thoroughly.

If the battery chamber is dry and the water leakage sensor continues to beep, there is a leakage in the motor housing; contact customer service center/repair center for maintenance.

DO NOT OPERATE A UNIT WITH A SUSPECTED LEAK INTO THE MOTOR CHAMBER.
**Blocked triggers**

If not washed properly, sand, salt or grit build-up could harm the operation trigger mechanism. Please follow below maintenance instruction:

1. Pull out the triggers button and remove the rubber cap located at the bottom of the handle. (See Fig.37)
2. Spray and flush water into the triggers, or the Rubber cap holes to clear any debris. (See Fig.38)
3. Put the Triggers and the Locking Buttons back in position and test if they operate smoothly.
4. MAKE SURE to put the Rubber caps back in position before use.
Before you use the RS series Seascooter for the first time, the battery needs to be charged. Follow the Battery Cautions on page 6 and Charging instructions on page 7.

Your Seascooter RS1 & RS2 can be used for swimming, snorkeling or diving up to 40m/130ft (by qualified divers).

Your Seascooter RS3 can be used for swimming, snorkeling or diving up to 30m/100ft (by qualified divers).

To use the Seascooter, follow these instructions.

1. Follow instructions on page 7 and charge the battery just before use.
2. Place the Seascooter into the water and rock gently to release trapped air.
3. The RS unit automatically assumes neutral buoyancy. Use the accessory lead ballast weights for making small buoyancy adjustments (see Fig. 23).
4. Slide both clip-on accessory fins onto the rear grille fixture points of your RS unit (see Fig. 24).
5. When ready to set off, switch the Master Switch to the ON position (see Fig. 25).
6. The RS unit can be operated by pushing only one trigger or both triggers at the same time. Push the left or right Trigger to start the Propeller (see Fig. 26). The Seascooter will accelerate up to speed 1. (There is a short delay before the Propeller begins to rotate).
7. To increase speed at any time, simply pulse the left or right trigger off and on again within half a second. The Seascooter will accelerate up to the next speed level.
8. When at maximum speed, further pulses will have no effect. (RS1 & RS2 - 3 speeds, RS3 - 2 speeds)
9. To stop the Propeller, simply release both Triggers.
10. Always set the Master Switch to the OFF position when the RS unit is out of the water. (see Fig. 27)
11. Maintain proper posture to achieve the maximum speed when using the Seascooter. – see Fig. 28 for the correct position of the Seascooter when using it.

**TECHNICAL SPECIFICATIONS**

<table>
<thead>
<tr>
<th>SEASCOOTER™ RS 1</th>
<th>SD15001</th>
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<tbody>
<tr>
<td><strong>Unit Dimensions</strong></td>
<td>12.6 inches x 11.8 inches x 24 inches (319 x 300 x 610 mm)</td>
</tr>
<tr>
<td><strong>Unit Weight</strong></td>
<td>21 lb (9.5 kg) (with rechargeable Li-ion battery)</td>
</tr>
<tr>
<td><strong>Battery Type</strong></td>
<td>1 x 22 V / 12000 mAh rechargeable Li-ion battery</td>
</tr>
<tr>
<td><strong>Battery Life / Fully Charged</strong></td>
<td>*Runs up to 90 minutes with normal use (*Continuous use up to 30 minutes)</td>
</tr>
<tr>
<td><strong>Depth rating (Maximum advised depth rating for recreational diving)</strong></td>
<td>40 m / 130 ft</td>
</tr>
<tr>
<td><strong>Gears / Speed</strong></td>
<td>3 speeds / Up to 4.35 mph (7 km/h)</td>
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<tr>
<th>SEASCOOTER™ RS 2</th>
<th>SD15002</th>
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<tbody>
<tr>
<td><strong>Unit Dimensions</strong></td>
<td>12.6 inches x 11.8 inches x 24 inches (319 x 300 x 610 mm)</td>
</tr>
<tr>
<td><strong>Unit Weight</strong></td>
<td>19 lb (8.6 kg) (with rechargeable Li-ion battery)</td>
</tr>
<tr>
<td><strong>Battery Type</strong></td>
<td>1 x 22 V / 8000 mAh rechargeable Li-ion battery</td>
</tr>
<tr>
<td><strong>Battery Life / Fully Charged</strong></td>
<td>*Runs up to 75 minutes with normal use (*Continuous use up to 30 minutes)</td>
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<tr>
<td><strong>Depth rating (Maximum advised depth rating for recreational diving)</strong></td>
<td>40 m / 130 ft</td>
</tr>
<tr>
<td><strong>Gears / Speed</strong></td>
<td>3 speeds / Up to 3.7 mph (6 km/h)</td>
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<thead>
<tr>
<th>SEASCOOTER™ RS 3</th>
<th>SD15003</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Unit Dimensions</strong></td>
<td>12.6 inches x 11.8 inches x 24 inches (319 x 300 x 610 mm)</td>
</tr>
<tr>
<td><strong>Unit Weight</strong></td>
<td>19 lb (8.6 kg) (with rechargeable Li-ion battery)</td>
</tr>
<tr>
<td><strong>Battery Type</strong></td>
<td>1 x 22 V / 4000 mAh rechargeable Li-ion battery</td>
</tr>
<tr>
<td><strong>Battery Life / Fully Charged</strong></td>
<td>*Runs up to 60 minutes with normal use (*Continuous use up to 30 minutes)</td>
</tr>
<tr>
<td><strong>Depth rating (Maximum advised depth rating for recreational diving)</strong></td>
<td>30 m / 100 ft</td>
</tr>
<tr>
<td><strong>Gears / Speed</strong></td>
<td>2 speeds / Up to 3.1 mph (5 km/h)</td>
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</tbody>
</table>

**Normal Use**
The definition of normal use is based on the average general time during which the user activates the Seascooter in the water

**Continuous Use**
The definition of continuous use is based on a fully charged battery whereby the Seascooter is used continuously in the water without stopping.

**Gears / Speed**
May vary depending on diver’s posture, physique, equipment configuration and water conditions.
Distributors ONLY warrant products with an active Warranty Registration

ALWAYS ACTIVATE YOUR WARRANTY IMMEDIATELY ON http://www.seadooseascooter.com/warranty.html

Distributors in the United States and Canada provide a standard Limited Warranty for 6 months from the date of purchase for new products. If you’re not located in the United States or Canada, please contact your Local Distributor for warranty arrangements in your territory. Please visit www.seadooseascooter.com for Distributor / Service Center details. Distributors ONLY warrant the products purchased from an authorized dealer.

Ask your Local Distributor for the warranty period in your region by calling their Service Center. Any part of the product supplied by the Distributor and found in the reasonable judgment of the Distributor to be defective in material or workmanship will be repaired or replaced by the Distributor without charge for parts or labor. The product including any defective part must be sent to the Distributor within the warranty period. The customer will pay for the expense of delivering the product to the Distributor. The Distributor will pay for the expense of returning the product to the customer.

This warranty does not cover any product that has been subject to misuse negligence or accident, or that has been operated in any way contrary to the operating instructions as specified in the User Manual. Any flood, loss or damage, for any reason, that is caused by accidental release and sinking of the unit, or from flooding an o-ring sealed or water tight area will not be covered under warranty. This warranty does not apply to any damage to the product that is the result of improper maintenance or to any product that has been altered or modified so as to change its intended use. This warranty does not extend to repairs made necessary by normal wear or by the use of parts or accessories which are either incompatible with the product or adversely affects its operation, performance or durability.

In addition, this warranty does not cover items that experience normal wear and tear.

All implied warranties are limited in the duration to the warranty period. And such implied warranties including merchantability, fitness for a particular purpose, or otherwise, are disclaimed in their entirety after the expiration of the appropriate warranty period. The distributor’s obligation under the warranty is strictly and exclusively limited to the repair or replacement of defective parts and return of the product to the customer. The distributor does not assume or authorize anyone to assume for them any other obligation. The distributor assumes no responsibility for incidental, consequential or other damages including, but not limited to expense of returning the product to the distributor, loss of use of product and loss of time or inconvenience.

EXCLUSIONS
BATTERY. This warranty does not include the battery.

CUSTOMER ENQUIRIES
If your unit is not operating, please refer to your User Manual before contacting our Customer Service Center. For any damage or repair work required, please do not return your product to the store where it was purchased.
RETURN / REPAIR POLICY
Customers must call our Customer Service Center and ask for a Return / Repair Authorization Number before sending the product to the Service Center. Returned products must be shipped with original packaging including the polystyrene packing material and all defective parts. Please contact our Customer Service Center for assistance in handling your case.

UNITED STATES WEST, MEXICO & PUERTO RICO SEA-DOO® SEASCOOTER™ CUSTOMER SERVICE CENTER
Phone No.: +1-800-361-2781 Email: warranty-usa@seadooseascooter.com

UNITED STATES EAST SEA-DOO® SEASCOOTER™ CUSTOMER SERVICE CENTER
Phone No.: +1-888-506-3281 Email: warranty-useast@seadooseascooter.com

CANADA SEA-DOO® SEASCOOTER™ CUSTOMER SERVICE CENTER
Phone No.: +1-888-388-8837 Email: warranty-can@seadooseascooter.com

HONG KONG SEA-DOO® SEASCOOTER™ CUSTOMER SERVICE CENTER
Phone No.: +852 3516 2388 Email: service@stallionsport.com

EMEA SEA-DOO® SEASCOOTER™ CUSTOMER SERVICE CENTER
Please visit our website www.seadooseascooter.com for a listing of distributor contacts in Europe, Middle East and Africa
(For other territories, please visit www.seadooseascooter.com and contact your Local Distributor)

RETURN / REPAIR PROCEDURE
1. Call the Customer Service Center for your Return / Repair Authorization Number.
2. Make a copy of your Proof of Purchase (receipt).
3. Pack the defective unit in its original packaging including the polystyrene foam and include the unit and all defective parts.
4. Attach the copy of your Proof of Purchase (receipt) to the outside of the box (clearly visible), together with the Return / Repair Authorization Number.
5. Ship the package to the Service Center.

PLEASE NOTE: Deliveries that do not have the Proof of Purchase (receipt) and Return / Repair Authorization Number attached clearly to the outside of the box, will not be accepted by the Service Center.

FOR ANY QUESTIONS OR QUERIES YOU MAY HAVE REGARDING YOUR SEA-DOO® SEASCOOTER™, PLEASE FOLLOW THE BELOW STEPS FOR EASY AND FAST RESOLUTION:

- **STEP 1**-
  Please read your User Manual. For a copy of the User Manuals, please visit www.seadooseascooter.com

- **STEP 2**-
  Go to www.seadooseascooter.com and see our FAQ section to find instant answers.

- **STEP 3**-
  Contact one of our Customer Service representatives at the Customer Service Center in your region.
For more information on Sea-Doo® Seascooter™ Products
(Warranty, Customer Care / Maintenance, Parts & Battery Purchase)

PLEASE VISIT www.seadooseascooter.com

All corresponding specification appear in this manual are correct at the time of printing.
For the latest updates and further information on the complete range of the RS series Seascooter™,
PLEASE VISIT www.seadooseascooter.com

Designed and manufactured by STALLION SPORT Ltd.
Block F, 6/F, Wah Hing Industrial Mansions
36 Tai Yau Street, San Po Kong, Kowloon, Hong Kong

Please visit our website at www.seadooseascooter.com to find out your local distributor.

Products covered by the following patents:
USA, Canada, EU, Australia, Japan, Hong Kong, China & Turkey
0500577.8 / 0500578.9 / 0500579.2 / HK1072691 / ZL2005300055663.5
ZL200430079550.4 / ZL200430057359.X / ZL2005300055662.X / ZL2006300055663.4
ZL200320103738.8 / ZL200320008894.5 / 1194933 / 1254107 / 1225250
000330311-0000 / 000183900-0001 / 000183900-0002 / 0003303279-0001
000330295-0001 / 03020902.7 / 302949 / 302554 / 302563 / 302950
302948 / 2005100230 / 200503474 / 29/258,724 / 11/595,675 / 000816376-0001

Toll Free: 1-877-2650996
service@stallionsport.com
www.stallionsport.com

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