



Truck and Jeep Accessories

1999-2018 FORD F250, F350, SUPER DUTY BODY MOUNT

KIT KF04050BK

BLACK POLYURETHANE

KF04050KV

KEVLAR INFUSED GRAY POLYURETHANE



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Introduction

Daystar® is your number one source for Made in the USA quality vehicle accessories, backed by our exclusive *Go Everywhere*® Limited Lifetime Warranty (see terms at Daystarweb.com). To ensure your safety and proper installation of this product, take a moment to read all instructions and product safety information before trying to install your Daystar® product. If you have any technical questions after reading these instructions, we are here to help. Contact us at 800-595-7659.

Product Safety Information

Throughout these instructions, important safety information is generally preceded by one of three signal words indicating the relative risk of injury. The signal words are as follows:

! WARNING A hazardous situation which, if not avoided, could result in death or serious injury. You can be seriously injured or killed if you don't follow instructions.

! CAUTION A hazardous situation which, if not avoided, could result in minor or moderate injury. You can be moderately injured and also may suffer property damage if you don't follow instructions.

NOTICE Careful attention is required to this instruction or operation, but this does not generally relate to personal injury. Damage to your product or other property may result if you don't follow instructions.



Bill Of Materials		
Part #	Description	Qty
M02546	Cab Mount	8
M03305	Cab Mount	8
M03306	Cab Mount	2
S10126	Washer	2

***M03306 Mount
is used on
Super Cab only
(not Super Crew)**

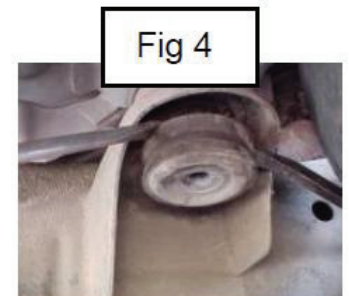
NOTICE The new polyurethane body mounts in your kit will be a different size than the original mounts that you are replacing. Even though they appear to be a different size, they are the correct size for your truck and will position the cab at the original factory height. Also, the kit contains mounts for all cab styles and not all pieces will be used on your truck.

Installation Instructions

1. Read the instructions completely before beginning installation. A floor jack and basic hand tools are needed.
2. Disconnect the battery and remove the airbag fuse.
3. Remove the trim securing the carpet down at the doors so you can access the body mount bolts. On Super Cab and Super Crew Cab models you must remove the rear seat. Remove cab plugs to gain access to the cab mount bolts. **See figure 1.**

NOTICE On early model trucks the bolts go down from the top. On later model trucks ('08 and up), the bolts will come up from the bottom instead of down from the top.

4. **All POSITIONS** - Remove the bolts from the **passenger side** body mounts and loosen the **driver's side** body mount bolts, but do not remove them. **See figures 2 and 3.**
5. **POSITION 1** - On the front radiator support bolts, you will need to remove the upper nut on the inside of the radiator support and then you can loosen the lower bolt. A 24" extension with a universal swivel and an 18mm socket works well for this on most trucks. You might need to have someone hold the mounts with large adjustable pliers while you loosen the bolts. On some models, the front bumper must be removed to access the bolts.
6. Using a floor jack, carefully place the jack on the **passenger side** floorboard support mounts and lift high enough to remove the body mounts. Make sure the cab is securely supported with jack stands before working under the truck, or removing any mounts.
7. **ALL POSITIONS** - Remove and replace the **passenger side** body mounts one at a time. Take care not to mix up the pieces. The upper and lower mounts are clipped together on the frame and you may have to use a pair of large screwdrivers to pry the mounts off. Separate the lower pieces from the uppers carefully. You will be reusing the original steel parts. **See figure 4.**



8. **ALL POSITIONS** – You will be removing the rubber from the upper mounts and replacing it with new body mounts. (You might have to use WD-40® or something similar to get the rubber to release from the steel sleeve. You can also use a pair of adjustable pliers, one on the metal and one on the rubber, to pull them apart.) Use a wire brush to clean up the metal shells before installing the new mounts. **See figures 5 through 9.**

9. **ALL POSITIONS** – When installing the new assemblies onto the frame, make sure they are seated into the frame and centered in the hole.

10. **POSITION 1** – Install **kit spacer M03305** on the top, and **kit spacer M02546** along with **kit washer S10126** on the bottom. Run the bolt in from the bottom and start it but don't tighten it yet. Start the upper nut on the radiator support but don't tighten it yet.

NOTICE At position 1 you do not reuse all of the original body mount metal shells. Use the original shell top half only with the **kit washer** on the bottom. Do not reuse the original bottom.

11. **POSITIONS 2, 3, & 4** – Working on one position at a time, remove the remaining rubber from the mount shells and clean with a wire brush. Install **kit M3305 mount** on the top half shell and **kit M02546 mount** on the bottom half shell. Start the bolts but do not tighten.

NOTICE On some of the Super Duty trucks there is a smaller body mount in position 3. If this is the case on your truck, use **kit spacer M03306** instead of **kit spacer M03305**. If the new lower **kit mount M02546** will not fit in the frame, reuse the original part.

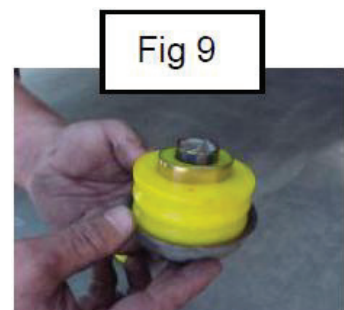
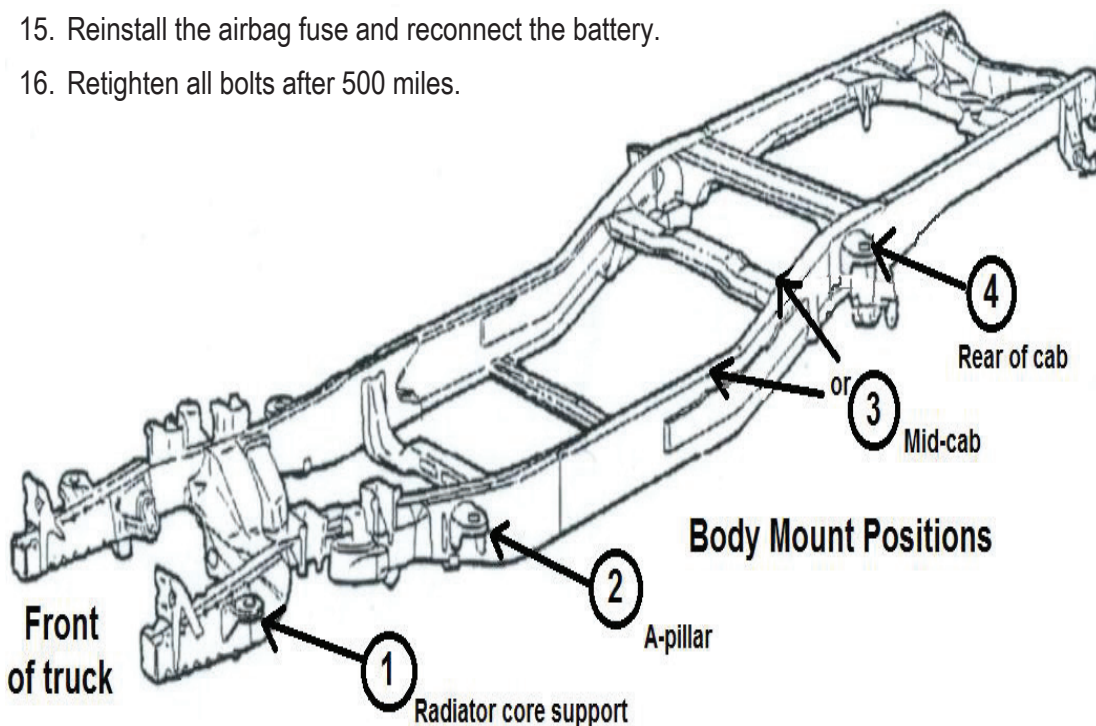
12. Repeat steps 4 through 11 for the **driver's side**.

13. Tighten all bolts in an alternating cross pattern (as with tightening wheel lug nuts) until you can feel the stock metal shells seat together (around 45-55 ft. lbs.). Tighten the top nut on the radiator core support mount last.

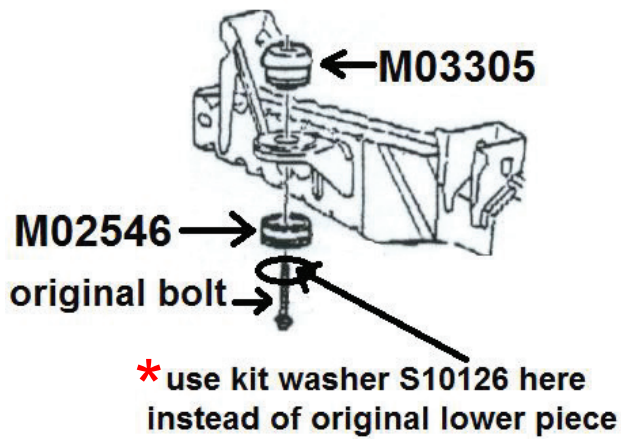
14. Reinstall the body cab plugs, and if removed, reinstall the seat, trim, and upholstery.

15. Reinstall the airbag fuse and reconnect the battery.

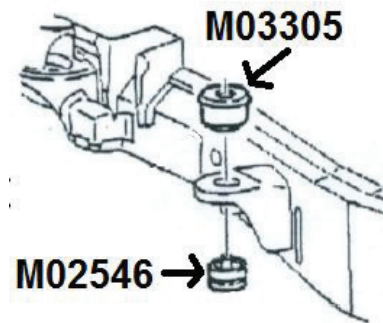
16. Retighten all bolts after 500 miles.



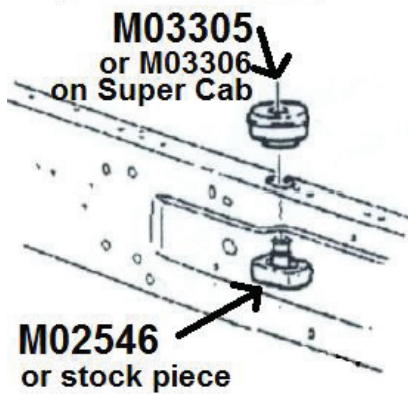
POSITION 1



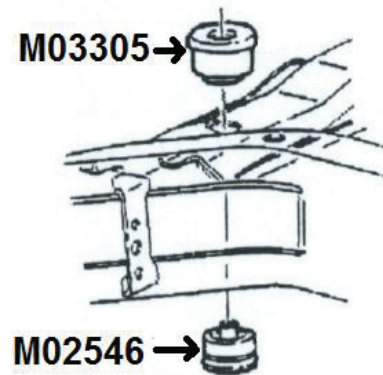
POSITION 2



POSITION 3

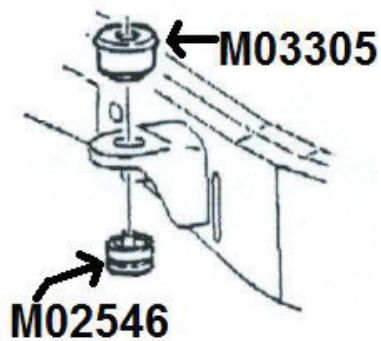


POSITION 3



or

POSITION 4



Instruction Sheet: P10568 Revision: 4 Revision Date: 02/10/17 Revised by: WC ©2017 Daystar Products International Inc.