WARNING:
DO NOT USE this inversion table without the approval of a licensed physician. Some medical conditions may not be suitable for use with this product.

CAREFULLY READ all Warnings and Instructions before using this inversion table. Misuse of this equipment may result in serious injury.

Body weight will put pressure on feet/ankles while inverting and may cause discomfort.

DO NOT let children under the age of 12 use the inversion table.

DO NOT allow children, bystanders, or pets around while using this equipment.

DO NOT put hand or fingers inside the Protective Cover for the Angle Selector Pin.

To prevent unauthorized usage, it is strongly recommended you purchase a lock to fasten the Height Adjustment Tube to the Cross Bar.

Keep body, clothing, and hair free of all moving parts.

TIGHTEN ALL nuts, bolts, and screws BEFORE using equipment.

LEAVE ADEQUATE SPACE to invert.

This equipment is for indoor, household and non-commercial use only.

Note: This product is designed to adjust from 4’10” to 6’6” with a Maximum User Weight of 300 LBS

Questions/Comments
Innova Products Inc. is committed to providing the best quality and customer satisfaction for all products we distribute. If you are dissatisfied with your purchase or need assistance, please do not hesitate to contact us.

Phone: (408) 541-1866
Monday through Friday
8:00 am – 4:00 pm Pacific Time

Email: support@innovaproductsinc.com
BEFORE BEGINNING ASSEMBLY…

Take a few moments to familiarize yourself with the specific parts and hardware included with your product. Make sure all the parts and hardware are included in the carton and examine them for any damage that may have occurred in transport. Some parts may be pre-assembled and pre-installed.

CAUTION

WARNING:
Before commencing any exercise program, consult your licensed physician.
Some medical conditions may not be suitable for use with this product.
Read and understand all instructions very carefully before using equipment.

Tighten all nuts, bolts, and screws completely and securely before using the equipment.

Product Warranty
One-Year Limited Liability

Innova Products Inc. warrants that this product will be free from defects in materials and workmanship for a period of one year from date of purchase. This warranty applies only to the original purchaser when purchase of the product is from an authorized retailer and is for personal or household use. Warranty is void when the sale of the product is for commercial use. This warranty is non-transferable.

EXCEPT FOR THE LIMITED EXPRESS WARRANTY STATED HEREIN, INNOVA PRODUCTS INC. DISCLAIMS ALL OTHER EXPRESS OR IMPLIED WARRANTIES, INCLUDING BUT NOT LIMITED TO IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. SOME STATES DO NOT ALLOW LIMITATIONS ON HOW LONG AN IMPLIED WARRANTY LASTS, SO THE ABOVE LIMITATIONS MAY NOT APPLY TO YOU.

Innova Products Inc., will not be liable for any loss or damage, including incidental or consequential damages of any kind, whether based upon warranty, contract or negligence and arising in connection with the sale, use or repair of the product.

SOME STATES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THE ABOVE LIMITATION OR EXCLUSION MAY NOT APPLY TO YOU. THIS WARRANTY GIVES YOU SPECIFIC LEGAL RIGHTS AND YOU MAY HAVE OTHER RIGHTS THAT VARY FROM STATE TO STATE.

In the event of failure of this product to conform to this warranty during the warranty period, please call Innova Products Inc. Customer Service Department at (408) 541-1866 for assistance in the repair or replacement of the product or any covered part. Innova Products Inc. will repair or replace, at its own option, the product or any covered part. This warranty does not cover damage caused by but not limited to accident (including transit), repairs or attempted repairs by any person not authorized by Innova Products Inc., or by vandalism, misuse, abuse, or alteration. The Warranty Period is based on the purchase date of the product validated by the Authorized Retailers Register Receipt or valid copy of transaction statement.

If you require service under this warranty, please call or email our Customer Service Department at:
support@innovaproductsinc.com or (408) 541-1866
WARNINGS AND PRECAUTIONS FOR INVERSION TABLE

WARNING: Maximum Weight Capacity is 300 LBS

To reduce the risk of serious injury:
- All users should read and understand all important precautions, instructions, and warnings in this manual before using the inversion table. It is your responsibility to familiarize yourself with the proper use of the inversion table and the inherent risks of the inversion table (ex. falling on your head/neck, pinching, equipment failure, etc.).
- It is the responsibility of the owner to ensure that all users of the device are fully informed about the proper use of the equipment and all warnings and safety precautions.
- Users can also read the condensed version of the Warnings and User’s Guidelines on the back of the Backrest Pad.

BEFORE USING THE INVERSION TABLE:
- The inversion table must be free standing on a stable and leveled surface.
- The empty space surrounding the inversion table should be at least 2 feet (0.6 meters) on the left and right sides and at least 3 feet (0.92 meters) on the front and back sides.
This area must also include adequate space for emergency dismount. See image at the right.

Item Dimensions: 52 in x 28 in x 59 in
(132 cm x 71 cm x 150 cm)

Item Weight: 54 lbs (24.5 kg)

- DO NOT let children under the age of 12 use the inversion table.
- DO NOT allow children, bystanders, or pets around while using this equipment.
- To prevent unauthorized usage, it is strongly recommended you purchase a lock to fasten the Height Adjustment Tube (Part #3) to the Cross Bar (Part #12).
- Make sure all parts of the inversion table are not left unstable (easily moved) when not in use. Be sure the device is completely secured to prevent tripping or blocking.
- ALWAYS check and ensure that ALL nuts, bolts, and screws are COMPLETELY and SECURELY tightened before usage.
- DO NOT use inversion table if any parts are damaged or missing.
- Make sure the Safety Pin (Part #26) is locked into place.
- Make sure the Protective Cover (Part #59&60) is secured on the right handlebar.
- Be sure to secure your ankles to the ankle holders so that your feet are locked snugly into place before inverting.
- Always keep body, clothing, and hair free from all moving parts.
- The safety level of the inversion table can be maintained only if it is examined regularly for damage and wear and tear from regular usage.
- Please replace all defective components or worn out parts immediately and/or keep the inversion table out of use until item has been repaired.
- Parts most susceptible to wear and tear:
  1) U-Shape Holder (Part #52)
  2) Foam Rollers (Part #13)
  3) Base Frame End Caps (Part #31)
ADDITIONAL WARNINGS AND PRECAUTIONS

Innova Products Inc. assumes no responsibility for personal injury or property damage sustained by or through the use of the Inversion Table.

DO NOT USE THIS INVERSION TABLE WITHOUT A LICENSED PHYSICIAN’S APPROVAL. THIS PRODUCT MAY NOT BE APPROPRIATE FOR USE WITH CERTAIN MEDICAL CONDITIONS. IF YOU BELIEVE YOU EXPERIENCE ANY OF THE FOLLOWING CONDITIONS, CONSULT WITH YOUR PHYSICIAN BEFORE USING THIS PRODUCT.

YOU ARE STRONGLY RECOMMENDED TO USE THIS PRODUCT ONLY UNDER THE DIRECTION OF YOUR LICENSED PHYSICIAN. HAVE THESE GUIDELINES APPROVED BY YOUR LICENSED PHYSICIAN BEFORE USE.

PLEASE NOTE: This list is for reference only and it is not a complete listing.

- Acutely swollen joints
- Bone weakness (osteoporosis)
- Cerebral sclerosis
- Conjunctivitis
- Glaucoma
- Heart or circulatory disorders
- Hiatal hernia
- High blood pressure
- Hypertension
- Medullary pins
- Middle ear infection
- Overweight / Extremely Obese
- Pregnancy
- Recent or unhealed fractures
- Recent stroke or transient ischemic attack
- Retinal detachment
- Spinal injury
- Surgically implanted orthopedic supports
- Use of anticoagulants (including high doses of aspirin)
- Ventral hernia
- Weak ankles and/or feet

STORAGE, MAINTENANCE & WARNING LABELS

To STORE, remove the Safety Pin (26) at the tip of the right Base Frame (9R). Fold the Base Frame (8/9R&8/9L) and re-insert the Safety Pin (26) back into hole on the Base Frame (9R). See Figure 2.

Be sure to leave the Base Frame (8/9R&8/9L) wide enough to remain stable or secure it to a wall to prevent tipping. See Figure 1. Alternatively, store flat on the floor when not in use.

WARNING LABELS

Call us to replace warning labels if damaged, illegible or removed.

To CLEAN, wipe your inversion table with a damp cloth. DO NOT use abrasive cleaners or solvents.
Components For Assembly

8R/9R/11R

8L/9L/11L

2/47/48

3/5

M8x55

M8x50

STEP2

STEP3

M8x55

M8x65

STEP1

STEP3

Hex Wrenches #5 1PC

Wrench #13#17 2PCS

Hardware Pack & Manual
Step 1 – Base Frame Assembly

PLEASE NOTE:

RIGHT (R) Indicates right side while using the inversion table, not facing it.
LEFT (L) Indicates left side while using the inversion table, not facing it.
NUTS (21) are Lock Nuts. To tighten, you need two wrenches.

Lay the Right Base Frame (8R&9R) and the Left Base Frame (8L&9L) on the floor with the Connecting Brackets (11R&11L) facing each other. Make sure the indented holes on the Bottom Tubes (1) are facing downward and attach one Bottom Tube (1) to the Front Base Frame (9R&9L) using 2 Bolts (32). Attach the other Bottom Tube (1) to the Rear Base Frame (8R&8L) using 2 Bolts (32).

DO NOT tighten Bolts (32) until the Cross Bar (12) is attached.

Make sure the Rubber Stopper (34) on the Cross Bar (12) is facing out and attach the Cross Bar (12) to the Front Base Frame (9R&9L) using 4 Bolts (20), 2 Metal Support Plates (54), 4 Washers (19) and 4 Lock Nuts (21).

NOW Tighten all Bolts (32&20).

Insert 4 Base Frame End Caps (31) into both Bottom Tubes (1).

Unfold the Front Base Frame (9R&9L) from the Rear Base Frame (8R&8L) and let it stand on the floor.

Installation Guidance Video DOES NOT replace Owner’s Manual or any information that can be found in the Owner’s Manual. Please be sure to read the Owner’s Manual in its entirety.

https://youtu.be/vAXfHeDCFP0
Attach the Right Handlebar (6) to the Rear Base Frame (8R) using 2 Bolts (20), 2 Washers (19), and 2 Lock Nuts (21). **Be sure** to insert Bolts (20) from the inside of the frame. The Washers (19) and Lock Nuts (21) will be on the outside of the frame.

**Do not** tighten Bolts 20 until Bolt 22 is installed. Use Bolt (22) and Flat Washer (19) to secure the Right Handlebar (6) to the Rear Base Frame (8R).

Attach the Left Handlebar (7) to the Rear Base Frame (8L) using 2 Bolts (20), 2 Washers (19), and 2 Lock Nuts (21).

Unlock the chain that comes with the Safety Pin (26) and secure the Safety Pin (26) to the Right Handlebar (6) with the chain provided. Insert the Safety Pin (26) through the hole on the right side between the 2 frames (8R&9R) to lock the Base Frame open. See detailed picture.

**TIGHTEN ALL NUTS, BOLTS, AND SCREWS AT THIS TIME**
Step 3 – Backrest Assembly to Base Frame

Before Installation, Please NOTE:
Connecting Brackets (11R&11L) **MUST** be pointing downward and the completed Backrest Assembly **MUST** be attached from below and up into the connecting brackets or the table will not invert properly.

Attach the completed Backrest Assembly (2&47&48) to the Connecting Brackets (11R&11L) using 4 Bolts (29), 4 Flat Washers (19) and 4 Lock Nuts (21).

Screw the Angle Selector Pin (14) into the Incline Position 15 hole and tighten.

**Headrest Pad Adjustment:** To adjust the Headrest Pad (48), unscrew Bolts (40) and Washers (57) and remove it from the Backrest Support Tube (2). Move the Headrest Pad (48) to the position desired on the Backrest Support Tube (2) and screw Bolts (40) and Washers (57) to secure the Headrest Pad (48) into place.

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**Connecting Brackets Must Point Downward When Attaching Backrest Pad Assembly**

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**TIGHTEN ALL NUTS, BOLTS, AND SCREWS AT THIS TIME**
Step 4  – Height Adjustment Tube and Ankle Holder

Pull out the Adjustable Ankle Holding Tube (5) and turn it 90 degrees and re-insert it horizontally. **Make sure the holes on the square tube is facing up.** Tighten the Base of the Ankle Holding Adjustment Knob (37).

**NOTE:** There is a spring pre-installed inside the tube which should not be removed.

Pull the Ankle Holding Adjustment Knob (37) up and make sure the Adjustable Ankle Holding Tube (5) slides smoothly inside the outer tube. Release the Knob and lock it into one of the holes.

Attach the Footrest Plate (4) to the Height Adjustment Tube (3) using Bolt (51), Metal Bushing (56), Washer (19), and Lock Nut (21). We recommend installing the Footrest Plate (4) using the lower hole to secure your feet/ankles. While in use, if the lower hole is too tight and causes too much discomfort, adjust to the higher hole.

Insert Rear Ankle Holding Tube (10) through Height Adjustment Tube (3). Insert with Bolt (51) with the Metal Bushing (56) into the bigger hole at the bottom of the Height Adjustment Tube (3) and tighten them with a Flat Washer (19) and Lock Nut (21).

Slide one Foam Roller (13) onto each end of the Rear Ankle Holding Tube (10).

Slide the U-Shape Holder (52) with Plastic U-Shape Cover (53) onto each end of the Adjustable Ankle Holding Tube (5) and put the 4 Nylon Snaps (41) into the holes on Adjustable Ankle Holding Tube (5). You must push the Nylon Snaps all the way into the Tube so that it blocks the U-Shape Holder from sliding out.

**TIGHTEN ALL NUTS, BOLTS, AND SCREWS AT THIS TIME**
Pull the Height Adjustment Knob (38) and at the same time slide the Height Adjustment Tube (3) into the Backrest Support Tube (2) to your desired height number and release the Height Adjustment Knob (38). Make sure the Height Adjustment Knob (38) locks securely into a hole on the Height Adjustment Tube (3).

Attach the Protective Cover (59) to the Right Handlebar (6) with two Screws (61), one on each side of the Cover. Attach the Side Shield for Cover (60) to the Protective Cover (59) using three Screws (62).

**To Adjust Height:** Pull the Height Adjustment Knob (38) and at the same time slide the Height Adjustment Tube (3) up or down to your desired height number and release the Height Adjustment Knob (38). Make sure the Height Adjustment Knob (38) locks securely into a hole on the Height Adjustment Tube (3).
SELECT INVERSION ANGLE
Familiarize yourself with the Angle Selector Pin located on the Right Side of the Inversion Table. The positioning of the pin will determine the degree of the inversion.

The 5 selections are:

- 15 - Slight Inversion
- 30 - Moderate Inversion
- 45 - Intermediate Inversion
- 60 - Enhanced Inversion
- 85 - Extreme Inversion

For your safety, the Angle Selector Pin MUST be in secured in one of the Angle Slots at all times.

ADJUST TO YOUR HEIGHT SETTING

To Adjust Height: Pull the Height Adjustment Knob (38) and at the same time slide the Height Adjustment Tube (3) up or down to your desired height number and release the Height Adjustment Knob (38). Make sure the Height Adjustment Knob (38) locks securely into a hole on the Height Adjustment Tube (3).

NOTE: Before starting, ensure that the inversion table is at the correct setting to match your height and weight distribution. As each individual’s body type is different, you will need to find your own height setting.

NOTE: IT IS RECOMMENDED THAT SOMEONE BE WITH YOU DURING INVERSION. ALTHOUGH THE INVERSION TABLE IS EASY TO USE, HAVING SOMEONE NEARBY TO “SPOT” YOU WILL PROVIDE EXTRA SAFETY AND SUPPORT TO THE INVERSION PROCESS.
PREPARING TO INVERT 2: SECURING YOUR ANKLES

**WARNING:** ALWAYS WEAR ATHLETIC SHOES WITH TOP LACES TO HELP SECURE YOUR ANKLES IN THE INVERSION TABLE AND FOR FOOT PROTECTION WHILE EXERCISING.

ALWAYS MAKE SURE THAT THE U-SHAPE HOLDERS AND FOAM ROLLERS ARE SECURED SNUGLY AGAINST YOUR ANKLES AND THAT THE ANKLE HOLDING ADJUSTMENT KNOB IS FULLY TIGHTENED AND LOCKED INTO PLACE BEFORE YOU USE THE INVERSION TABLE.

**Step 1-** Expand the Adjustable Ankle Holding Tube by pulling up on the Ankle Holding Adjustment Knob with one hand and pushing the Adjustable Ankle Holding Tube outward with the other hand.

**Step 2-** Slide your feet between the U-Shape Holders and the Foam Rollers.

**NOTE:** The back of your ankles MUST lean all the way back and touch the Foam Rollers.

**Step 3-** Contract the U-Shape Holders so it is snugly against your ankles by pulling up on the Ankle Holding Adjustment Knob and making sure it securely “Locks” into place as photo A.

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*Photo’s shown may not represent actual product*
HOW TO INVERT

To Invert:

To be able to invert smoothly and easily, you will need to find your personal center of gravity. To help each individual find their center of gravity and for the most comfortable inversion, there are three adjustable settings: 1) the Height Adjustment Tube, 2) the Headrest Pad, and 3) the Footrest Plate.

NOTE: The center of gravity may vary from person to person due to height and weight distribution. Your height setting may or may not be your actual height.

Before inversion, you should:
1) Adjust the Height Adjustment Tube to your height number,
2) Tighten the Angle Selector Pin,
3) Make sure your feet are secured snugly,
4) Lie flat on the backrest pad.

TO INVERT the inversion table, slowly raise one arm and move it up and over your head. The inversion table should begin to tilt back slowly. Then, slowly raise your other arm and move it up over your head. The inversion table will safely invert to the set degree. Rest your arms over the head and relax.

If the inversion table does not invert, set the Height Adjustment Tube upwards one position at a time. If the inversion table inverts too quickly, set the Height Adjustment Tube downwards one position at a time until you find the desired height setting.

With the proper inversion and height settings, the inversion table should safely invert.

TO RETURN to upright position, slowly move your arms back to your side and bend your knees a little if necessary. To prevent dizziness, do not return to the upright position too quickly. Be sure to move your arms slowly and pause for a while at the horizontal level to allow your body to re-adjust to the upright position.

Try to rely on your center of gravity to return upright. DO NOT lift your head, try to sit up, or just rely on the handlebars to return upright.

NOTE: It is recommended that beginners use the setting marked 15 for partial inversion.

CAUTION: By slowly moving your arms back to the starting position, the inversion table should return to the upright position. If it does not, use the built-in handlebars to slowly help pull yourself back upright. Lower the Height Adjustment Tube downward one position at a time to accommodate your height and body type.

Photos shown may not represent actual product.
<table>
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<th>Part#</th>
<th>Description</th>
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Customer Service Address:
Innova Products Inc.
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Sunnyvale, CA 94089
Email: support@innovaproductsinc.com
Phone: (408) 541-1866
www.innovaproductsinc.com

When contacting customer service, please provide the following information:
1) Model Number for your item
2) PC Code for your item (front page of this manual)
3) Part number or installation step number in question

Importer Address:
Innova Products Inc.
1289 Hammerwood Avenue
Sunnyvale, CA 94089

https://youtu.be/vAXfHeDCFP0
Installation Guidance Video DOES NOT replace Owner’s Manual or any information that can be found in the Owner’s Manual. Please be sure to read the Owner’s Manual in its entirety.