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WARNING

IMPORTANT SAFETY INSTRUCTIONS

When using this electrical equipment, basic safety precautions should always be followed, including the following:

READ AND FOLLOW ALL INSTRUCTIONS.

WARNING – To reduce the risk of injury, do not permit children to use this product unless they are closely supervised at all times.

A wire connector is provided on this unit to connect a minimum 8 AWG (8.37 mm²) solid copper conductor between this unit and any metal equipment, metal enclosures of electrical equipment, metal water pipe, or conduit within 5 feet (1.5 m) of the unit.

DANGER – Risk of injury.
a) Replace damaged cord immediately.
b) Do not bury cord.
c) Connect to a grounded, grounding type receptacle only.

WARNING – This product is provided with a ground-fault circuit-interrupter integrated with the power plug at the end of the cord. The GFCI must be tested before each use.

With the product operating, push the test button on the GFCI and the product should not operate. Push the reset button on the GFCI and the product should now operate normally. When the product fails to operate in this manner, there is a ground current flowing indicating the possibility of an electrical shock. Disconnect the power until the fault has been identified and corrected.

DANGER – Risk of Accidental Drowning. Extreme caution must be exercised to prevent unauthorized access by children. To avoid accidents, ensure that children cannot use this spa unless they are supervised at all times.

DANGER – Risk of Injury. The suction fittings in this spa are sized to match the specific water flow created by the pump. Should the need arise to replace the suction fittings or the pump, be sure that the flow rates are compatible. Never operate spa if the suction fittings are broken or missing. Never replace a suction fitting with one
rated less than the flow rate marked on the original suction fitting.

**DANGER** – Risk of Electric Shock. Install at least 5 feet (1.5 m) from all metal surfaces. As an alternative, a spa may be installed within 5 feet of metal surfaces if each metal surface is permanently connected by a minimum 8 AWG (8.37 mm²) solid copper conductor to the wire connector on the terminal box that is provided for this purpose.

**DANGER** – Risk of Electric Shock. Do not permit any electric appliance, such as a light, telephone, radio, or television, within 5 feet (1.5 m) of a spa.

**WARNING** – To reduce the risk of injury:

a) The water in a spa should never exceed 104°F (40°C). Water temperatures between 100°F (38°C) and 104°F (40°C) are considered safe for a healthy adult. Lower water temperatures are recommended for young children and when spa use exceeds 10 minutes.

b) Since excessive water temperatures have a high potential for causing fetal damage during the early months of pregnancy, pregnant or possibly pregnant women should limit spa water temperatures to 100°F (38°C).

c) Before entering a spa, the user should measure the water temperature with an accurate thermometer since the tolerance of water temperature-regulating devices varies.

d) The use of alcohol, drugs, or medication before or during spa use may lead to unconsciousness with the possibility of drowning.

e) Obese persons and persons with a history of heart disease, low or high blood pressure, circulatory system problems, or diabetes should consult a physician before using a spa.

f) Persons using medication should consult a physician before using a spa since some medication may induce drowsiness while other medication may affect heart rate, blood pressure, and circulation.

**WARNING:** TO AVOID ELECTRIC SHOCK, DO NOT USE THE SPA WHEN IT IS RAINING.

**WARNING:** Water attracts children; Always attach a spa cover after each use.

**WARNING:** TO REDUCE THE RISK OF INJURY. Never add water that is higher than 104°F (40°C) into the Spa.

**CONSULT YOUR PHYSICIAN FOR RECOMMENDATIONS.**

**CAUTION:** The spa should not be setup or left out in temperatures lower than 40°F (4°C).

**CAUTION:** Do not use the spa alone.

**CAUTION:** Always enter and exit the spa slowly and cautiously. Wet surfaces are slippery.

**CAUTION:** To avoid damage to the pump, the spa must never be operated unless the spa is filled with water.

**CAUTION:** Immediately leave spa if the user feels uncomfortable or sleepy.

**NOTE:** Please examine equipment before use. Notify Bestway® at the customer service address listed on this manual for any damaged or missing parts at the time of purchase. Verify that the equipment components represent the model that you had intended to purchase.
NOTE: This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:
- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

SAVE THESE INSTRUCTIONS
ASSEMBLY: THE PROVIDED WARNING LABEL

WARNING

REDUCE THE RISK OF ELECTROCUTION
1. NEVER PLACE AN ELECTRIC APPLIANCE WITHIN 5 FEET OF SPA.

REDUCE THE RISK OF CHILD DROWNING
1. SUPERVISE CHILDREN AT ALL TIMES.
2. ATTACH SPA COVER AFTER EACH USE.

REDUCE THE RISK OF OVERHEATING
1. CHECK WITH A DOCTOR BEFORE USE IF PREGNANT, DIABETIC, IN POOR HEALTH, OR UNDER MEDICAL CARE.
2. EXIT IMMEDIATELY IF UNCOMFORTABLE, DIZZY, OR SLEEPY. SPA HEAT CAN CAUSE HYPERTERMIA AND UNCONSCIOUSNESS.
3. SPA HEAT IN CONJUNCTION WITH ALCOHOL, DRUGS, OR MEDICATION CAN CAUSE UNCONSCIOUSNESS.

WHEN PREGNANT, SOAKING IN HOT WATER FOR LONG PERIODS CAN HARM YOUR FETUS. MEASURE WATER TEMPERATURE BEFORE ENTERING.
1. DO NOT ENTER SPA IF WATER IS HOTTER THAN 100°F (38°C)
2. DO NOT STAY IN SPA FOR LONGER THAN 10 MINUTES.
NOTE: The warning label must be posted near your spa in a readable position during using your spa.
1. Take out the warning label from the accessory kit.
2. Carefully peel the warning label.
3. Affix the warning label.
To order the warning label, please contact your local Bestway After Sales Service.

IMPORTANT!

To reach 104°F (40°C), the heating duration required is based on the starting water temperature and ambient temperature, the data below is purely for reference. To display the current water temperature, run the filter system for at least a minute.

<table>
<thead>
<tr>
<th>Ambient Temperature</th>
<th>Water Temperature</th>
<th>Set Temperature</th>
<th>Heating Duration</th>
</tr>
</thead>
<tbody>
<tr>
<td>50°F</td>
<td>50°F</td>
<td>104°F</td>
<td>32 h</td>
</tr>
<tr>
<td>59°F</td>
<td>59°F</td>
<td>104°F</td>
<td>28 h</td>
</tr>
<tr>
<td>68°F</td>
<td>68°F</td>
<td>104°F</td>
<td>20 h</td>
</tr>
<tr>
<td>77°F</td>
<td>77°F</td>
<td>104°F</td>
<td>14 h</td>
</tr>
<tr>
<td>86°F</td>
<td>86°F</td>
<td>104°F</td>
<td>9 h</td>
</tr>
</tbody>
</table>

Be sure to cover the spa with the spa cover whenever the heating function is activated. Leaving the spa uncovered will increase the heating duration required.

Please do not use the spa when ambient temperature is lower than 39°F.

<table>
<thead>
<tr>
<th>Power Rate</th>
<th>Massage Tube Power</th>
<th>Heat Element Power</th>
<th>Water Pump Power</th>
</tr>
</thead>
<tbody>
<tr>
<td>110-120V AC, 12A at 20°C</td>
<td>6.5A</td>
<td>11.3A at 20°C</td>
<td>0.7A</td>
</tr>
</tbody>
</table>

INSTALLATION

Selected Location

IMPORTANT: Because of the combined weight of the SaluSpa, water, and users, it is extremely important that the base where the SaluSpa is installed is smooth, flat, level and capable of uniformly supporting the weight for the entire time the SaluSpa is installed (not on the carpet or other similar material). If the SaluSpa is placed on a surface, which does not meet these requirements, any damage caused by improper support is not covered under the manufacturer's warranty. It is the responsibility of the SaluSpa owner to assure the integrity of the site at all times.

1. Indoor Installation:
   Be aware of special requirements if you install the spa indoors.
   • Humidity is a natural side effect with SaluSpa installation. Determine the effects of moisture on exposed wood, paper, etc. in the proposed location. To minimize these effects, it is best to provide plenty of ventilation to the selected area. An architect can help determine if more ventilation is needed.

2. Outdoor Installation:
   • During filling, draining or when in use, water may spill out of the spa. Therefore the SaluSpa should be installed near a floor drain.
   • Do not leave the spa's surface exposed to direct sunlight for long periods of time.
GFCI Test

IMPORTANT: RISK OF ELECTRIC SHOCK. THE GFCI MUST BE TESTED BEFORE TURNING ON THE PUMP EACH TIME.

1. Plug the GFCI into a power outlet, the indicator turns red.
2. Press the test button, the indicator turns off.
3. Press the reset button, the indicator turns red and the spa is ready for use.

WARNING: The GFCI plug must be tested before each use to avoid risk of electric shock.

WARNING: Before inserting plug into a power outlet, make sure the current rate of the power outlet is suitable for the pump.

WARNING: Do not use the pump if this test fails and contact our Aftersales Service.

NOTE: When inflating, you will notice that air will be expelled from the area where the air hose connects to the pump, this is normal for technique requirements.

NOTE: Do not use an air compressor to inflate the pool.

NOTE: Do not drag the pool on rough ground as this may cause damage to the pool liner.

NOTE: Inflation time for reference only.
Air Valve Check (for spa with quick inflation/deflation valve)
Always check the air valve carefully before inflation to ensure there is not an air leak. If the air valve is loose, use the provided wrench to fasten the air valve following these steps:
With one hand, hold the backside of the air valve from the inner side of the spa wall and turn the wrench clockwise.

NOTE:
1. Do not over tighten.
2. Do not adjust the air valve connector when the spa is in use.

Assembly part refer to the provided installation leaflet.
Hyperthermia occurs when the internal temperature of the body reaches a level several degrees above the normal body temperature of 37°C (98.6°F). The symptoms of hyperthermia include an increase in the internal temperature of the body, dizziness, lethargy, drowsiness, and fainting. The effects of hyperthermia include failure to perceive heat, failure to recognize the need to exit spa or hot tub; unawareness of impending hazard; fetal damage in pregnant women; physical inability to exit the spa or hot tub; and unconsciousness resulting in the danger of drowning.

WARNING – The use of alcohol, drugs, or medication can greatly increase the risk of fatal hyperthermia.

WARNING: WATER TEMPERATURE IN EXCESS OF 38°C (100°F) CAN BE INJURIOUS TO YOUR HEALTH.

Lock/Unlock Button
The pump has a 6-minute auto-lock. The LED light will dim when the pump is locked (no function is activated). To lock or unlock the pump, place a finger over the lock/unlock button for 3 seconds.

Power-Saving Timer Button
This is a newly added function, designed to help avoid wasting power by setting the time and duration of the heating cycle for the spa.

STEP 1: Set the heating duration.
1. Press the ◄ button until the LED starts to flash.
2. Press the ◄ button again to set the heating duration (from 0 to 40 hours).
3. Press the ◄ button again to set the time duration of activation (from 0 to 99 hours).
4. Press the ◄ button again to set the time duration of deactivation (from 0 to 99 hours).
5. Press the ◄ button again to confirm the setting.
6. The LED will light steadily, and the countdown to the heating duration will begin.

STEP 2: Set the number of hours from NOW when the heater will activate.
1. After setting the heating duration, the LED starts to flash.
2. Press the ◄ button to adjust the time duration of activation (from 0 to 99 hours).
3. Press the ◄ button again to confirm the setting.
4. The LED will light steadily, and the countdown to the heating duration will begin.

To modify the timer settings:Press the ◄ button and the ◄ button to adjust. Cancel the setting:
Press the ◄ button for 2 seconds.

NOTE: After setting the screen flashes the current temperature and time alternately.
NOTE: Timer adjustment (amount of time at which the heater ON) may set from 1 to 48 hours. Reservation time adjustment (number of hours FROM NOW when the heater will begin to function) may set from 0 to 99 hours. If the timer is set at 0 hour, the heating system will activate immediately.

NOTE: That the timer is one time per day, the user sets the duration of the heating cycle, and how many hours from the next heating cycle begins. The timer does not repeat until reset.

Massage System Button
Use this button to activate the massage system, which has a 30-minute auto-shutdown feature. The light above the Massage System Button displays red when activated.

IMPORTANT: Do not run the massage system when the cover is not attached. Air can accumulate inside the spa and cause irreparable damage and bodily harm.

NOTE: Heat and massage system work together to create a warm massage experience.

Alarms

<table>
<thead>
<tr>
<th>Causes</th>
<th>Reasons</th>
<th>Solutions</th>
</tr>
</thead>
<tbody>
<tr>
<td>EO01</td>
<td>The water flow sensor is not detecting water flow.</td>
<td>1. Unplug the pump and check the water flow sensor. If water flow sensor is broken, replace it.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>2. Contact your local BESSEY after sales service point to get instructions.</td>
</tr>
<tr>
<td>EO02</td>
<td>After starting or during the function of filtering or heating, the water flow sensors do not detect water flow.</td>
<td>1. Remove the two water pipes from the filter housing.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>2. Replace the sensor and refill the filter housing.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>3. Contact your local BESSEY after sales service point to get instructions.</td>
</tr>
<tr>
<td>EO03</td>
<td>The pump's thermostat reads the water temperature below 4°C (40°F).</td>
<td>1. The water temperature is lower than 4°C (40°F).</td>
</tr>
<tr>
<td></td>
<td></td>
<td>2. If the water temperature is higher than 17°C (67°F), the pump's thermostat is broken.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>3. Contact your local BESSEY after sales service point to get instructions.</td>
</tr>
<tr>
<td>EO04</td>
<td>The pump's thermostat reads the water temperature over 45°C (113°F).</td>
<td>1. The pump's thermostat is broken.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>2. Contact your local BESSEY after sales service point to get instructions.</td>
</tr>
<tr>
<td>EO05</td>
<td>The pump's thermostat connections have issues.</td>
<td>1. Contact your local BESSEY after sales service point to get instructions.</td>
</tr>
<tr>
<td>EO06</td>
<td>The thermal cut-out is off.</td>
<td>1. The ambient temperature is over 50°C (122°F).</td>
</tr>
<tr>
<td></td>
<td></td>
<td>2. The pump's thermostat is broken.</td>
</tr>
</tbody>
</table>

Celsius/Fahrenheit Toggle
The temperature can be displayed in either Fahrenheit or Celsius.

Heat Button
Use this button to activate the heating system. When the button is pressed, the heating pump is on, and the heating system is activated. When temperature is higher than 10°C (50°F), the pump is off, and the heating system is turned off. The new heating system will automatically start.

NOTE: After turning off the heating system, the filtration system will continue to operate.

Water Filter Button
This button turns the filter pump on and off. The light above the Water Filter Button displays red when activated.

Temperature Adjustment Buttons
Pressing the Temperature Increase or Decrease buttons will cause the LED to flash. When the flashing button is set to the desired temperature setting, the LED will stop flashing and remain steady. The new water temperature will be displayed for 3 seconds to check the final value.

NOTE: The default temperature is 32°C (89°F).
NOTE: Temperature adjustment ranges from -3°C (27°F) to 47°C (116°F).

On/Off Button
Press the button for 2 seconds to activate the control panel buttons and the light turns on. Press the button for 2 seconds to turn off all currently activated functions.

Power-Saving Timer LED
This LED lighting feature, you are setting the heating duration. The light is green when the heating function is set to 0. The LED lights up when the heating function starts to work. The LED lights up when the heater is on, the Power-Saving Timer in function.

LED Display
The LED displays the current water temperature automatically. After 12 hours of heating (without using the power-saving timer function), the pump will turn off and flash "END" with the current water temperature. When the pump is in operation, both the heating and water filter functions are deactivated. To reactivate the pump, press the lock/unlock button for 2 seconds.

NOTE: The water heater may change in the conditions below.
- When the indoor temperature is below 15°C (59°F).
- When the indoor temperature is above 37°C (99°F).

NOTE: The pump is not designed to operate with water temperatures lower than 4°C (39°F). If the water temperature is higher than 17°C (67°F), the pump's thermostat is broken. If the water temperature reaches 24°C (75°F) or higher, contact your local BESSEY after sales service point to get instructions. If the water temperature is higher than 50°C (122°F), the pump is automatically turned off. If the water temperature is lower than 4°C (39°F), the pump is automatically turned on. The new heating system will automatically start. If the water temperature is lower than 4°C (39°F), the pump is automatically turned on. The new heating system will automatically start.
Maintenance

NOTE: Your spa will require additional air to be added from time to time. Changes in temperature from day to night will change the pressure in the spa and may cause a certain amount of deflation. Please follow the Assembly instructions and drain the spa before inflating to the accurate pressure needed.

CAUTION: YOU MUST ENSURE THE PUMP IS UNPLUGGED BEFORE BEGINNING SPA MAINTENANCE TO AVOID RISK OF INJURY OR DEATH.

Filter Cartridge Maintenance

NOTE: To ensure your spa water stays clean, check and clean your filter cartridges every day follow the steps below.

NOTE: We recommend changing your filter cartridges every week or, if the filter cartridges remain soiled and discolored, they should be replaced.

Water Maintenance

Keeping your spa water clean and chemically balanced is necessary. Simply cleaning the filter cartridge is not enough for proper maintenance, we recommend you use pool chemicals to maintain water chemistry and chlorine or bromine tablets (do not use granules) with the chemical floater.

NOTE: We recommend you take a shower before using your SaluSpa, as cosmetic products, lotions, and other residues on the skin can quickly degrade water quality. To use the chemical floater, please follow the below instruction.

Using chemical tablets (not included):

Using chemical liquid (not included):

NOTE: Remove the chemical floater from spa when the spa is in use.

IMPORTANT: After performing chemical maintenance and before using the spa, use a test kit (not included) to test the water chemistry. We recommend maintaining your water as below table.

<table>
<thead>
<tr>
<th>pH</th>
<th>Total Alkalinity</th>
<th>Free Chlorine</th>
</tr>
</thead>
<tbody>
<tr>
<td>7.4-7.6</td>
<td>80-120ppm</td>
<td>2-4ppm</td>
</tr>
</tbody>
</table>

NOTE: Damage resulting from chemical imbalance is not covered by the warranty. Pool chemicals are potentially toxic and should be handled with care. There are serious health risks from chemical vapors and the incorrect labeling and storage of chemical containers. Please consult your local pool supply retailer for more information about chemical maintenance. Pay close attention to the chemical manufacturer's instructions. Spa damage resulting from misuse of chemicals and mismanagement of spa water is not covered by the warranty.
Air-Valve Adjustment (For quick inflation/deflation valve Only)
In case of air leakage, check the air-valve first. Using soapy water, cover the air-valve to check if air is leaking, if so, use the provided wrench to fasten the air-valve following these steps:
• With one hand, hold the backside of the air-valve from the inner side of the spa wall and turn the wrench clockwise.

NOTE:
1. Do not over tighten.
2. Always check the air-valve carefully before use.
3. Do not adjust the air-valve connector when the spa is in use.

STORAGE
Draining the Spa
1. 2. 3. 4. 5.
6. 7. 8. NOTE: Dry the spa pool.
NOTE: Lift up the spa when there is only a little water left. Damages to the handles are not covered under the warranty.

Cleaning the spa
Detergent residues and dissolved solids from bathing suits and chemicals may build up on the spa walls. Use soap and water to clean the walls and rinse thoroughly.

NOTE: DO NOT use hard brushes or abrasive cleaners.

DEFLATION
1. 2. 3. 4. 5.
6. 7. 8. 9. 10.

REPAIR
For PVC part.
If the spa is torn or punctured, use the provided underwater adhesive repair patch.
1. Clean area to be repaired
2. Carefully peel patch
3. Press patch over area to be repaired
4. Wait 30 seconds before inflation.

For Tritech PVC material.
If the spa is torn or punctured, use the provided PVC repair patch and glue (not included) following these steps:
1. Clean and dry area to be repaired
2. Cut the provided PVC patch to appropriate size
3. Use glue (not included) to coat the one side of the newly cut patch. Make sure the glue is evenly distributed.
4. Wait for 30 seconds and then place the cut patch with glue over the damaged area.
5. Smooth out any bubbles of air that may be trapped underneath, and press firmly for two minutes.
6. The product is once again ready for use. Repeat this process should further leaks occur.
7. Wait 30 minutes before inflation.
Make sure the spa and pump are completely dry. This is essential to extend the life of the spa. It is recommended you store the spa in its original package in a warm dry place.

**NOTE:** Plastic becomes brittle and susceptible to breaking when exposed to subzero temperatures. Freezing can severely damage the spa. Improper winterization of your spa can void your warranty.

**TROUBLESHOOTING**
Bestway strives to provide the most trouble-free Spas on the market. If you experience any problems whatsoever, do not hesitate to contact Bestway or your authorized dealer. Here are some helpful tips to help you to diagnose and rectify some common sources of trouble.

<table>
<thead>
<tr>
<th>Problems</th>
<th>Probable Causes</th>
<th>Solutions</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pump does not operate</td>
<td>Poorer failure</td>
<td>- Check power source</td>
</tr>
<tr>
<td></td>
<td>GFCI broken</td>
<td>- Contact your local Bestway After Sales service point to get instructions</td>
</tr>
<tr>
<td>Pump does not heat properly</td>
<td>Temperature set too low</td>
<td>- Set to a higher temperature refer to section pump operation</td>
</tr>
<tr>
<td></td>
<td>Dirty Filter Cartridge</td>
<td>- Clean or replace filter cartridge refer to section filter cartridge</td>
</tr>
<tr>
<td></td>
<td>The thermal cut-out cut off</td>
<td>- Cleaning and replacement</td>
</tr>
<tr>
<td></td>
<td>Spa is not covered</td>
<td>- Unplug the pump, and put the plug in a dry, cool place. Only restart</td>
</tr>
<tr>
<td></td>
<td>Heating element failed or fuse cutout</td>
<td>the pump when the water temperature reaches 35°C (95°F) or lower.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>- Attach the cover.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>- Contact your local Bestway After Sales service point to get instructions</td>
</tr>
<tr>
<td>Massage System does not work</td>
<td>Air Pump is overheating</td>
<td>- Unplug the pump and wait two hours until the pump has cooled.</td>
</tr>
<tr>
<td></td>
<td>The massage system stops automatically</td>
<td>- Insert the plug and press the message system button</td>
</tr>
<tr>
<td></td>
<td>Air pump is broken</td>
<td>- Press the massage system button to restart</td>
</tr>
<tr>
<td></td>
<td></td>
<td>- Contact your local Bestway After Sales Service Center for instructions</td>
</tr>
<tr>
<td>Pump adapters are not level with the</td>
<td>One characteristic of PVC is that it changes shape,</td>
<td>- Elevate the pump with wood or another type of insulated material to</td>
</tr>
<tr>
<td>spa adapters</td>
<td>which is normal</td>
<td>bring the pump’s adapters level with the spa’s adapters</td>
</tr>
<tr>
<td>Spa pool leakage</td>
<td>Spa is torn or punctured</td>
<td>- Use provided repair patch</td>
</tr>
<tr>
<td></td>
<td>Air valve is loose</td>
<td>- Using soapy water, cover the air-valve to check if air is leaking. If</td>
</tr>
<tr>
<td></td>
<td></td>
<td>so, use the provided wrench to tighten the air-valve following these</td>
</tr>
<tr>
<td></td>
<td></td>
<td>steps:</td>
</tr>
<tr>
<td></td>
<td></td>
<td>1. Deflate the SPA.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>2. With one hand, hold the backside of the air valve from the inner</td>
</tr>
<tr>
<td></td>
<td></td>
<td>side of the spa wall and turn the wrench clockwise.</td>
</tr>
<tr>
<td>Water is not clean</td>
<td>Insufficient filtering time</td>
<td>- Increase filtration time</td>
</tr>
<tr>
<td></td>
<td>Dirty Filter Cartridge</td>
<td>- Clean or replace Filter Cartridge (refer to Filter Cartridge Cleaning</td>
</tr>
<tr>
<td></td>
<td>Improper water maintenance</td>
<td>and Replacement section)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>- Refer to the chemical manufacturer’s instructions</td>
</tr>
<tr>
<td>Control panel not working</td>
<td>The control panel has an auto-lock, which is</td>
<td>- To unlock the control panel, press the button for 3 seconds.</td>
</tr>
<tr>
<td></td>
<td>activated after 5 minutes of inactivity. The LED</td>
<td>- If the control panel will not unlock, restart the pump. - unplug and</td>
</tr>
<tr>
<td></td>
<td>display has one icon. If the icon is</td>
<td>plug in the pump.</td>
</tr>
<tr>
<td></td>
<td>highlighted, the control panel is locked.</td>
<td>- Press the on/off button for 2 seconds. If the problem persists,</td>
</tr>
<tr>
<td></td>
<td>- Control panel is not activated</td>
<td>please contact your local Bestway After Sales Service Center for</td>
</tr>
<tr>
<td></td>
<td></td>
<td>instructions.</td>
</tr>
<tr>
<td>GFCI test failed</td>
<td>There is a defect in your SPA.</td>
<td>- Contact your local Bestway After Sales Service Center and return the</td>
</tr>
<tr>
<td>What kind of chemicals should be</td>
<td>Please consult your local chemical supplier for</td>
<td>SPA.</td>
</tr>
<tr>
<td>used for water maintenance?</td>
<td>information about chemical maintenance.</td>
<td>- Pay close attention to the chemical manufacturer’s instructions.</td>
</tr>
<tr>
<td>Water leaks from the adapters between</td>
<td>Insert the three stopper caps on to the spa’s ports</td>
<td>- Reconnect the pump to the spa and hand tighten the adapters.</td>
</tr>
<tr>
<td>the pump and spa</td>
<td>to prevent water from escaping and disconnect the</td>
<td></td>
</tr>
<tr>
<td></td>
<td>pump. Check and make sure the seals are placed</td>
<td></td>
</tr>
<tr>
<td></td>
<td>correctly inside the pump adapters. If the seals are</td>
<td></td>
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<tr>
<td></td>
<td>missing or not installed correctly, please contact</td>
<td></td>
</tr>
<tr>
<td></td>
<td>your local Bestway After Sales Service Center for</td>
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</tr>
<tr>
<td></td>
<td>instructions.</td>
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</table>
Limited BESTWAY® Manufacturer’s Warranty

The product you have purchased comes with a limited warranty. Bestway® stands behind our quality guarantee and assures, through a
replacement warranty, your product will be free from manufacturer’s defects. The limited warranty is valid as follows:
360 days for the heater pump from the original date of purchase
180 days for the pool liner from the original date of purchase
30 days for hoses, fittings and accessories included in the package from the original date of purchase
To enact a warranty claim, this form must be completed and supplied with a copy of your receipt/purchase to your local Bestway After Sales
Center. Please contact your local Bestway After Sales Center before sending any documents. They will provide full instructions of what is
needed for your claim. Bestway® is not responsible for economic loss due to water or chemical costs and will not replace any products
deemed to have been damaged due to negligence or having been used outside of the owner’s manual guidelines.
Bestway’s warranty covers manufacturing defects discovered while unpacking the product or during use as recommended within the user manual.
This warranty applies only to products which have not been modified by any 3rd parties. The product must be stored and handled in accordance
with the technical recommendations.
The warranty does not cover damages caused by misuse, abuse, neglect, including, but not limited to collision, fire, use of incorrect voltage,
excessive heat exposure, improper installation, improper wiring or testing or, improper storage.
Repairs and replacements don’t extend the duration of the warranty. The warranty start date is the date of sale shown on the original
receipt/purchase invoice.

Please write your SPA name

TO: Bestway® Service Department
Date: ____________________________
Date of purchase: ____________________________
Customer Code Number: ____________________________

FAX/EMAIL/TEL: Please refer to your country according to the information found on the back cover or on our website:
www.bestwaycorp.com
Please provide your address details in full. Note: Incomplete address details will result in delayed shipments.
Bestway reserves the right to charge for re-delivery of undelivered packages where the recipient is at fault.

REQUIRED INFORMATION - PLEASE WRITE THE SHIPPING ADDRESS
Name: ____________________________
Address: ____________________________
Zip Code: ____________________________
Country: ____________________________
City: ____________________________
Mobile: ____________________________
Telephone: ____________________________
Fax: ____________________________
E-mail: ____________________________
Spa Pump Batch Number: ____________________________
Spa Pool Batch Number: ____________________________
Spa Pump Item Code: ____________________________
Spa Pool Item Code: ____________________________

All drawings for illustration purpose only. Not to scale.

Description of Problem:

- Spa leakage
- Water Filtration System not working
- Heating System not working
- Control panel shows a failure which cannot be solved
- Massage System not working
- Pump leakage
- Adapter leakage
- Missing part - Please use the code for the missing part. This can be found in the owner’s manual
- Other (Please describe)

IMPORTANT: ONLY THE DAMAGED PART WILL BE REPLACED, NOT THE COMPLETE SET.
Bestway reserves the right to request photographic evidence of defective parts, or to require sending the
item for additional testing.

FOR FAQ, MANUALS, VIDEOS OR SPARE PARTS, PLEASE VISIT OUR WEBSITE: www.bestwaycorp.com.
VIDEOS ARE ALSO AVAILABLE ON OUR BESTWAY CHANNEL ON YOUTUBE: www.youtube.com/user/BestwayService